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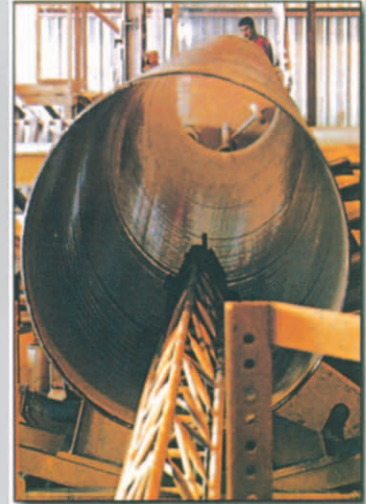
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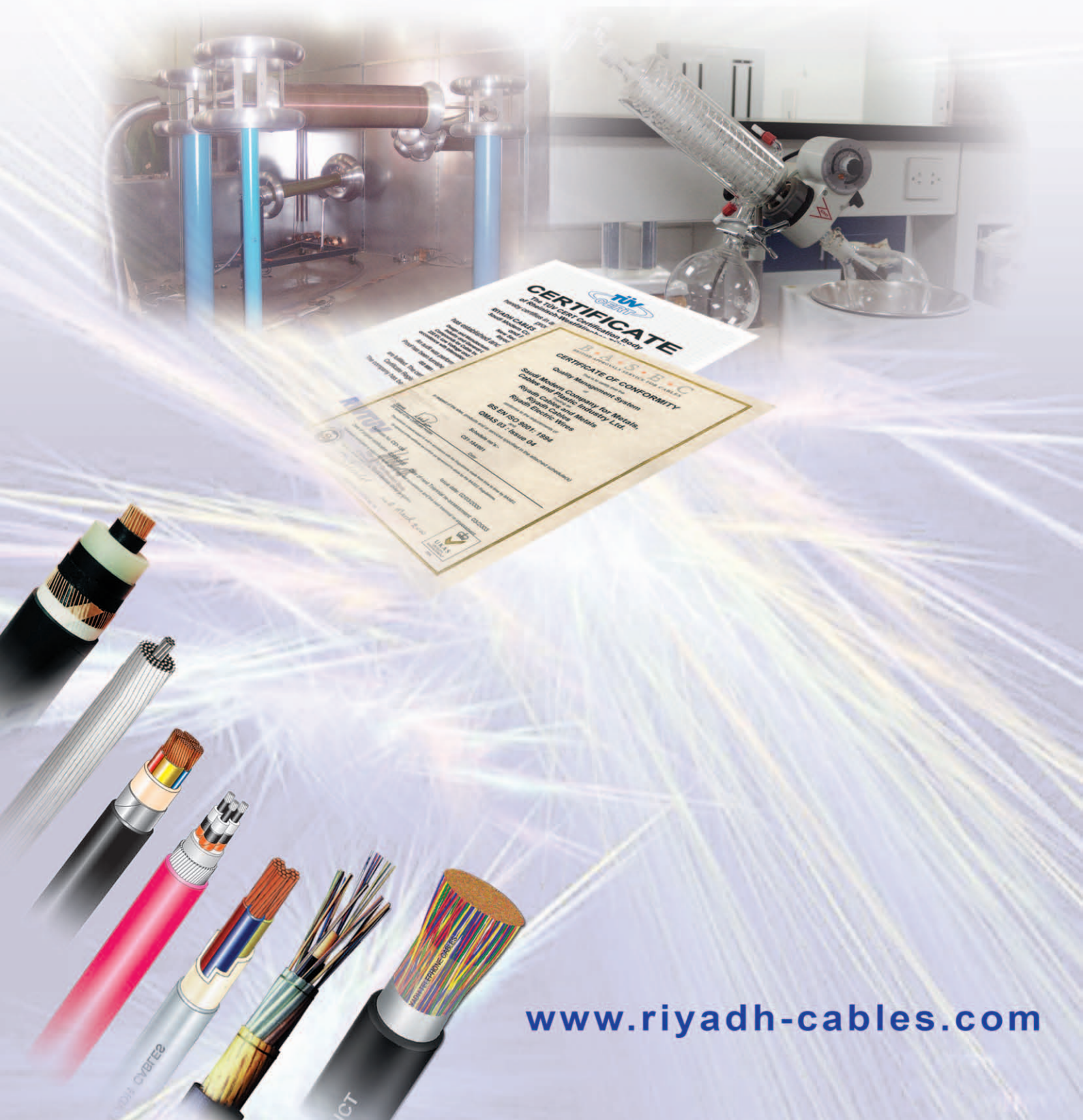
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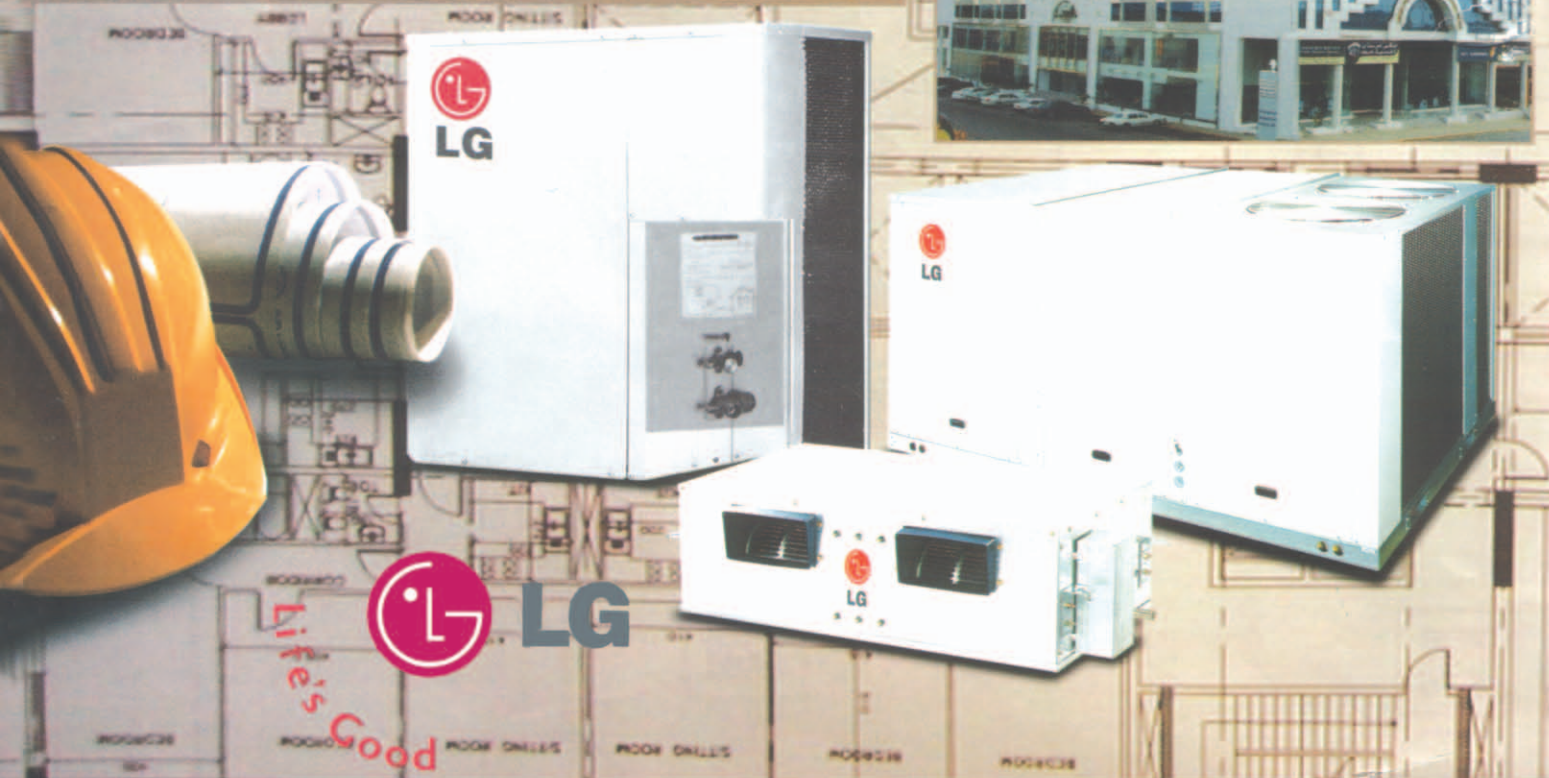
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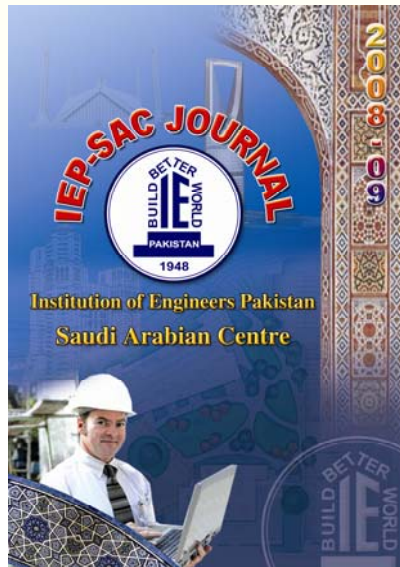
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Published By

IEP-SAC, P. O. Box 50344
Riyadh 11523, Saudi Arabia
Website: <http://www.iepsac.org>
Email: info@iepsac.org



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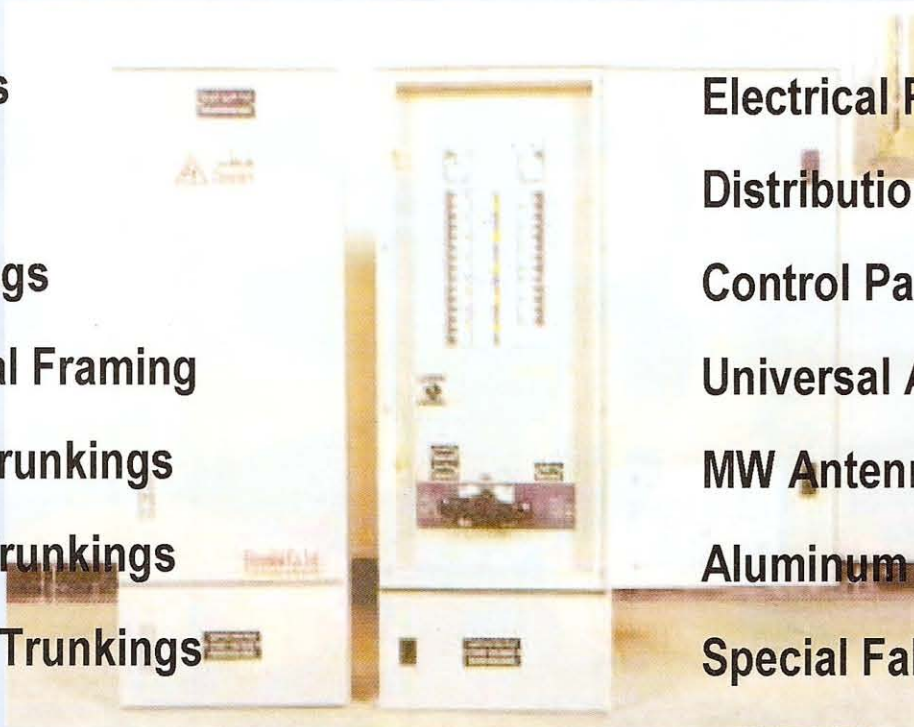
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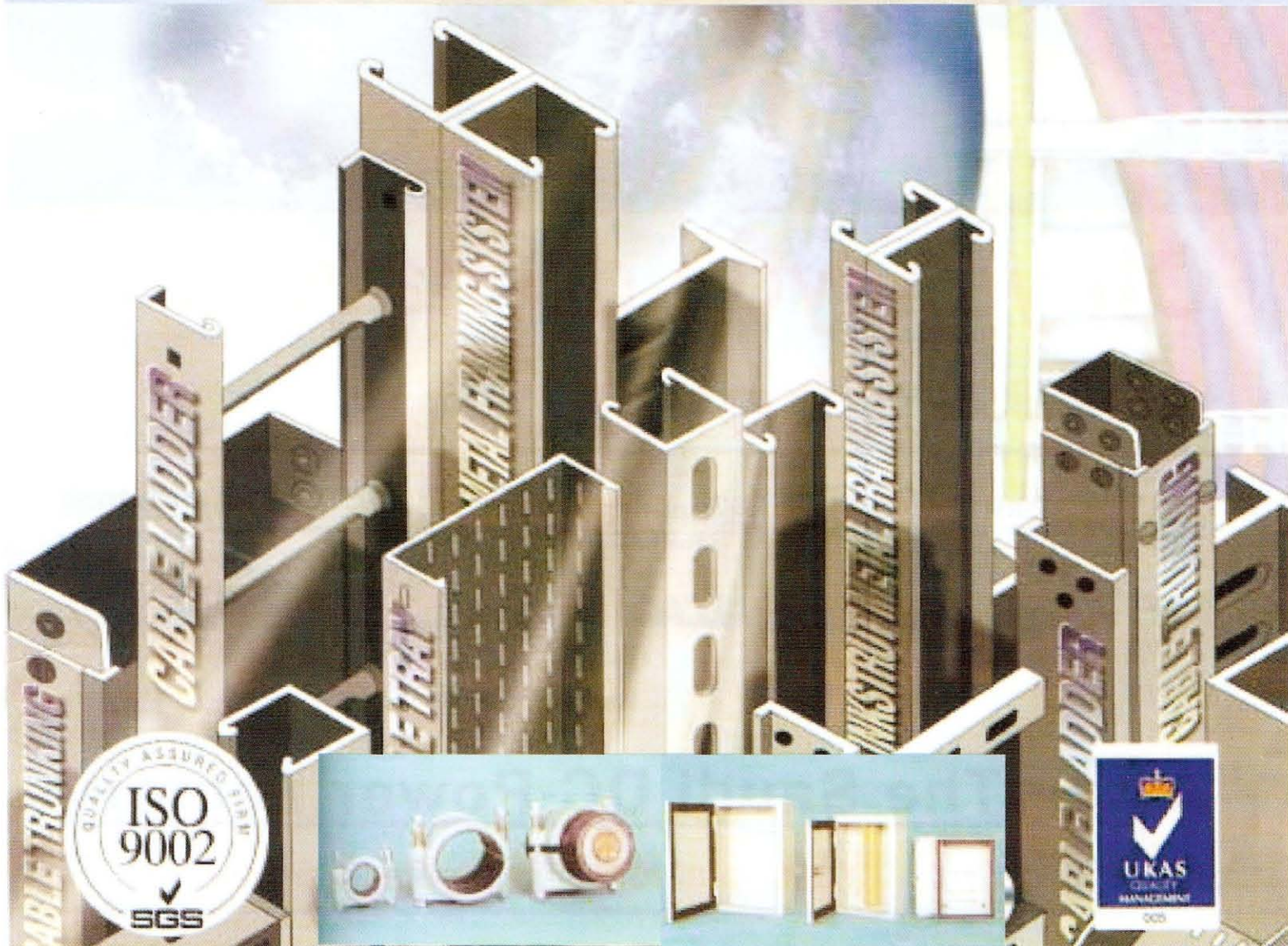
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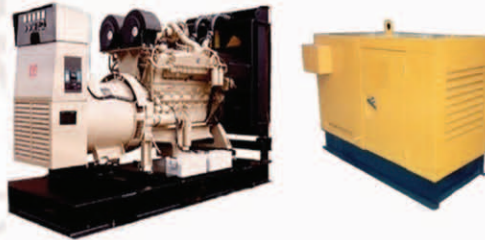
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FOREWORD

I am very pleased in presenting the 2008-2009 issue of IEP-SAC Journal. This Journal is compiled and printed through the collective and tireless efforts of the IEP Council members. The Journal contains Technical papers of Engineer's interest and an updated Directory of Pakistani Engineers in the Kingdom of Saudi Arabia.

IEP-SAC is a live and vibrant albeit a non-profit organization. The main objectives of IEP-SAC are to provide a forum for Pakistani Engineers living in the Kingdom to update their professional knowledge, facilitate communication and comradeship and help the new generation of the Pakistani Engineers through an ambitious scholarship program. All these events, seminars and activities are organized through absolute voluntarism of IEP Council members whose dedication and commitment to the cause of Pakistani Engineers living in the Kingdom is outstanding.



I call upon the Pakistani Engineers living in the Kingdom to come forward and participate in the IEP-SAC activities. This is the voice of your community and this forum is for you. Attending IEP seminars and other activities not only would support professional advancement, it also provides opportunities for get-together and wider networking not so easily available otherwise.

We wish to express our deep appreciation for the very valuable voluntary services of our IEP Council members in Central and Eastern province. We are appreciative of the efforts of the Pakistani Engineers in Jeddah who are establishing Western Chapter of IEP in addition to the existing Central and Eastern Chapters. We are also thankful to IEP HQ Pakistan for their continuous support. We are grateful to the sponsors and advertisers who make the publication of this Journal possible. We are grateful to H.E. the Ambassador of Pakistan and his Embassy staff for their cooperation and support.

On behalf of IEP-SAC, we wish to express our gratitude to the Kingdom of Saudi Arabia for its hospitality and cooperation to the Pakistani community in the Kingdom in general and Pakistani Engineers in particular. I very much hope that this journal will meet your expectations. Suggestions and comments are welcomed.

ENGR. MASOOD A. KHAN

Chairman

Institution of Engineers Pakistan
Saudi Arabian Centre

5th June 2008

1st Jamadi-ul-Thani 1429H

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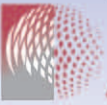
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**Message for Institution of Engineers Pakistan
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I wish to congratulate the Institution of Engineers Pakistan- Saudi Arabian Center (IEP-SAC) for organizing a Seminar on the topics:

- i) Smart Industrial Cities
- ii) Quality Management Systems

Industries are playing very vital role in the economic conditions and welfare of any society. In this regards, the concept of smart industrial cities is novel and leads to better use of resources and facilities. Moreover, in the competitive environment of today, quality management becomes very crucial for any organization. Therefore knowledge of quality management systems is very useful. Due to the importance of these concepts it is gratifying to know that IEP-SAC is organizing seminar on these issues. I am sure this seminar will serve a useful purpose for the engineers working in Saudi Arabia.

As the Ambassador to the Kingdom of Saudi Arabia, I am pleased to notice that IEPSAC has distinguished itself as a vibrant forum for Pakistani Engineers, Architects & Town Planners, who have earned good name for their motherland by their sheer hard work, dedication, professional skills and contributions in the development of brotherly Kingdom of Saudi Arabia. By holding seminars from time to time, IEP-SAC provides its members opportunities to share experience and knowledge with each other on a variety of subjects.

I call upon all the distinguished engineering professionals in the Kingdom to keep up their good work with full devotion and commitment. I wish to assure them of the Embassy of Pakistan's continued support in the pursuit of their professional activities and noble endeavors such as awards of scholarships to deserving and needy students studying in Pakistani Engineering Colleges and Universities.

Finally, may I take this opportunity to congratulate the Institution of Engineers Pakistan - Saudi Arabian Center for publishing an update of the Directory of Pakistani Engineers Working in Saudi Arabia along with several articles in IEPSAC Journal, 2008-2009. I am sure that these articles will be of interest to most engineers and IEPSAC members. I hope that the Directory will not only be a useful source of information for members of IEP-SAC but will also prove equally beneficial to other interested organization. Finally I am hopeful that the seminar and Directory will help strengthen the brotherly ties between Pakistani and Saudi engineers.

Admiral Shahid Karimullah (Retd)
Ambassador



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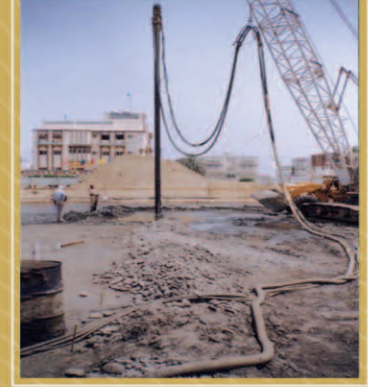
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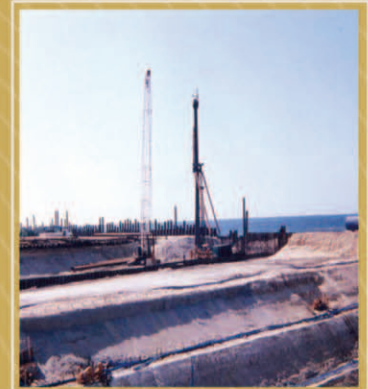
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MESSAGE FROM ENGR. AFTAB ISLAM AGHA PRESIDENT OF THE INSTITUTION OF ENGINEERS PAKISTAN

It gives me immense pleasure to learn that SAC is holding a Seminar on “Smart Industrial Cities” and “Quality Management System” at the end of May 2008 at Riyadh. On this occasion also publishing of IEP-SAC Journal by the engineers of Saudi Local Centre is appreciable. In fact publication of engineering knowledge through Journals is a commendable activity and is a certain help for transfer of engineering knowledge among public in general and engineers in particular. I feel this publication will provide a regular Forum for this purpose and will be aimed at bringing latest developments in the field of engineering & Technology to the door steps of members. The efforts made by the SAC Engineers in this regard is remarkable and adds help to Pakistani Engineers as well and Islamic Ummah also.

I would request the Fellow Engineers to encourage the publication of this journal at all level. I am confident that the aforesaid “Seminar” and this Journal will be a great success. I also hope that publication of this Journal be a great source of inspiration to other centres to follow.

I sincerely wish the IEP-SAC Journal and Seminar a great success.

Engr Aftab Islam Agha

President, IEP

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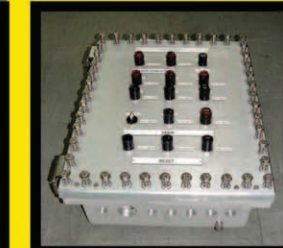
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Fixed, Local Loop and Cellular Phones

Fixed Line Subscribers									
Year	PTCL	NTC	Brain Limited	World Call	Union Comm.	Naya Tel		Total	Tele-density
Jun 2005	5,190,899	81,027	1,520	4,100	-			5,277,546	3.43
Jun 2006	5,128,442	92,163	5,880	13,327	200			5,240,012	3.39
Jun 2007	4,676,204	99,665	6,089	10,748	2,500	11,000		4,806,206	3.04
Dec 2007	4,695,971	106,336	7,376	10,008	3,500	13,500		4,836,691	2.99
Mar 2008									3.06
Wireless Local Loop Subscribers									
Year	PTCL	TeleCard	World Call	Great Bear	Burraq	Wateen	Mytel	Total	Tele-density
Jun 2005	163,681	98,469	2,678	200				265,028	0.17
Jun 2006	661,532	229,292	115,637	21,407				1,027,868	0.66
Jun 2007	1,128,272	396,873	273,616	51,311				1,850,234	1.08
Dec 2007	1,237,424	455,391	375,455	54,909		4,100		2,127,279	1.34
Mar 2008	1,384,009	477,778	423,738	55,737	242	14,437	140	2,356,081	1.48
Cellular Subscribers									
Year	Mobilink	Ufone	Paktel	Insts-phone	Telenor	Warid		Total	Tele-density
Jun 2005	7,469,085	2,579,103	924,486	454,147	835,727	508,655		12,771,203	8.30
Jun 2006	17,205,555	7,487,005	1,040,503	336,696	3,573,660	4,863,138		34,506,557	22.21
Jun 2007	26,466,451	14,014,044	1,024,563	333,081	10,701,332	10,620,386		63,159,857	39.94
Dec 2007	30,612,630	16,161,936	1,980,587	325,858	14,596,382	13,205,677		76,883,070	48.61
Mar 2008	31,756,283	17,198,373	2,142,465	320,768	16,701,720	14,394,927		82,514,536	52.16

Note: Data include Azad Jammu Kashmir & Northern Areas

Value Added Services

YEAR	PAYPHONES		INTERNET	
	Total	Growth Rate (%)	Dial-Up Users (M)	DSL Subscribers
Jun 2005	279,320	54.40	2.10	14,600
Jun 2006	353,194	38.73	2.40	26,611
Jun 2007	387,490	9.71	3.5	45,153
Dec 2007			3.5	57,960
Mar 2008			3.5	128,689

PAKISTANI UNIVERSITIES STATISTICS

REGION	UNIVERSITIES	PUBLIC	PRIVATE
AJK	3	1	2
Balochistan	6	5	1
Islamabad	17	14	3
Northern Areas	1	1	
NWFP	21	12	9
Punjab	36	19	17
Sindh	38	13	25
Total	122	65	57

1ST INAUGURAL MEETING OF THE INSTITUTE OF ENGINEERS PAKISTAN



Quaid-e-Azam
Muhammad Ali Jinnah
20th June, 1948

“If Pakistan is to take its proper place among the progressive nations of the world, it will have to take up a good deal of leeway in the realm of scientific and technical education which is so necessary for the proper development of the country and the utilization of its resources. The establishment of institution like the Institute of Engineers will greatly stimulate technical research and help in disseminating available information. The Institute of Engineers will not only benefit the engineers themselves by improving their technical knowledge but also bring lasting benefits to public services which they are called upon to perform.

I wish the Institute every success.”

CALL FOR PAPERS

In order to enhance and intensify the quality of this Journal, the IEP-SAC invites the Technical Papers on different themes in all Engineering and Architecture disciplines. Please avail this opportunity and contribute to your professional elegance.

Instructions

- The abstract should be 200 to 300 words and may be submitted by e-mail as Word (.doc) or Acrobat (.pdf) file
- The abstract must include name, affiliation, telephone/mobile number, e-mail address and full postal address of an author

Deadlines

- Submission of abstract : Sep. 30, 2008
- Notification of acceptance of abstracts : Oct. 31, 2008
- Submission of papers : Dec. 31, 2008
- Review of papers : Jan. 01, 2009 to Feb. 28, 2009

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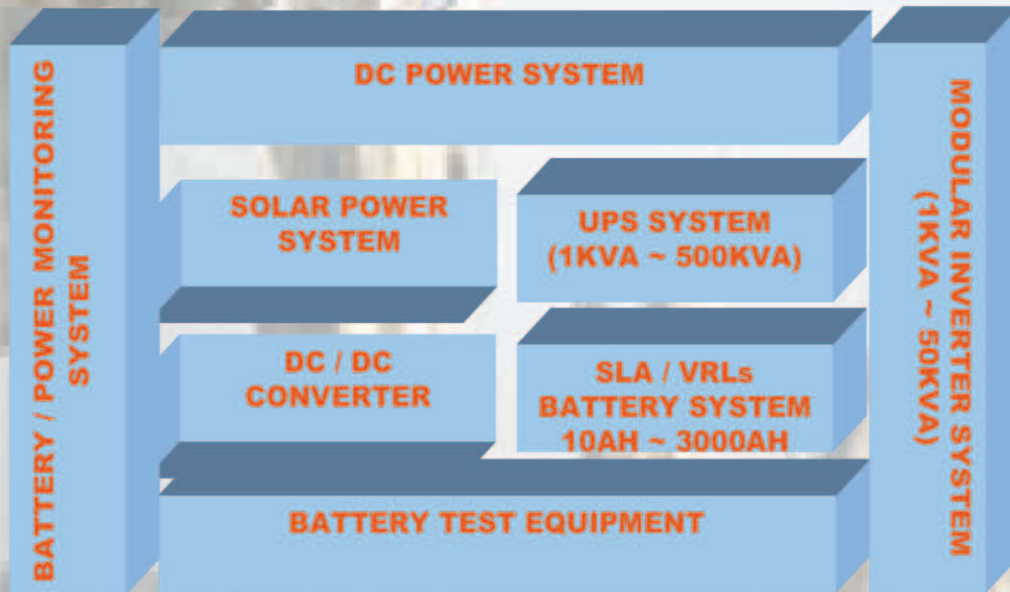
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CHAIRMAN'S Message



The tremendous growth and success of Al-Tuwairqi Group is a result of gradual process of reinventing by utilizing the human resource, financial strength and capability. During the last decade, we had registered some remarkable achievements in the steel sector of Kingdom of Saudi Arabia with the dedicated efforts off all team members of Al-Tuwairqi Group.

The strategic future market challenges demands to focus on the well defined objectives of Al-Tuwairqi Group to emerge as a strong player in the international market. Therefore constant brain storming to broaden the vision to crystallize the innovative ideas is a prerequisite for successful business development.

Commitment, quality and customer satisfaction is our prime responsibility. These are the tools of mammoth future success we are striving for. With highly skilled human resource and latest technology we can build the future of our

Dr. Hilal H. Al Tuwairqi
Chairman Al Tuwairqi Group

COMPANY Profile

Al -Tuwairqi Group of companies is one of the leading business concerns in the Kingdom of Saudi Arabia. From a humble beginning in 1977, the growth in the last two decades and in the year 1999, made its entry into the top hundred companies in KSA on turnover basis and among the top fifty Saudi companies in terms of the profitability index. With its portfolio of diversified business activities, the Group has gone beyond the boundaries of Saudi Arabia into other areas of Middle East as well. Beside trading and contracting activities, the Group is also engaged in distribution of building and materials, white cement, and trading of industrial materials throughout the kingdom of Saudi Arabia. Al -Tuwairqi Group is extensively engaged in manufacturing various types of products including Steel Billets, Hot Rolled Steel products, reinforced wire mesh, Galvanized Steel , fusion bonded epoxy coated Steel and electrical equipment.

Our Vision

Al- Tuwairqi Group is an ISO 9001:2000 and CARES certified company for its production facilities. The Group is a responsible corporate citizen with ethical practices and environment friendly waste disposal methodologies.

It provides a stimulating working environment to attract and retain professionals who are committed to their work and achievements. Dedicated to extend services and reach technical excellence, the Group envisages a vision that continues its core strength and provides the basis for a growing number of satisfied customers.

Our Mission

The management of Al-Tuwairqi Group is enthusiastic for continual improvement of its management quality systems in accordance with the requirement of ISO 9001-2001, CARES and also committed for

Creating, stimulating and rewarding the work environment.

Identifying, setting and achieving the quality objectives at relevant functions by providing adequate resources, training and development human resources.

Providing quality products and services.

Meeting mutual contractual obligations.

Ensuring customers satisfaction and enhancing productivity and efficiency.

Achieving business leadership by devotion.

Reviewing quality policy periodically.

Producing quality products according to the international standard.

Maximum production of iron, steel and electrical products for our clients.

- To provide on timely delivery.
- To maintain efficient customer's services at all times.
- To sustain effective and consideration support to client.



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Electrical Division of Al Tuwairqi Group is one of the pioneers in the Switchgear Industry in the kingdom of Saudi Arabia.

It started its manufacturing activities in 1987 for the Medium and Low Voltage Switchgear. In 1998 the premises was upgraded to build a new factory with the name "The International Electrical Products Co. (TIEPCO)" in order to stand at par with the quality products of competitors, mainly multinationals.

Within short span of time since inception of its new plant TIEPCO is now enjoying status of approved manufacturer for Saudi Electricity Company for numerous products like Metered CB Ring Main Units, Ring Main Units, Package Substations and Relay Control Panels.

TIEPCO has its Technology Centre in Dammam with back offices outside KSA to serve the local market requirements for offering complete electrical solutions.

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Al-Ittefaq Steel Products Company (ISPC-1) a subsidiary of Al Tuwairqi Group of Companies is considered as a premiere & one of the biggest of its kind in the Kingdom and in the Middle East in the private sector producing hot rolled, high tensile, weld-able reinforcement steel bars of sizes from 12mm to 50mm, manufactured by using the Thermex Bar Quenching process, 8mm and 10mm rebar and 5.5mm to 14mm plain round coils through wire-rod mill. ISPC products are confirmed to national and International Standards.

ISPC-1 is achieving a production of 1, 250,000 metric tons per annum. ISPC-1 has secured its leadership position through innovative management strategy. ISPC-1 quality management system from raw material to finished products with a world class in-house material testing laboratory, authenticate its brands in the local and GCC market.

Al-Ittefaq Steel Products Company-Makkah (ISPC-II) is another addition to the Al-Tuwairqi Group of Companies. With a total available area of 262,000 m², ISPC- Makkah can accommodate sizeable expansion.

Al-Tuwairqi group responded the demands for steel by creating and upgrading steel mills. On each investment projects everything has been carefully studied and planned to achieve the target in the most profitable manner. This is by utilizing the existing machineries in hand, adding new machineries and utilizing its owned sources of manpower.

Tel: 03 - 8121314 - Fax: 03 - 8121059



National Steel Company Limited (NASCO) is

Al-Tuwairqi Group's (ATG) steel melt shop started its production in 2004. Visualizing the domestic and international demands of steel rebar, a regular supply of billet was inevitable. NASCO has played a pivotal role in meeting the billet demands for ATG rolling mills. ATG is proud of its melting capability as it has set a proven production record during the last years.

NASCO is a Recycling Industry. Steel is among the most known recycled material in the world. The tonnage of steel recycled per annum is far ahead of all other recyclable commodities like aluminum, glass and paper. Steel is the only material that can be simply recovered from any waste stream through the use of magnet. About one-third of the world's steel is produced by Electric Arc Furnace (EAF) melting method, which uses high-current electric arcs to melt steel scrap and convert it into liquid steel of a specified chemical composition and temperature.

NASCO, melt shop project was completely managed by Al Tuwairqi Group. NASCO started its production on 16th June'04. With capacity enhancement and engineering developments NASCO produced 575k prime billets in 2005 and 668k tons in 2006. NASCO has given quite consistent production with record highest production of 63k+ in January'07.



Tel: 03 - 812 2966 - Fax: 812 1059



Al-Faisal steel products factory (FSPC) became the first domestic down stream steel producer to be certified to ISO 9001-2000. Al-Faisal Steel is proud of this achievement and recognizes that ISO 9001-2000 are bases of its quality management system.

Excellence in customer services brings effluance to the cummunity, and this is the mission of our steel business enterprise.

Presently FSPC has the straightening & cutting capacity of rebar about 120,000 tons/year. Cut & bend processing capacity about 50,000 tons/year Cold rolling capacity about 60,000 tons/year, Weld mesh production capacity about – 40,000 tons/year and epoxy coating about – 50,000 tons/year with two machines.

The rated production capacity of the plant will be about 300,000 tons/year which can be increase upto 350,000 tons. Presently total area of the factory 45,000 sq. meter, and Covered area 12,500 sq meter.

Al Fasail steel Products Company today commands an enviable position in catering to the specialized steel needs of the Kingdom. For consistently producing world class products FSPC employs highly qualified and trained personel and have acquired high quality Online/Offline testing equipments.

Testing equipment consists of special Online Offline Holiday Detector, Temperature, Recorder, Digital Thickness Gauge, Universal Testing machines besides conventional equipment like Micrometer, vernier Calipers, Weighing Scales etc. Testing is carried out to satisfy the requirement of ASTM A 496, ASMT A 497, BS4483, ASTM A775M etc.

Tel:03 - 8122212 - Fax:03 - 8122128



Direct Reduction Iron Company (DRIC) The domestic need of raw material that is required for the continuous process and decided to go for the integration of infrastructure for an ntegrated steel plant. The route to achieve this is thru DRI (Direct Reduced Iron), with a backward integration of Pelletization Plant in near future. Since February 2005, the blueprint for achieving this has come in to place as the two (2) DRI modules of Corus at Mobile (USA) were purchased; dismantled; transported to Saudi Arabia and now both of them are commissioned. This new company is named as Direct Reduction Iron Company (DRIC).

The two (2) DRI modules operates on natural gas based MIDREX technology, a proven DRI technology which has more than 64% world market share. These modules are upgraded to produce more than 1.5 million tons of DRI annually.

From metallurgical stand point steel melt shop performance is greatly influenced by the quality of the metallic input. With competitive world wide performances of electric arc furnaces, the improvement in this area demands major changes in the chemical and physical characteristics of metallic inputs. Moreover there is a shortage of good and consistent quality scrap for electric arc furnaces. Therefore, more and more use of DRI /Sponge iron is being



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GLIMPSES OF IEP-SAC ACTIVITIES



Right: H.E. Admiral (Retd) Sahid Karim Ullah, Ambassador of Pakistan to Saudi Arabia, is addressing to the audience of the seminar on 31st May 2007.

Center: Engr. Dr. Nazar Malik, General Secretary IEP-SAC, is speaking on “*Emerging Trends in Electrical Power Systems Related Technologies*” at the occasion of a seminar.

Left: Engr Rizwan Ahmed, Chairman IEP-SAC Sub-center is presenting his annual report on Eastern province activities.

Down: An impressive view of the audience of the seminar.



A group photo of the IEP-SAC Local Council members with the Ambassador at the occasion of a seminar on “*Emerging Trends in Electrical Power Systems Related Technologies*” held on 31st May 2007. Standing from left to right are: Engr. Rizwan Ahmed, Engr. Obadullah Siddiqi, Engr. Saifullah Saleem, Engr. Abdul Waheed Mir, Engr. Jaleel Hasan, Engr. Dr. Nazar Malik, H.E. Admiral (Retd) Sahid Karim Ullah, Engr. Masood Khan, Engr. Mubashir Kirmani, Engr. Sheikh Akhtar Hussan, Engr. Naveed Ahmed, Engr. Khalil Ahmed, Engr. Shaikh Asrar Ahmed and Engr. Kauser Butt.

GLIMPSES OF IEP-SAC ACTIVITIES



H.E..Admiral (Retd) Sahid Karim Ullah, Ambassador of Pakistan to Saudi Arabia, is addressing to the audience of the seminar.



H.E..Admiral (Retd) Sahid Karim Ullah is meeting the guests.



H.E. is receiving a copy of the IEP-SAC Journal.



Left: H.E..Admiral (Retd) Sahid Karim Ullah is visiting the sponsor's stand. Prominent in picture are Engr. Khalil Ahmed, Engr. Naveed Ahmed, Engr. Mubashir Kirmani, Engr, Engr Jaleel Hasan, H.E..Admiral (Retd) Sahid Karim Ullah, Engr. Masood Khan and Engr. Shaikh Asrar Ahmed.



Right: A group photo of the engineers with the Ambassador H.E..Admiral (Retd) Sahid Karim.

GLIMPSES OF IEP-SAC ACTIVITIES



H.E..Admiral (Retd) Sahid Karim Ullah is presenting mementos to the Speaker, Engr. Dr. Nazar Malik, Engr. Rizwan Ahmed and Engr. Mubashir Kirmani on the occasion of a seminar on *“Emerging Trends in Electrical Power Systems Related Technologies”* held on 31st May 2007..



H.E..Admiral (Retd) Sahid Karim Ullah is presenting certificates to Engr. Abdul Waheed Mir, Engr. Sheikh Akhtar Hussan and Engr. Naveed Ahmed for the meritorious services rendered for advancing the cause of engineering profession.



Engineer Aftab Islam Agha, President of IEP Pakistan, is presenting mementos to Engr. Obadullah Siddiqi, Engr. Shaikh Asrar Ahmed and Engr. Saifullah Saleem on the occasion of a seminar on *“Contributions of Engineering Profession in the Development of Pakistan”* held on 30th Nov 2007.



Left: H.E..Admiral (Retd) Sahid Karim Ullah is presenting a memento to the Speaker Engineer Aftab Islam Agha.
Center & Right: Engineer Aftab Islam Agha, President of IEP Pakistan, is presenting Diplomas to Pakistani engineers.

GLIMPSES OF IEP-SAC ACTIVITIES

Right: H.E. Admiral (Retd) Sahid Karim Ullah, Ambassador of Pakistan to Saudi Arabia, is addressing to the audience of the seminar on 30th Nov 2007.

Center: Engr. Aftab Islam Agha, President Institution of Engineers Pakistan, is presenting his Paper on “Contributions of Engineering Profession in the Development of Pakistan: Past, Present and Future Prospects” at the occasion of a seminar.

Left: Engr Masood Khan, Chairman IEP-SAC is speaking to the audience of the seminar.

Down: An view of the audience of the seminar.



A group photo of the IEP-SAC Local Council members with the Ambassador at the occasion of a seminar on “Contributions of Engineering Profession in the Development of Pakistan: Past, Present and Future Prospects” held on 30th November 2007. Sitting in the front row are: Engr. Mubashir Kirmani, Engr. Masood Khan, H.E. Admiral (Retd) Sahid Karim Ullah, Engr. Aftab Islam Agha and Engr. Dr. Nazar Malik. Standing in the back row are: Engr. Saifullah Saleem, Engr. Naveed Ahmed, Engr. Syed Faiz Ahmed, Engr. Shaikh Asrar Ahmed, Engr. Khalil Ahmed, Engr. Obadullah Siddiqi, Engr. Jaleel Hasan and Engr. Syed Zafar Ahmed.

GLIMPSES OF IEP-SAC ACTIVITIES



Right: Engr. Siraj-ul-Huda Siddiqui is reciting verses from the Holy Quran at the occasion of a seminar on "Contributions of Engineering Profession in the Development of Pakistan: Past, Present and Future Prospects" held on 30th November 2007.

Center: Engr. Dr. Nazar Malik, General Secretary IEP-SAC, is presenting his report on the IEP-SAC activities at the occasion of a seminar.

Left: The moderator, Engr. Mubashir Kirmani, is conducting a seminar.

Down: A view of the stage. Sitting from left to right are: Engr. Mubashir Kirmani, Engr. Masood Khan, H.E..Admiral (Retd) Sahid Karim Ullah, Engr. Aftab Islam Agha and Engr. Dr. Nazar Malik...



A group photo of the engineers with the Speaker Engr. Aftab Islam Agha, President Institution of Engineering Pakistan at the occasion of the seminar on "Contributions of Engineering Profession in the Development of Pakistan: Past, Present and Future Prospects" held on 30th November 2007.

GLIMPSES OF IEP-SAC ACTIVITIES

Engr. Rizwan Ahmad, Chairman IEP-SAC-EP is taking charge from Ex-Chairman, Engr. Ismet Amin Khawaja. At the occasion of a seminar on "Innovative Industrial Flooring System" held on 26th November 2007.



Mr. Adnan Al-Nueim, Secretary General Chamber of Commerce & Industry Eastern Province, is presenting a shield to Engr. Aymen Mamoon, keynote Speaker of the seminar on "Innovative Industrial Flooring System" held on 26th November 2007 at Holiday Inn, Al-Khobar.



A group photo of the IEP-SAC-EP Local Council members with Mr. Adnan Al-Nueim, Secretary Chamber of Commerce & Industry Eastern Province, and the Speaker Engr. Aymen Mamoon, Customer Group Manager SIKA, at the occasion of a seminar on "Innovative Industrial Flooring System" held on 26th November 2007.

GLIMPSES OF IEP-SAC ACTIVITIES



The kids are participating in "50 meter Race" and "Spoon Collection" events at the occasion of "Annual Picnic and Family Get-together" held on 29th February 2008.



Left: The organizers are announcing the results of the "Bait Bazi" competition.
Center & Right: The engineers are participating in "Table Tennis" and "Carrom Board" competitions.



Left & Center: A group of participants is relaxing and chatting at the occasion of "Annual Picnic and Family Get-together".
Right: The organizers are getting ready to distribute prizes to the winners, and the raffle draw.



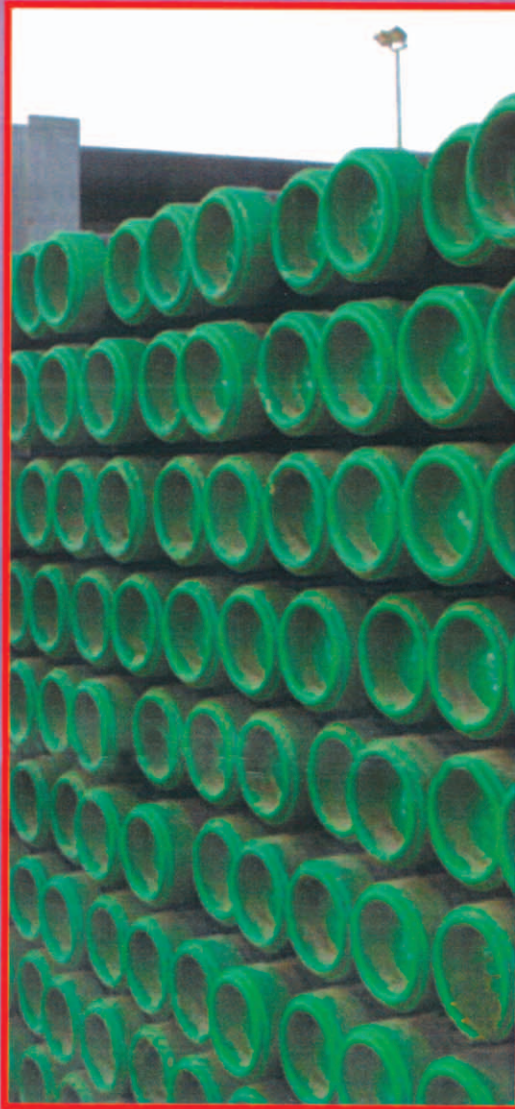
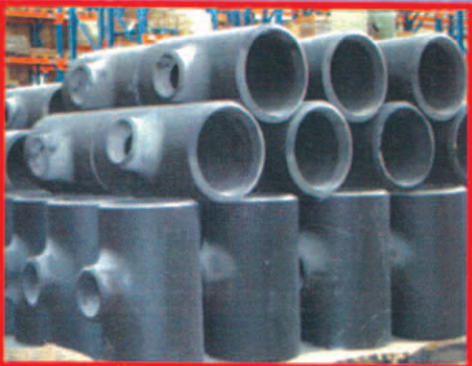
Left & Right: The engineers are participating in "Spoon Race" and "Musical Chair" competition.
Center: The organizers of the Picnic are distributing prizes to the competition winners.



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- CHEMICAL ANCHORS
- LADDER RUNG WITH (Red PVC Coated)
- WIRE MESH (GALV & PVC COATED)
- RUBBER SHEETS (AWAZEL)
- POLYTHIN ROLLS
- WELDING ACCESSORIES (Cable Connectors)
- FIRE BLANKET
- THREADED RODS.
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- WIRE & WELDING ELECTRODE.
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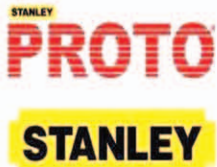
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GENERAL SECRETARY'S ANNUAL REPORT

I have the pleasure to present the annual report of IEP-SAC on the activities and events that took place during the year 2007-2008. IEP-SAC has been actively pursuing its objective of creating a community spirit and fellowship among Pakistani Engineers working in the Kingdom of Saudi Arabia. In addition, IEP-SAC strives for disseminating and sharing of latest technical knowledge among engineers. IEP-SAC also runs an ambitious scholarship program. IEP-SAC has continued to pursue its above stated objectives in this reporting period with full enthusiasm as reported next.



IEP-SAC organized its annual seminar and dinner on May 31, 2007. Seminar topic was “*Emerging trends in electrical power systems related technologies*”. Speaker was Professor Nazar Hussain Malik from Electrical Engineering Department, King Saud University, Riyadh. Venue was Marriott Hotel, Maather Street Riyadh. On this occasion IEP-SAC also published its annual Journal including the directory of Pakistani engineers residing in the Kingdom of Saudi Arabia. A second technical Seminar was organized on 30 November, 2007. The topic of this seminar was “*Contributions of Engineering Profession in the Development of Pakistan: Past, Present and Future Prospects*”. The presentation was given by Engineer Aftab Agha, President of IEP Pakistan. Venue was Auditorium of Saudi German Hospital. The seminar proved to be very interesting and was well received by engineering community in Riyadh.

The great annual social event of IEP-SAC is the family picnic. One family picnics was organized during the reporting period on 29 February, 2008. The picnic was attended by more than 400 people and was a full day event. Such picnics provide opportunities for cementing ties among engineering community in a relaxing and entertaining environment.

IEP-SAC has continued its scholarships awards program to provide financial assistance to the needy and deserving students in Pakistan. The recipients are selected from 11 public sector Engineering Universities / Colleges spread in Pakistan and Azad Kashmir. Each award is for four year undergraduate study in any field of engineering.

We are thankful to the government of Custodian of Two Holy Mosques, King Abdullah Bin Abdul Aziz Al-Saud for facilitating our stay in the Kingdom. I am thankful to our Council members in making all of the above events a great success. I also appreciate the support and guidance of IEP head quarter and the full support we enjoy from the Pakistan Embassy in Riyadh. I am grateful for the support of all Pakistani engineers living in the Kingdom and my personal appreciation of our Chairman IEP-SAC Engr. Masood Khan and his predecessor, Engr. Jaleel Hasan for their support and guidance in running the affairs of IEP-SAC. Finally I wish to convey my deep appreciation to all brother engineers, sponsors, advertiser, guests, press and media personnel and well wishers for their cooperation and support of IEP-SAC activities.

ENGR. DR. NAZAR H. MALIK
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AWARDS AND SCHOLARSHIP COMMITTEE
CONVENER'S REPORT

AL-QURAN

To spend your substance, out of love for him, for your kin, for orphans, for the needy, for the wayfarer, for those who ask and for the ransom of slaves; (2:177)

If ye disclose (acts of) charity, even so it is well, but if ye conceal them, and make them reach, those (really) in needs, that is best for you. It will remove from you some of your (stains of) evil. And Allah is well acquainted with what ye do. (2:271)

By the grace Allah the Almighty, the scholarship program for needy and academically sound students in Pakistani Engineering Universities and Colleges was launched in the year 1996. Eleven Universities and Colleges – as listed below - are taking benefit from this program.



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2. University of Engineering and Technology, Taxila
3. University College of Engineering and Technology (Bahauddin Zakariya University), Multan
4. Institute of Chemical Engineering and Technology (University of the Punjab), Lahore
5. Dawood College of Engineering and Technology, Karachi – Affiliated with Mehran UET Jamshoro
6. NED University of Engineering and Technology, Karachi
7. Mehran University of Engineering and Technology, Jamshoro
8. Quaid-e-Awam University of Engineering Sciences and Technology, Nawabshah
9. NWFP University of Engineering and Technology, Peshawar
10. Balochistan University of Engineering and Technology, Khuzdar
11. University College of Engineering and Technology, Mirpur (AJ&K)

This program serves all the four provinces of the Islamic Republic of Pakistan and the State of Azad Jammu and Kashmir. The Rules and Regulations, Selection Criteria and Application Forms can be read and printed out from IEP-SAC website (<http://www.iepsac.org>). Eleven (12) batches for 196 needy students had been launched so far. By the help and blessing of Allah the Almighty, 107 students are serving our homeland after graduation by benefiting from this program.

We had started the scholarship program 12 years ago and we had maintained its continuity. I take this opportunity and appeal to engineers in particular and Pakistani community in general to please join hands in this noble and just cause. It is a great service to Pakistan. Let us make more efforts to continue and expand the program. Your suggestions to improve the program further will be most welcomed. For more information please contact any of the members of Awards and Scholarship Committee or any Local Council Member.

ENGR. ABDUR RASHID SHAD

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الرياض - الخالدية - شارع الثلاثين - هاتف : ٠١ ٢٤٣٤٤٤٩ - فاكس : ٠١ ٢٤١٧٦٣٩ - ص.ب. ٢٣٠٠٩٣ الرمز البريدي ١١٥٤١
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ROLE OF ENGINEERS IN THE ECONOMIC DEVELOPMENT OF PAKISTAN

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INTRODUCTION

The significance of the contributions made by engineers in the development and progress of a nation hardly needs any emphasis. Engineers, since time immemorial have been around and with the power of their knowledge and its immense application for making this world a better place to live in have helped to solve innumerable problems faced by mankind. This endeavor continues to manifest itself to this day and it will be so for all times to come. Practically every man made system, product and facility around us, in one way or the other, is the result of creative work of engineers. In fact throughout all stages of evolution of human civilization the entire spectrum of human progress and achievements owe its genesis to the devotion and dedication of engineers. There are countless examples of spectacular engineering feats dating back to ancient times.

Engineering makes a better world and the engineers build the better world. Almost 85% of the development budget of a country is incurred through the hands of engineers by way of planning, execution, evaluation or monitoring, etc.

Engineering is a practical and physical expression of theoretical research in various disciplines of science. An ideal engineer is a composite... he is not a scientist, he is not a sociologist or a writer, but he may use the knowledge and techniques of any or all of these disciplines in solving engineering problems. The engineers translate the theoretical into the practical; the development of science and technology in general and of engineering in particular, has become crucial for the survival and progress of countries. "Scientist" investigates that which already is; engineers create that which has never been. Defined as the one who is professionally engaged in a discipline of engineering, an engineer applies the principles of science and mathematics to develop efficient and economical solutions to technological problems of varied nature and diversified spectrum.

The engineers play a vital role not only in the economic development of countries, but also towards enrichment of

human civilization and cultural heritage. The great miracles of the world i.e. pyramids of ancient Egypt, hanging gardens of Babylon, great wall of China, etc, are all engineering works. There are crucially-important contributions of the engineers in all sectors since the creation of the Islamic Republic of Pakistan - - raising practically from zero level, be it railways or road works, waterways or power generation, agriculture or construction, mining or industry, employment or environment, transport or telecommunication, population or healthcare, defense or other strategic areas. Indeed the economic growth, industrialization and infrastructure development witnessed during the last sixty years or so would have not been possible without the effective involvement of the engineers.

The design and construction of all infrastructure projects e.g. bridges, roads, tunnels, harbors, airfields are primarily the manifestations of the creativity and skills of engineers.

The Pakistani nation has achieved many landmarks as a sovereign developing Islamic State. The major achievements of Pakistan during last decade particularly in the field of engineering and technology are generally commendable for more than one reasons. The growth in economy is fastest in Asia, surpassed only by China and India. Their achievements have had positive and far reaching impact on economy and society.

The status of growth and development in various fields is discussed below:

Table 1: Pakistan GDP

Year	GDP (in billion Rs.)
2000-01	4,162.654
2001-02	4,401.699
2002-03	4,822.842
003-04	5,640.580
2004-05	6,581.103
2005-06	7,713.064
2006-07	8,706.917

TRANSPORT

Road Transport

Road transport is the backbone of Pakistan's transport system, accounting for 90 percent of national passenger traffic and 96 percent of freight movement. Over the past ten years, road traffic – both passenger and freight – has grown much faster than the country's economic growth. A total of 10,849 km long National Highway and Motorway network contributes 4.2 percent of the total road network. They carry 90 percent of Pakistan's total traffic.

Pakistan, with about 160 million people, has a reasonably developed transport system. However, when compared with other developed and developing countries, the road density of Pakistan is still low.

Road Network

Pakistan has a road network covering 259,197 KM including 172,827 KM of high type roads and 86,370 KM of low type roads. 600 km long – 6 lane high class motorway is a piece of classic achievement of Pakistan's Engineers. Total roads, which were 229,595 KM in 1996-97, increased to 259,197 KM by 2006-07 an increase of 13 percent. Extent of high type roads have increased by 37 percent since 1996-97. A sizable and continuous improvement of the high type road network can be observed from 2001 to 2007, where the network grew at an average rate of 3.3 percent. As a result of an emphasis on high type roads, many low typed roads were converted to high typed roads during this period.

National Highway Authority (NHA)

The NHA is currently the custodian of nearly all of Pakistan's major inter-provincial road links called the national highways, including the motorways and strategic roads. These roads comprise only around 4 percent of Pakistan's total road network but carry 80 percent of the country's commercial traffic. Consequently, the network is under pressure and its importance from a development perspective cannot be over emphasized.

The future Vision for the transport sector is the establishment of an efficient and well integrated system which will facilitate the development of a competitive economy and poverty reduction, while ensuring safety in mobility. The strategic thrust is on optimal utilisation of the existing capacity, improved management, and co-ordinated use of various modes of transport. Private sector in the sector needs to be enhanced and institutional capacity building activities undertaken to enhance sector efficiencies.

Pakistan Railways

A well functioning railway system is crucial for sustainable economic growth. Railways have a definite edge over roads for long haul and mass scale traffic movement, both for passenger and freight, as a safe, economical and environment friendly mode of transport. It

not only contributes to economic growth but also promotes national integration. Pakistan Railways was the primary mode of transportation in the country till seventies. However, due to diversion of resources to expansion of road network, the performance of Pakistan Railway declined and its share of inland traffic reduced from 41 percent to 10 percent for passengers and 73 percent to 4 percent for freight traffic.

During the last seven years (2000-2007), Pakistan Railways has shown improving trend in both passenger and freight traffic, registering an average increase of 5.6 percent and 8.0 percent per annum, respectively. The positive growth trend for seven consecutive years (2000-2007) can be attributed to the wide range of improvements made by the Pakistan Railways through completion of a number of development projects and better policies aimed at modernization of railway system. Pakistan Railways has introduced 9 new train services in order to facilitate passengers as well as freight customers.

Civil Aviation Authority (CAA)

After the completion of a new terminal complex (NTCL) at the Lahore Airport, the construction of a new Islamabad International Airport (NIIA) is expected to play a major role in the national aviation sector. The airport shall be developed by the Civil Aviation Authority (CAA) on self-finance basis with an estimated total cost of Rs. 25 billion on 3200 acres of land. The CAA is also going to undertake the development work on the New Gwadar International Airport through Public Sector Development Programme (PSDP), at a total estimated cost of Rs. 3.6 billion. The airport is planned for latest generation wide bodied aircraft in order to accommodate all the future requirements of Gwadar city. A new green field international airport, initiated by the local business community, has been completed in Sialkot on a Build, Own and Operate (BOO) basis and is mainly for commercial purposes. It is likely to boost exports of leather and surgical goods. The plans for upgrading Multan and Peshawar International Airports have also been prepared with estimated cost of Rs. 2.6 billion and Rs. 0.6 billion respectively.

Karachi Port Trust (KPT)

The steady and continuous progress made by KPT has helped boost the national economy. The KPT established an annual cargo handling record of over 32.3 million tons during 2005-06.

The existing port facilities, however, appear to be inadequate to handle the growing cargo at the port. To address these constraints, the KPT has launched a number of projects, which are at different stages of execution.

Port Qasim

Port Qasim is another fast becoming a major contributor to national economy with an impressive growth in port operations.

Gwadar Port

The Gwadar port was inaugurated on 20th March 2007. This port is being developed as one of the most modern ports of the world and would be an integral component of the trade corridor for Central Asian states, China and the Gulf countries as 60 percent trade of oil and gas is done through this route.

To ensure future development is carried out in an orderly, coordinated and planned manner, the Authority has appointed Arthur D. Little (ADL) Malaysia, Lyon Associates, USA and Indus Associated Pakistan to prepare a Master Plan for the port, the related infrastructure and business plan for the port.

TELECOM SECTOR GROWTH

Teledensity of the country has improved many folds in the last couple of years. Currently the total teledensity in Pakistan is over 40.2 percent, which was just 2.8 percent at the end of 2000. Total number of mobile subscribers in Pakistan crossed 55.6 million by the end of March 2007 whereby mobile density has hit 35.8 percent, far surpassing the fixed line teledensity which is 3.32 percent with total working connections of 5.2 million. The Wireless Local Loop (WLL) subscribers are also on the rise and have reached 1.6 million. Similarly, value added services, such as payphones and Internet usage are also on the rise. There are 353,194 PCOs working across Pakistan and more than 2.4 million registered Internet subscribers with an estimated 12 million Internet users.

With perhaps every global IT company in the world having a presence in Pakistan, and with revenues growing

by 30-40 percent year on year, the IT industry is probably the most exciting and dynamic sector in Pakistan today.

Telecom sector is a major contributor to government revenue. During the year 2005-06 total revenue collected by the government in the form of taxes and PTA deposits was more than Rs. 77 billion.

Keeping in view the rising demand of AJK and Northern Areas for advanced telecom facilities, the PTA has initiated the liberalization of telecom sector in the area after the mutual decision of the Governments of Pakistan and AJ&K to open the telecom sector for private operators for enhancing telecom facilities in the region. Mobilink, Warid, Ufone and Telenor were awarded licenses to operate services in AJ&K and NAs. Similarly, licensing for fixed line and wireless local loop is also underway. Currently there are over 260,000 cellular mobile connections in the region provided by the cellular companies:

MANUFACTURING

In the manufacturing sector, Pakistan started almost from the scratch. At the time of independence, there were only one or two textile mills, three cement plants and host of small manufacturing units in the country. During the last 60 years, not only hundreds of textile mills have come up throughout the length and breadth of the country, but food industries, vegetable ghee and sugar mills, cigarette manufacturing units, cement plants and fertilizers factories have also been established.

The lack of diversification in Pakistan's manufacturing sector has been due to heavy protection granted to resource based industries, high rates of import duties on raw materials used in the machinery, equipment, and chemical industries, and zero or low rates of import duties on finished and semi-finished goods relating to these sectors. This is further compounded by widespread smuggling of all consumer durables. Many of these issues have been resolved to some extent through tariff rationalization in the last few years, but further fine tuning is needed to encourage investments in manufacturing.

Traditional industries such as food and textiles industries still account for an overwhelming share of the manufacturing output; food industries accounted for 13.8 percent and textiles industries for 24.0 percent of the total manufacturing value added. On the other hand machine goods producing industries, electrical and non-electrical,

and automobile industries accounted for just 4.4 and 4.7 percent of value added respectively. Even though chemical industries accounted for around 15.2 percent of manufacturing output, most of the chemical industrial output is concentrated low-tech and low value added industries.

Global demand for goods does not match what Pakistan produces and sells. The five sectors having the largest share in world trade are machinery, electronics, pharmaceuticals, automobiles, and agricultural products.

Production of selected Industrial items of large scale during last four years is depicted in Table 2.

Textile Industry in Pakistan

Pakistan's textile industry ranks amongst the top in the world. Pakistan is world's fourth largest producer of cotton and the third largest consumer of the same. Cotton based textiles contribute over 60 percent to the total exports, accounts for 46 percent of the total manufacturing and provide employment to 38 percent manufacturing labor force. The availability of cheap labor and basic raw cotton as raw material for textile industry has played the principal role in the growth of the Cotton Textile Industry in Pakistan. With the advent of the quota free global imperative for a rapidly developing country like Pakistan to

Table 2: Production of Selected Industrial Items of Large-Scale

Item	Units	July – April				% Change
		2004-05	2005-06	2005-06	2006-07	
Cotton Yarn	000 tonnes	2280.6	2546.5	2115.8	2369.3	11.9
Cotton Cloth	Mln.Sq. Mtr	924.7	930.3	745.7	797.8	7.0
Sugar	000 tons	3116	2960.0	2941.1	3517.5	19.6
Nitrogenous Fertilizer	000 N. tons	2315.4	2411.8	1991.3	1989.8	(0.08)
Phosphatic Fertilizer	000 N. tons	393.3	415.1	341.8	331.2	(3.10)
Soap & Detergent	000 tonnes	209.2	242.6	199.4	207.8	4.2
Vegetable Ghee	000 tonnes	1048.3	1146.4	969.4	984.1	1.52
Cooking Oil	000 tonnes	226.2	256.5	209.8	224.2	6.8
Cement	000 tonnes	16353	18483	15214	18426	21.11
Cigarettes	Billion Nos.	61.1	64.1	52.2	54.3	4.14
Jeep& Cars	Nos.	128381	163114	129754	133629	3.0
Tractors	Nos.	43746	49439	39745	44274	11.40
L.C.V	Nos.	23613	29581	23494	27498	17.04
Motorcycles/Scooters	Nos.	571145	744875	607084	681752	12.30
Bicycles	000 Nos.	587.9	587.1	498.9	416.6	(16.50)
Paper & Paper Board	000 tonnes.	420.6	476.2	394.9	388.8	(1.54)
T.V Sets	000 Nos.	908.8	966.4	799.6	487.0	(39.09)
Motor Tyres	000 Nos.	5366	5966	4787	5610	17.19
Billets	000 tonnes	2714.7	3508.1	2794.0	3106.3	11.18
Refrigerators	000 Nos.	784.6	861.6	658.2	722.7	9.80
Caustic Soda	000 tonnes	206.7	219.3	180.4	201.3	11.61

Source: Federal Bureau of Statistics

further explore potential new markets both in its neighboring territories as well as distant ones.

The current scenario poses challenges firstly to sustain its global positioning and secondly to increase its market share by both increase in volume as well as increase in unit values. This requires upgradation in resource development both in manufacturing and marketing. The focus needs to be on R & D, technical innovation, product development on one hand and brand and market development on other with the goal of moving up in the global textile value chain.

Engineering Sector

Engineering sector accounts for 63 percent share in world trade. Achieving any significant share of the world trade in engineering goods and services will require concerted efforts by Pakistan in gearing up our universities, poly-techniques and factories for the kind of manufacturing prowess and design capabilities required by the world market.

Automobile Sector

Despite increase in the production of cars in the country, the demand of cars in market is increasing day by day. The production of cars during 2006-2007 registered an increase of 130841 units as compared to last year's figure of 127738 (2.4 percent). Production of buses also increased to 758 from 625 (21.3 percent) in 2005-06 whereas those of LCV's grew by 17.04 percent during the same period. Production of motor cycles increased by 12.30 percent during July-April 2005-06. At the moment there are 47 units producing motor cycles all over the country with an installed capacity of 1648000 per year. Out of these 47 only

6 are members of Pakistan Automotive Manufacturers Association (PAMA) and are hence reporting their production figures to them. Five new units will start production of motor cycles in the coming year.

Fertilizer Industry

There are about six urea manufacturers in the country of which four are listed at the local stock exchanges.

Cement Industry

The last few years have been a golden period for local cement manufacturers, where improving economic fundamentals, government of Pakistan's increased spending on infrastructure development, high commercial activity and rising demand for housing on account of higher income, has kept cement off take growth in double digits.

The cement industry comprises of about 29 firms of which over 21 firms are listed cement manufacturers. The industry is divided into two broad categories; the Northern Region and the Southern Region. The Northern Region has over 87 percent share in total cement dispatches while the manufacturers based in the Southern Region only contribute 13% on average to the annual cement sales. According to the All Pakistan Cement Manufacturers' Association (APCMA), the current industry's capacity for cement is 24 million tons, which is likely to rise to 37 million tons by the end of FY07 given the expansion being undertaken in the sector. On the other hand, consensus expects demand growth to settle at around 17%, which translates into 22 million tons. If the planned expansions come online according to APCMA's estimates, the industry is likely to have a production surplus of about 15mn tons.

Mining and Quarrying

Pakistan has a widely varied geological framework, ranging from pre-Cambrian to the present that includes a number of zones hosting several metallic minerals, industrial minerals, precious and semi-precious stones. Although many efforts have been made in developing geological products, institutional, academic and R&D infrastructure, much remains to be done to enable this sector to take full advantage of its endowment. As a result of various efforts devoted for the development of mineral sector, resources of several minerals have been discovered over the last many decades, including world class resources of lignite coal deposits at Thar, Sindh; porphyry copper-gold deposits in Chagai, Balochistan; Iron ore deposits at Dilband, Balochistan; lead-zinc deposits at Duddar, Balochistan; gypsum, rock salt, limestone, dolomite and china clays etc. in the Indus Basin; ornamental and construction stones in the various parts of the country; and about 30 different gems and precious stone deposits in northern Pakistan. These and many other mineral projects are in various stages of implementation from grass root through exploration and evaluation to development stages.

However, mineral industry in Pakistan shows that over the last few decades this sector has been allocated very small amount - 0.45 percent to 2.46 percent of the total public sector expenditure. Considering that substantial scope exists for the development uncertainties, it requires Government support and recognition of mineral sector.

Coal

Pakistan's coal resources are estimated at 185 billion tonnes (82,700 MTOE, or 2 per cent of the world coal

resources), 95 per cent in the Thar coal field in Sindh. This coal is of lignite rank having high moisture content and low heating value. So far only 3.3 billion tonnes of coal resources are in the 'measured' category, and considering a recovery factor of 60 per cent these correspond to some 2.0 billion tonnes of recoverable coal reserves. However, this coal is equivalent to the combined oil reserves of Saudi Arabia and Iran.

As part of the strategy of increasing local energy content, a major emphasis is being placed on exploiting coal resources for large-scale use in power generation, and possibly for the production of coal bed methane. In one of the four blocks at Thar being investigated for large scale mechanised mining (6 million tonnes per year, capable of fuelling a 1000 MW net capacity power plant), coal price at the mine mouth has been estimated as US\$ 3.40-4.22 per GJ (US\$ 20-24 per barrel of crude oil). Though 3-4 times higher than the cost of good quality coal in major coal producing countries, electricity generation cost is economically viable, considering that the present domestic natural gas price is US\$ 3.8/GJ for power sector and cost of imported furnace oil (without taxes) is more than US\$ 6.0/GJ (assuming furnace oil price at Gulf being US\$ 250 / tonne).

Pakistan Steel

The overall share of Pakistan Steel in the market is 30 percent. The Steel Mill is producing Coke, Pig Iron, Billets, Hot Rolled Coils/Sheets, Cold Rolled Coils/Sheets, formed sections like Channels, Angles and Galvanized sheets.

FROM DEPENDENCY TO SELF-RELIANCE

During the colonial rule, sixteen ordnance factories were established in the sub-continent. After the creation of Pakistan in 1947, all those sixteen factories fell to Indian share since none of them were located in Muslim majority areas forming Pakistan.

After independence, out of 1700,000 tons of ammunition, Pakistan got only 6,000 tons, when it was proportionately entitled to more.

The Heavy Industries at Taxila was established in 1971, followed by the F-6 overhaul and Rebuild Factory in 1972 at Kamra. Later, Pakistan Aeronautical Complex at Kamra, north of Islamabad, also came into being.

DEFENCE EXPORTS

Pakistan's defence industry is not only meeting the requirements of its Armed Forces of Pakistan, but also exporting defence products to other friendly countries. In

2000, the Defence Export Promotion Organization (DEPO) was established to promote the export of surplus defence products.

Pakistan has exported a number of products to other countries including Saudi Arabia, Iran, UAE, Sri Lanka and Bangladesh. In 2001, Pakistan also exported several weapons systems to Malaysia.

Over the year almost more than 200 items including missiles and tanks and the accessories related to them and other arms were exported to more than 21 countries including Indonesia, Turkey, Iran, Saudi Arabia, Bangladesh, Thailand, Morocco, Libya, Mauritius and other countries of Africa.

Pakistan is also exploring the possibilities of joint ventures with Saudi Arabia in arms production including missiles and tanks.

Table 3: Annual Energy Consumption

Fiscal Year	Petroleum Products		Gas		Electricity		Coal	
	(000 tones)	% Change	(mmcft)	% Change	(Gwh)	% Change	(000 M.T)	% Change
1996-97	15,606	0.0	597,799	2.6	42,914	3.4	3,553	-2.3
1997-98	16,624	6.5	607,890	1.7	44,572	3.9	3,159	-11.1
1998-99	16,647	0.1	635,891	4.6	43,296	-2.9	3,461	9.6
1999-00	17,768	6.7	712,101	12.0	45,586	5.3	3,168	-8.5
2000-01	17,648	-0.7	768,068	7.9	48,584	6.6	3,095	-2.3
2001-02	16,960	-3.9	824,604	7.4	50,622	4.2	3,492	12.8
2002-03	16,452	-3.0	872,264	5.8	52,656	4.0	3,768	7.9
2003-04	13,421	-18.4	1,051,418	20.5	57,491	9.2	5,284	40.2
2004-05	14,671	9.3	1,161,043	10.4	61,327	6.7	6,622	25.3
2005-06	14,627	-0.3	1,223,385	5.4	67,603	10.2	7,714	16.5
Avg. 10 years		-0.4		7.8		5.1		8.8
Jul-Mar								
2005-06	10,164		922,112		49,416		4,345	
2006-07	12,114	19.2	929,516	0.8	52,246	5.7	5,414	24.6

Source: Hydrocarbon Development Institute of Pakistan

ENERGY GROWTH

With a primary commercial energy consumption of 55.5 MTOE in 2004 -05, Pakistan ranks 30th in the world in terms of amount of energy use. However, the per capita energy consumption (0.36 TOE) is one fifth of the world average of 1.77 TOE. The mix of primary energy supply in 2004-05 was: gas 50.3 percent; oil 29.8 percent; hydro 11.0 per cent; coal 7.6 percent and nuclear 1.2 percent. The current installed electricity generation capacity is 19,400 MW and the generation mix is: gas 50.8 per cent; hydro 30.0 per cent; oil 15.8 per cent; nuclear 3.3 per cent and coal 0.2 per cent (HDIP 2005).

Pakistan's development, too, demand enormous amounts of energy. The links between sustainable development and energy require even greater efforts for long-term energy security. The matter has acquired urgency because Pakistan depends heavily (50 per cent) upon its reserves of natural gas for industry power generation, and commercial and household use; these reserves will start declining within the next decade if no new major discoveries are made. Ensuring availability of usable affordable energy is therefore the bedrock of our current and future development.

Energy Consumption: An Update

Energy sector in Pakistan comprises electricity, gas, petroleum and coal. During the last ten years (1997-2006), the consumption of petroleum products has decreased by an average rate of 0.4 percent per annum. The consumption of gas, electricity and coal on the other hand, has increased at an average rate of 7.8 percent, 5.1 percent and 8.8 percent per annum, respectively. The annual trend of energy

consumption for the period 1996-97 to 2005-06 is given in Table 3.

Oil and Gas Development Company Limited (OGDCL)

OGDCL is the first Pakistani exploration and production company to list its shares on the London Stock Exchange through the issuance of GDR.

During July-March 2006-07, company's average oil and gas production remained at 34,893 barrels per day and 834 mmcfd respectively. This reflects an increase of 11 percent in oil and 7.1 percent in natural gas as against the same period last year. The LPG and sulphur production reached 310 metric ton per day and 65 metric ton per day showing an increase of 7.6 percent in LPG production and 16.0 percent in sulphur as against the same period last year.

OGDCL has discovered four new gas and oil producing fields during July -March 2006-07. For example, the Mela oil and gas mix field located in NWFP is producing 4,100 barrel per day of crude and 12 mmcfd of natural gas. The other three fields are situated in Sindh. Unar-1 is a mix field, producing 150 barrel per day of oil and 13.7 mmcfd of gas. While Pasaki and Nim West-1 produced 1,800 barrels of oil and 6.26 mmcfd of natural gas respectively. These discoveries when fully developed will help the country save millions of dollar in foreign exchange. OGDCL has drilled 19 wells (14 exploratory/appraisal and 5 development) during July- March 2006-07, as against 18 wells (14 exploratory/appraisal and 4 development) in the same period last year. The physical performance of the OGDCL is given in Table 4.

Table 4: Physical Performance of OGDCL

S. No.	Name of Activity	July-March 2005-06	July-March 2006-07	% Change
1.	i Exploratory Wells	14	14	-
	ii Development Wells	4	5	25
2.	Production			
	Unit			
	i Oil US Barrels	8,602,700 (31,397)	9,560,816 (34,893)	11
	ii Gas MMcft	213,570 (779)	228,531 (834)	7
	iii LPG Tonnes	78,907 (288)	85,040 (310)	8
	iv Sulphur Tonnes	15,414 (56)	17,882 (65)	16
<i>(Figures in bracket show daily average production)</i>				

Source: OGDCL

Table 5: Power Generation Plan

	Nuclear	Hydel	Coal	Renewable	Oil	Gas	Total	Cumulative
Existing (2005)	400	6460	160	180	6400	5940	19540	
Addition	-	-	-	-				
2010	-	1260	900	700	160	4860	7880	27420
2015	900	7570	3000	800	300	7550	20120	47540
2020	1500	4700	4200	1470	300	12560	24730	72270
2025	2000	5600	5400	2700	300	22490	38490	110760
2030	4000	7070	6250	3850	300	30360	51830	162590
Total	8800	32660	19910	9700	7760	83760	162590	

Source: Planning Commission of Pakistan

Sui Northern Gas Pipelines Limited (SNGPL)

Sui Northern is supplying gas to 897 towns/villages of Punjab and NWFP. During the period July- March 2006-07, the Company connected 469 industrial, 2,503 commercial and 163,704 domestic consumers bringing the total number of consumers to 2,839,237. These include 4,242 industrial, 46,422 commercial and 2,788,573 domestic consumers. During July-March 2006-07, the Company carried out development work for extension of gas network to the tune of Rs. 1,077 million on transmission projects, Rs. 3,906 million on distribution projects and Rs. 252 million on other projects under Khushal Pakistan programme. During fiscal year 2007-08, SNGPL has plans to invest Rs. 11,376 million on transmission and distribution projects.

Sui Southern Gas Company Limited: (SSGCL)

By the end March 2007, Sui Southern Gas Company Limited had expanded its network to 1,351 towns/villages of Sindh and Balochistan. During the period July-March 2006-07, SSGCL provided new connections to 221 Industrial, 1,232 Commercial and 67,373 Domestic consumers bringing the total number of consumers to 1,929,237. These include 3,199 industrial, 21,170

commercial and 1,904,868 domestic consumers. During July-March 2006-07, Sui Southern Gas Company Limited carried out development work for extension of gas network to the tune of Rs. 4,433 million on transmission project, Rs. 3,137 million on distribution projects and Rs. 680 million on other projects under Khushal Pakistan programme with the collaboration of district governments. During 2007 – 2008, SSGCL plans to invest Rs. 10,384 million on transmission and distribution projects.

Power Sector

Historically Pakistan faced electricity deficit from 1990 to 1997. The demand and supply of electricity was balanced in 1997. From 1997, the generation capacity increased and it was expected that the demand and supply position of electricity will remain in equilibrium up to 2009. However, as existing peak demand approached 6.6 percent growth per annum during 2001 to 2007 and the supply shortage occurred much earlier than 2009. Brisk pace of economic activity, rising levels of income of the people, the double-digit growth of large scale manufacturing, higher agricultural production and village electrification programme all resulted in higher demand of power in Pakistan. The Government has prepared plans to respond to this challenge. As a first step the government has encouraged the private sector power projects to meet this additional demand. The following tables shows the future power generation plan in Pakistan (Table 5).

Table 6: Total Installed Generation Capacity (MW)

Name of Power Company	Installed Capacity 2005-06	% Share	Installed Capacity 2006-07	% Share	% Change
WAPDA	11363	58.2	11363	58.5	0.0
Hydel	6463	57.7*	6463	56.9*	0.0
Thermal	4900	42.3*	4900	43.1*	0.0
IPPs	5858	30.3	5859	30.1	0.0
Nuclear	462	2.4	462	2.4	0.0
KESC	1756	9.1	1756	9.0	0.0
Total	19439	100	19440	100	0.0

* Share in WAPDA system

Source: Hydrocarbon Development Institute of Pakistan

Table 7: Consumers by Economic Groups (Thousands)

Year	Domestic	Commercial	Industrial	Agriculture	Others	Total
1996-97	8155	1365	184	167	7	9878
1997-98	8455	1397	187	171	8	10218
1998-99	8912	1517	190	173	8	10800
1999-00	9554	1654	195	175	8	11586
2000-01	10045	1737	196	180	8	12166
2001-02	10483	1803	200	184	8	12678
2002-03	11044	1867	206	192	9	13318
2003-04	11737	1935	210	199	10	14092
2004-05	12490	1983	212	201	10	14896
2005-06	13390	2068	222	220	10	15911
July-March						
2005-06	13144	2044	219	214	10	15632
2006-07	14069	2132	230	233	11	16675

Source: Water and Power development Authority

Village Electrification

In order to increase the productive capacity and socio-economic standard of the population living in the far-flung areas of the country, the government plans to electrify all the villages in the country. Nearly 7,000 villages from Balochistan and 900 villages of Sindh will be provided with electricity through renewable energy sources. The number of electrified villages had increased to 113,605 by the end of March 2007. The trend of village electrification during past 10 years is provided in Table 8 & Figure 1. It is important to note that village electrification has increased at an average rate of 12.3 percent per annum, over the last four years as against 2.5 percent in the last seven years, prior to 2003-04. Furthermore, it took seven years (1996/97- 2002/03) to provide electricity to 11,680 villages but in just four years (2003/04-2006/07); 39,798 villages have been provided electricity.

Nuclear Power Energy

Pakistan Atomic Energy Commission (PAEC) is responsible for implementation of nuclear power programme. At present, two nuclear power plants; Karachi Nuclear Power Plant (KANUPP) and Chashma Nuclear Power Plant (CHASNUPP) Unit-1 are in operation, while a third plant, CHASNUPP Unit-2, is under construction. KANUPP has completed its designed life of 30-years is

now operating on extended life. It generated 93 million kWh of electricity during the period July-March 2006-07, rising the lifetime generation to 11.39 billion kWh. CHASNUPP -1 having a gross capacity of 325 MW generated 1,682 million kWh of electricity during July-March 2006-07, rising the lifetime generation to 13.18 billion kWh. The construction work of CHASNUPP-2 is ahead of planned schedule. It is expected that plant will be commissioned in 2011. Government has set a target of 8,800 MW nuclear power capacity by the year 2030 with increasing share of indigenisation. To meet this target, PAEC has restructured its power sector to gradually assume greater technical responsibility in the construction of future nuclear power plants.

Alternative Energy

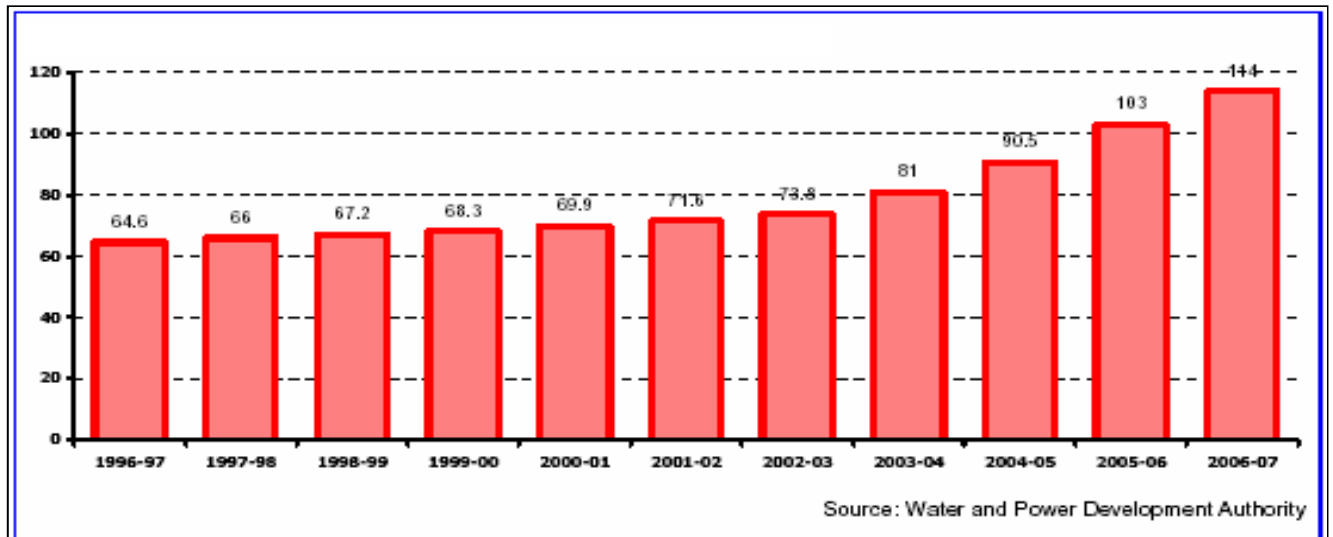
Presently power shortage is a worldwide phenomenon due to the accelerating levels of economic activity. According to the International Energy Agency, which acts as energy policy advisor to 26 developed countries, the world can only meet its energy needs till 2030-35 through traditional sources. Realizing the gravity of the situation many countries are taking steps to develop alternate source of energy to meet their future requirements. Similarly, Pakistan is also seeking to develop generation capacity through alternate energy including the wind and solar technologies. The goal is to ensure that at least 7 percent of

Table 8: Village Electrification (Number)

Year	Target	Realization *	Progressive Total	% Growth
1996-97	4,000	2,441	64,568	3.9
1997-98	4,000	1,383	65,951	2.1
1998-99	4,000	1,232	67,183	1.9
1999-2000	1,852	1,109	68,292	1.6
2000-01	-	1,595	69,887	2.3
2001-02	-	1,674	71,561	2.4
2002-03	-	2,246	73,807	3.1
2003-04	-	7,193	81,000	9.7
2004-05	-	9,467	90,467	11.7
2005-06	-	12,764	103,231	13.5
(July-March)	-			
2005-06		9,128	99,595	13.5
2006-07		10,374	113,605	14.1

*Including FATA

Source: Water and Power Development Authority



Source: Water and Power Development Authority

Figure I: Village Electrification (000 Nos)

total power generation capacity is met through wind and solar energy by year 2030. Installation of 700 MW wind power by year 2010 and 9,700 MW wind power by year

2030 is being planned. It will electrify 7,874 remote off-grid villages in Sindh and Balochistan provinces utilizing alternative energy technologies.

FUTURE MEGA PROJECTS

Water Storage Dams

Pakistan's economy largely depends upon agriculture. Its 35 million acres land is irrigated by canals and tubewells. Water availability from canal withdrawals has progressively increased from 67 to 106 MAF between the years 1947 and 1976 to meet ever growing demand. This increase was achieved with the construction of water reservoirs at Mangla, Tarbela and Chashma. After completion of Tarbela reservoir, in 1976 there has not been any further increase in canal withdrawals although the population has continued to grow at an average compound rate of 3.0 percent. On the other hand gross capacity of Mangla, Tarbela and Chashma reservoirs has depleted by 4.89 MAF by the year 2004. The process of sedimentation

will continue and it is estimated that the gross storage loss would reach 6.37 MAF by the year 2013.

With increasing population and depleting water resources, Pakistan is fast heading towards a situation of water shortage and threat of famine. Per capita surface water availability for irrigation was 5650 cubic meters per year in 1951. It has reduced to 1350 cubic meters per capita in 2002. The minimum water requirement to avoid being a "water short country" is 1,000 cubic meters per capita per year. As such in the year 2012, Pakistan will have reached the stage of "acute water shortage" where people fight for every drop of water. Fresh storages, therefore, have to be created by building dams to replenish the lost capacity and save Pakistan's agricultural economy from total disaster, and produce food grains for rapidly increasing population.

According to Water Sector Investment Planning Study, Pakistan will face a deficit of 12 million tons in total grain production in the year 2012-13 which is 31 percent of projected target.

Such a large scale deficit cannot be bridged simply by improving farming practices and technology. The irrigation supplies scenario, by the year 2012-13, would be critical, and it will become increasingly disastrous year-by-year thereafter. Hence there is urgent need of more storage dams.

To meet these challenges Water and Power Development Authority (WAPDA) has prepared a grand development programme known as Vision 2025 Programme for Water Resources and Hydropower Development. Kalabagh Dam Project is a component of this programme to be undertaken by WAPDA for the benefit of the country. Engineering studies of Kalabagh Dam Project have already been completed. The project could be taken up for implementation. The project would provide irrigation water to meet the demand of food production and of cheap electrical energy for our growing population. However, the construction of much wanted dam is marred by the political differences.

Mangla Raising Project

To regain the reservoir capacity lost due to sedimentation and make provision for loss of capacity for future sedimentation, raising of Mangla Dam presently is ongoing at a cost of Rs. 62,552 million. The brief scope of the project is to raise the height of dam up to 30 ft. The project was initially targeted to be completed by September 2007, which is now expected by April, 2008.

Upcoming Projects

Other upcoming major storage projects include:

1. **Sabakzai Dam** with power generating capacity of 100 MW; cost US \$19 million, construction period 3 years, feasibility already completed.
2. **Diamer Basha Dam** on Indus River about 300 Km upstream of Tarbela Dam. The salient details are: live storage 6.4 MAF, power generation capacity 5,400 MW. Initial feasibility report of the project was prepared by the Canadian Consultants Montreal Engineering Company during 1981 – 84, which was updated by local consultants in 1989. The work of the project was stopped in 1990 due to interference of local people. The review of the feasibility study currently is underway and is likely to be completed by March 2008. Construction of dam will affect 27,000 population, 31 villages and about 2,833 households. In addition, 17,000 acres agricultural land shall be submerged. About 110 KM Kara Karakoram Highway shall also be submerged.
3. **Skardu Dam** – With height of 755 ft. shall have the storage capacity of 15.52 MAF. Draft pre-feasibility report has been completed and is under review.
4. **Sanjwal Dam** in Province of the Punjab with a storage capacity of 3.6 MAF at a cost of US \$ 600

million to be constructed in 6 years. The dam is at planning stage.

5. To nullify the adverse effects of Kalabagh Dam, **Munda Dam** at a cost of US \$ 1.1149 billion (Rs. 70 billion) is being planned.

Iran – Pakistan – India Natural Gas Pipeline

The Iran – Pakistan – India Pipeline (IPI) would run totally 2,670 km (1,660 mile), about 1,115 km (690 mile) in Iran, 705 km (440 mile) in Pakistan and 850 km (530 miles) in India, and the total investment is estimated at US \$ 7 billion and may take four to five years to complete. Apart from the fact that the IPI pipeline makes good economic sense, particularly in promoting regional cooperation, it is immensely important to the on-going peace process between India and Pakistan. A number of observers of the India-Pakistan conflict have termed this project as the mother of all confidence-building measures between India and Pakistan and named it as the Peace Pipeline.

Future Vision & Challenges

To meet the future challenge, the Vision 2030 statement approved by NEC envisages a “developed, industrialized, just and prosperous Pakistan through rapid and sustainable development in a resource constrained economy by deploying knowledge inputs”.

The Vision 2030 document concludes that Pakistan will break out of the cycle of high expectations and poor performance of the past. Moreover, this will be possible with a considerable degree of certainty within one generation. This development and prosperity will be judged basically by only one parameter, i.e. improvement in the quality of life of each and every Pakistani, and their ability to unleash their true potential, within assured security and opportunity.

Pakistan has the potential and the will to be a developed, industrialized, just and prosperous nation within one generation. Within the constraints imposed by the physical resource base, we should reach the required development levels by deploying knowledge inputs and human capital.

Vision 2030 presents a clear picture to meet with us of important emerging and expected challenges that the nation will have to confront. These pertain to water, energy, infrastructure, climate change, world trade and markets.

We have the capability to turn all these challenges into opportunities with commitment, resourcefulness and sense of responsibility.

The stress on knowledge and innovation are key drivers of future progress. Science and technology are central to the creation of core competencies that can provide needed skills and enhance productivity to transform agriculture, industry and services sectors over the coming years. Constructive change will have to stay permanently on the nation’s agenda. This shall require political will to embrace continuing reform.

Role of Institution of Engineers Pakistan

The Institution of Engineers, Pakistan (IEP) established in 1948, has highly contributed towards bringing the engineers of various disciplines on one platform. This not only resulted in developing unity amongst various cadres, but also provided effective interaction for sharing knowledge and experience. Indeed IEP had a capacity to achieve much better results but the vested interests would hardly allow the engineers to perform and to be associated with national planning and decision making in the real sense. The Institution has motivated the engineers to undertake research papers through publication of its periodic journal, holding of symposiums and international expert conferences etc.

The major contribution of the IEP has been the creation of Pakistan Engineering Council (PEC), in 1976. Over a period of years, it has been successful. Present enrolled strength of engineers, with PEC is around 90,000 in various disciplines.

The Pakistan Chamber of Engineers was constituted in 1989. The role of the chamber is to offer advice to Government/Agencies in the field of industries, industrial infrastructure, technical training, efficiency and productivity in the respective fields. In addition, it included to offer solutions on major problems facing the nation in respect of salinity and water logging, energy conservation, environmental control, low-cost housing, indigenization of plant and machinery, cheap transportation, and advise the government on the formulation of fiscal and financial policies related to industrial and economic development.

Role of Overseas Pakistani Engineers in Bringing Technology and Latest Experiences to Pakistan

Engineers abroad are well placed in the society. They are working in the modern environments and have exposure to latest technology. Their professional experiences can be of immense value to Pakistan, either in the form of providing necessary expertise to Pakistani fellows or to promote industrial joint ventures. They must come forward and participate in the development through not only sharing the experiences, but also in bringing the latest technology to the country. They can establish industrial joint ventures in collaboration with foreign or Pakistani investors. The government is already committed to provide necessary incentives and concessions as applicable under the Investment Policy package.

A large enough pool of high quality, accredited engineering graduates is always needed in a developing country to achieve the good results. It must be recognized that there will be some leakage of these graduates to jobs in developed countries, but many will choose to stay where family ties and native country culture provide a comfortable environment.

But the basic need is the creation of good jobs in the home country. Increased demand for engineers will result only when there is a sufficient pool of well qualified graduates to attract direct foreign investment, multinational abjuration operations, offshore outsourcing from developed countries, and entrepreneurial startups. Developing country planners and government officials must pursue effective economic development and job generation strategies in parallel with making the needed investments to enhance the quality and quantity of engineering graduates.

CONCLUSION

Like the past and the present, the future too belongs to the engineers. The Pakistani engineers, in tens of thousands professionals, are ready to cope with the challenges of the new century, rather millennium, meeting the aspirations of the nation, with a view to accomplish the development goals. Engineers shall continue to perform, with devotion, dedication and commitment, without seeking any reward, taking the nation higher and higher on the path of progress and prosperity, in parallel with the

developed countries of the region, in the days to come. Inshallah.

REMEMBER!!!

“An optimist will tell you the glass is half-full; the pessimist, half empty but the engineer will tell you the glass is twice the size it needs to be”.

And thus the engineer’s advice is, *“Do not waste money and resources”.*

Note: An abstract of the presentation made to a galaxy of Pakistani, Saudi and Western countries engineers working in Saudi Arabia in the seminars organized by the IEP SAC Riyadh, Madina Al-Munawwarah and Jeddah on the 30th Nov, 3rd Dec and 5th Dec, 2007 respectively.





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CORROSION OF STEEL IN CONCRETE AND METHODS OF PREVENTION AND PROTECTION

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ABSTRACT

The corrosion of reinforcing steel in concrete has attained increasing attention in recent years because of its widespread occurrence in certain type of structures and the high cost of repairs. Extensive research has been made on the factors contributing to steel corrosion, especially the chloride ions are considered to be the major cause of premature corrosion of steel reinforcement.

This paper describes the mechanism of corrosion of steel in concrete, factors accelerating the process and remedies for controlling corrosion in new and existing structure.

INTRODUCTION

The study of the reinforced concrete structures and sub structures in coastal areas of Arabian Gulf has revealed that the main factors of concrete deterioration in these regions are as following:

1. Corrosion of reinforcement.
2. Sulphate attack.
3. Salt weathering.
4. Cracks due to environmental factors.

The major cause of premature corrosion of steel reinforcement is the presence of chloride ions. Carbonation is another cause of corrosion, although slow in process. Carbonation of concrete results in reduction of its alkalinity, thus permitting corrosion of embedded steel.

The corrosion of steel reinforcement is an electrochemical process, which is strongly influenced by environmental factors such as oxygen and moisture. Other factors, which affect the rate and level of corrosion are:

- Heterogeneities in the concrete and the steel.
- pH of concrete pour water.
- Carbonation of the Portland cement paste.
- Cracks in the concrete.
- Stray currents.
- Galvanic effects due to contact between dissimilar metals.

- Design features (Mix design, depth of cover over the steel, etc.).
- Construction practices.

Corrosion control and its mitigation include the following methods:

1. Proper mix design.
2. Use of proper admixtures (Fly ash, blast furnace slag and silica fumes).
3. Proper concrete placement and compaction to minimize the air voids and honeycombs.
4. Use of corrosion resisting reinforcement (Galvanised steel, Fusion-bonded epoxy coated steel, fiber-reinforced plastics, and stainless steel).
5. Provide adequate cover (minimum 75 mm) in addition to painting the exterior portion of concrete with proper insulating materials.
6. Use of corrosion inhibitors.
7. Use of external water proofing.
8. Apply cathodic protection.

Out of the remedies listed above, **only cathodic protection has proven the most versatile and effective method of stopping corrosion on an existing as well as new structure.** This method is discussed in detail in the following Articles.

REINFORCEMENT CORROSION

Portland cement concrete provides both chemical and physical protection to the reinforcing steel. The chemical protection is provided by the highly alkaline nature of the pore solution (pH > 13), whereas the physical protection to steel is provided by the dense and impermeable structure of concrete that retards the diffusion of aggressive materials like chlorides, carbon dioxide, oxygen and moisture to the steel concrete interface.

Once the passive film is destroyed, the metallic iron goes into the solution by oxidation, the process is known as electrochemical (corrosion) [1]. At the anode, which is the negative pole, iron is oxidized to ferrous ions.



[Standard redox potential is the potential generated when the metal is connected to a hydrogen electrode and is one method of expressing electromotive force (1)].

At the cathode, dissolved oxygen in the pore water that has diffused to the steel surface is reduced by electrons supplied by the anodic reaction to form hydroxylions.

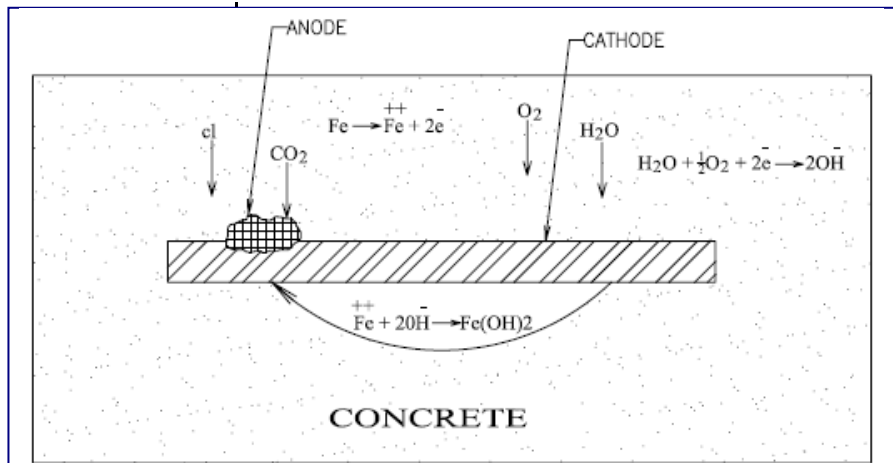


Figure 1: Schematic Representation of the Mechanism of Corrosion

The current completes the circuit back to the anode through the concrete electrolyte in the form of negative hydroxylions. The rate of this transfer depends on the temperature, moisture content, ionic concentration and electrical resistivity of concrete.

The OH⁻ ions at the anode can then combine with the Fe⁺⁺ cation to form a fairly soluble ferrous hydroxide, Fe(OH)₂

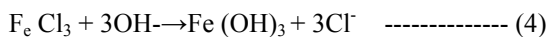


With additional oxygen, this product is further oxidized to form insoluble hydrated red rust. The volume of the reaction product is several times the volume of iron.

FACTORS EFFECTING CORROSION OF REINFORCEMENT

1. Effect of Chloride Ions

Experts agree that the chloride ion acts as an essential catalyst in the corrosion reaction. It is believed that chloride ions initiate the corrosion reaction by depassivating the natural oxide film on the steel surface, allowing the iron to dissolve into solution. According to Uhlig (1983), the chloride ions oxidize the iron to form FeCl₃ and draws its unstable ferrous ion into solution, where it reacts with the available hydroxyl ions to form Fe(OH)₂. This releases the Cl⁻ ions back into solution as indicated by the following reaction:



According to this reaction three chloride ions are released as a by-product, indicating that once the chloride ion reaches the metal surface no further chlorides are required for further corrosion and depending on the electrical resistivity of concrete either general or local corrosion proceeds.

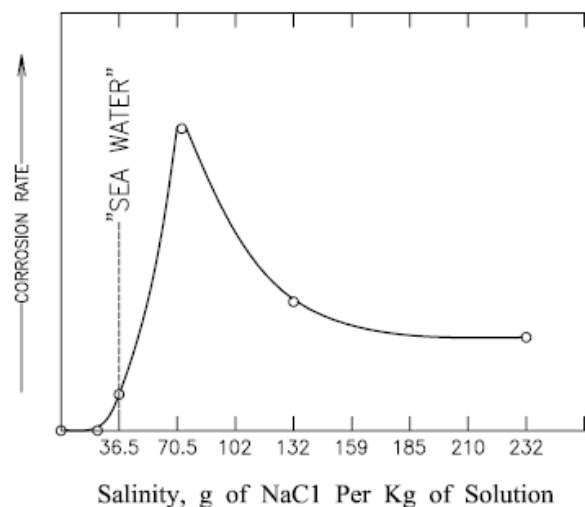


Figure 2: Effect of Concentration of Sodium Chloride on Corrosion Rate [2]

Table 1: OH⁻, Cl⁻ and Cl⁻/OH⁻ in Type 1 and Silica Fume Cement Mortar Specimens Contaminated with Sodium Chloride and Sodium Sulphate and Exposed to 25° C (Maslehuddin et al., 1995)

Cement	Sodium Chloride			Sodium Chloride plus Sodium Sulphate		
	OH ⁻ (mM/l)	Cl ⁻ (mM/l)	Cl ⁻ /OH ⁻	OH ⁻ (mM/l)	Cl ⁻ (mM/l)	Cl ⁻ /OH ⁻
Type 1	400.8	302.0	0.75	724.6	553.0	0.76
Silica Fume	71.9	312.0	4.34	212.8	638.3	2.99

Table 2: Effect of Chloride and Chloride-Sulphate Contamination on the Electrical Resistivity of Plain and Blended Cement Concretes

Cement Type	Electrical Resistivity, K.Ω. cm		
	No contamination	Cl ⁻	Cl ⁻ +SO ₄ ⁻
Type 1	18.01	20.7	7.97
Fly Ash	35.60	13.70	12.70
Blast furnace slag	32.30	17.40	15.37
Silica fume	30.43	18.62	18.52

2. Effect of Sulphate Contamination on Reinforcement Corrosion

Destruction of concrete by the sulphate ions can occur in either or both of the two ways:

- By expansion and cracking due to formation of tri-calcium sulphoduminate hydrate, also called ettringite and
- By surface softening due to the formation of gypsum.

The combined effect of chloride and sulphate salts is to increase the concentration of free chloride ions in the pore solution. This increase in the free chloride ion concentration (Table 1) accelerates the corrosion activity. Also the electrical resistivity of concrete contaminated with sodium chloride and sodium sulphate is lower than that in specimens contaminated with only sodium chloride (Table 2). This facilitates the flow of corrosion current from the anodic to the cathodic site and vice versa.

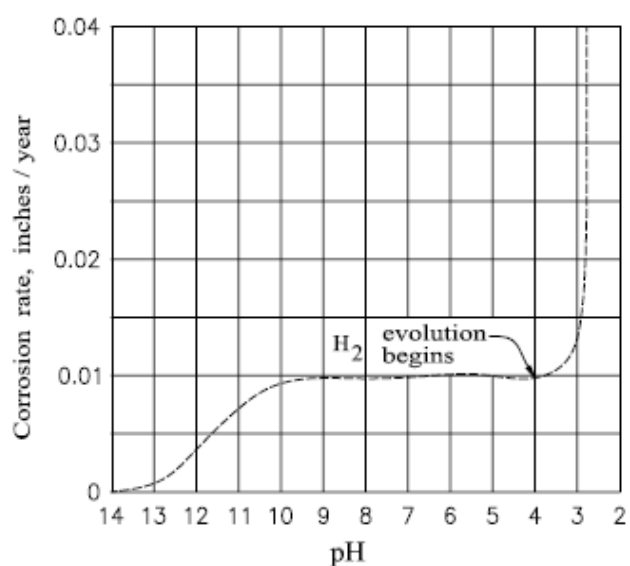


Figure 3: Effect of pH on Corrosion of Iron in Aerated Soft Water at Room Temperature [3]

3. Effect of pH on Steel Corrosion

Figure 3 illustrates that the corrosion rate of iron is reduced as the pH increases. Since the concrete has pH greater than 12.5, it is usually an excellent medium for protecting steel from corrosion. It is the case where salts are present or the concrete cover has carbonated, the steel becomes vulnerable to corrosion.

4. Effect of Temperature on Corrosion.

It is concluded as a result of various tests carried out on the effect of temperature and humidity on the corrosion process that the rate of corrosion appears to be sharply increased by an increase in temperature in the range of 20 to 40° C, especially at high humidity.

5. Effect of the Type of Cement on Steel Corrosion.

The quantity of tri-calcium aluminate (C₃A) in cement has a direct effect on reinforcement corrosion. It is concluded that chloride ions react with tri-calcium aluminate hydrate in cement paste to form tri-calcium chlorideminat (C₃A.CaCl₂.10H₂O). In view of this reaction, a threshold concentration of chloride ions is suggested to destroy the passive film surface. In this regard the American Building Codes (ACI 318, 1966) limit the water-soluble chloride to 0.15% by weight of cement. ACI committee 224 (1996) has suggested that the acid-soluble chloride concentration should not be more than 0.2% by weight of cement. The British Standard BS 8110 (1985) allows a total chloride content of 0.6%, Australian standard for the concrete structure, (AS-3600) allows an acid-soluble chloride content of 0.8 kg/m³ of concrete (0.22% by weight of cement for a typical concrete mix). It was further verified that the chloride threshold limits for cements with up to 8% C₃A agree very well with ACI 318 (1996) limit of 0.15% water-soluble chlorides, as well as with the BS 8110 (1985) limit of 0.4% acid-soluble chlorides.

The higher chloride complexing and reduced chloride ion diffusivity of high C₃A cements enable them to perform

better than low C_3A cements in terms of corrosion protection of reinforcing steel. However, high C_3A cements are susceptible to sulphate damage when exposed to soil and ground water contaminated with chloride/sulphate soils. In such conditions, type V cement (C_3A : 1.9%) usually provides adequate protection against sulphate attack, but would fail to remove free chlorides to any extent.

In such situations, a reasonable solution would be to specify, for both substructures and super structures, use of moderate C_3A cement (In type 1 Portland cement $C_3A = 14.3\%$) with a suitable admixture. Such a cement would be simultaneously resistant to sulphate attack as well as chloride induced reinforcement corrosion. [4, 5]

6. Effect of Pozzolanic Materials

Supplementary cementitious materials such as fly ash, blast furnace slag and silica fume, which are aluminous and siliceous in composition, react with calcium hydroxide (CH), liberated in the hydration of tri-calcium silicate (C_3S) and di-calcium silicate (C_2S) in the Portland cement to form secondary calcium silicate hydrate. This effectively fills up the large voids in the hydrated Portland Pozzolan cement concrete. As a result, the permeability of the concrete is reduced. Also the electrical resistivity of the concrete is increased. Thus the penetration of chloride ions is minimized and anodic reaction is retarded. [6, 7]

7. Effect of the Type of Re-inforcing Steel

In a corrosive environment, the normally used mild steel is not resistant to chloride induced reinforcement corrosion. (i.e. $Cl^- / OH^- \geq 0.6$ or 0.6 to 0.9 CL^- kg/m^3 of concrete or 0.15% CL^- by weight of cement are considered as threshold values for corrosion inhabitation. [10]

a) Galvanized steel:

Steel coated with thin layer of zinc is better than mild steel, however at high chloride concentration, the superficial layers of zinc may be more detrimental as compared with mild steel.

b) Epoxy-coated steel:

Fusion – bonded epoxy-coated rebars are provided to be highly effective in mitigating the problems associated with corrosion reinforcing. However some draw backs have been observed.

Any damage to the epoxy coating during transportation, installation or casting of concrete is known to be highly damaging to the reinforcing steel as a result corrosion will be localized at a small area thereby leading to reduction in cross-section.

There is simple evidence to conclude that chlorides at extremely high concentration can diffuse through the epoxy layer or otherwise can soften it rendering it ineffective.

c) Stainless steel:

In view of the cost of repair and/or rehabilitation which could be excessive, particularly in substructure or foundations in coastal areas, the stainless steel could have been the best choice of protection.

8. Effect of Mix Design Gradings and Contents

These parameters have to be adjusted to produce dense, impermeable concrete to inhibit the penetration of external chlorides into the concrete matrix. These parameters include:

a) Cement factor:

By increasing the cement content, durability of concrete is improved. In normal practice a minimum cement content of 400 kg/m^3 is specified.

b) Aggregates:

Attention is paid to proportion the aggregates (fine and coarse...) in such a way to produce the maximum workability, maximum strength and minimum permeability.

Generally aggregates have little effect on corrosion of steel in concrete. However, serious problems arise when the aggregates contain chloride salts. This can happen when sand is dredged from the sea or taken from seaside or arid locations.

c) Water:

An important effect of the moisture content of concrete is its effect on electrical resistivity of the concrete. Progressive drying of initially water-saturated concrete results in the electrical resistivity increasing from about 7×10^3 ohm. cm to about 6000×10^3 ohm. cm [5]. Field observations indicate that when the resistivity exceeds a level of 40 to 70 $\times 10^3$ ohm. cm, steel corrosion would be negligible. A high moisture content will also substantially reduce the rate of diffusion of carbon dioxide and hence the rate of carbonation of the concrete.

d) W/C ratio:

Water to cementitious materials ratio is the most important factor affecting the permeability of the concrete. As a result a minimum W/C ratio of 0.4 (or even 0.35) is typically specified in aggressive environments. [12]

e) Other factors:

Other factor which improve the quality of concrete in terms of permeability, resistance against chloride ions and carbonation and thus corrosion of reinforcing steel is controlled, include:

- Aggregate washing.
- Consolidation of concrete.
- Curing
- Concrete cover on reinforcing bars.
- Use of water proofing membrane.

PRINCIPLES OF CATHODIC PROTECTION AND ITS APPLICATION TO STEEL IN CONCRETE

As explained earlier, steel in concrete is usually protected against corrosion by passivation of the steel arising from the high alkalinity of the pore solutions within the concrete. A stable oxide layer is formed on the steel surface which prevents the anodic dissolution of iron. The necessity for additional protective measures arises if this stable oxide layer is rendered unstable (if depassivation occurs) due to the ingress of chlorides to the steel/concrete interface or carbonation of the concrete reducing the alkalinity of the pore solution at the steel/concrete interface.[1, 16]

In the case of chloride contamination of concrete, the chloride ions initiate depassivation which leads to corrosion if there is access of oxygen to the remaining passive areas. The objective of cathodic protection is to shift the steel/concrete potential into a region where:

- The initiation of corrosion; or
- If corrosion has already started, the continuation/propagation of corrosion; is suppressed to the extent that a corrosion failure is unlikely during the lifetime of the structure.

In steel reinforced concrete structure cathodic protection can be achieved by polarising the reinforcement with an "external" current. For this purpose anodes are surface mounted, embedded in the concrete and connected to the positive pole of a D.C. power supply in the case of impressed current protection.

Some applications of sacrificial (galvanic) anode cathodic protection have been reported as successful in lower resistivity concrete; no d.c. power supply is required for such applications as the preferential corrosion of the sacrificial anode (typically zinc) provides the "external" current for cathodic protection.

The system cathode is formed by the steel reinforcement. In the case of impressed current, the negative pole of the D.C. power supply is connected to the steel reinforcement. In the case of sacrificial anode cathode protection the sacrificial anode (typically zinc) is connected directly to the steel reinforcement.

The concrete, in particular the pore solution, provides the electrolyte to allow current flow and the associated ionic movement. The change of steel/concrete potential is indicated by electrodes which are embedded in the concrete or placed on the surface of the concrete and used, in conjunction with suitable instrumentation and connections to the reinforcement, to measure steel/concrete/electrode potentials.

The criteria of protection under this system are based on electrochemical considerations regarding corrosion process and on practical experience.

In practice two cases are to be distinguished. If the aim of cathodic protection is to improve the corrosion resistance of steel in reinforced and pre-stressed concrete structures which are expected to become contaminated by chlorides during their service life, a small cathodic polarisation of the steel/concrete interface should be applied from the beginning in the service life. This polarisation should maintain the steel/concrete potential lower than (more negative than) Epit (pitting potential) to prevent the initiation of corrosion. The negative polarisation achieved also limits or prevents migration of the chloride ions to the steel reinforcement thereby preventing them from depassivating the steel if the cathodic protection anode system is on the surface through which the contamination will arise. This precautionary protection measure is called "cathodic prevention" and applied to the new structure or structure in service where the chloride ions have not reached the steel and depassivation has not yet started.

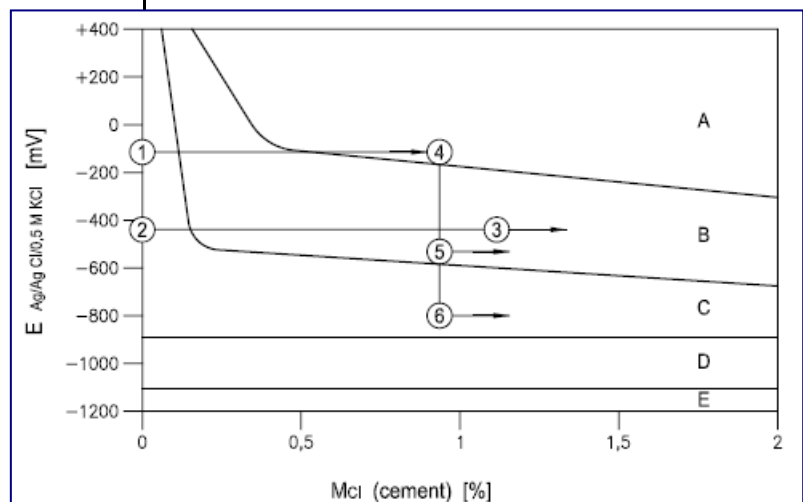


Figure 4: Pitting Potential Chloride Content in Weight% of Cement, after Pedferri [14]

Schematic illustration of evaluation paths of potential and chloride content on steel reinforcement surface during service life for

- Area A: Pitting initiates and propagates*
- Area B: Pitting does not initiate but propagate*
- Area C: Pitting does not initiate and propagate*
- Area D: Hydrogen embrittlement risk to high strength steels*
- Area E: Reduction of steel/concrete bond*

Cathodic prevention (1 → 2 → 3)

Cathodic protection restoring passivity (1 → 4 → 5)

Cathodic protection reducing corrosion rate (1 → 4 → 6)

Cathodic prevention is applied from the beginning at 1, cathodic protection only after corrosion has initiated at 4.

In older structures with corroding steel reinforcement, cathodic protection is part of the rehabilitation concept and is aimed to decrease the corrosion rate of the reinforcement from significant to negligible values. For this purpose the steel/concrete potential should be lowered to values in the range of the protection potential E_{prot} . The corrosion potential E_{corr} and the protection potential E_{prot} are dependent upon environmental conditions (cathodic content, pH at local anodic sites, temperature, oxygen content and humidity etc.)

It is the complex interaction of these factors that dictates the range of design criteria for cathodic protection (Figure 4).

The high consumption rates, as well as low-driving voltage, are the primary disadvantage of the galvanic mode method of cathodic protection. The other way in which the favourable electrochemical circuit can be established is by introducing electrical current from an external source. Due to outside source of current, this method is termed as impressed current cathodic protection.

This method requires the installation of an external electrode in the electrolyte with the structure to be protected. However, since the current flow is not dependent on the favourable potential difference between the electrode and the structure to be protected, more noble materials like platinised-titanium or platinised-niobium can be selected for the anode. These metals corrode or are consumed very slowly, less than 1 lb per amp. year. These anodes are coupled to the structure via the external source of electrical power. This source can be in the form of batteries, thermoelectric generators, generators or photovoltaic cells.

Design process

Hypothesis for design of the cathodic protection system in compliance with ACI 222 R-27 and NFEN 12696 (2004).

a) Conceptual design:

Based on feasibility assessment and confirmation of cathodic protection as the repair option, preliminary location selection and sizing of anode zones is worked out based on factors which include but not limited to , concrete chloride content, concrete resistivity, concrete moisture content, reinforcement surface area, distribution and estimated current demand, lifetime requirements, service environment, weight, installation sequence and constrains.

Similarly due consideration is given to anode type, cable routing and possible transformer-rectified location(s).

b) Anode system type:

By using the reinforcement surface area and distribution cathodic current density for desired level of protection, cathodic current requirements and then the operating anodic current density on each anode is calculated. This value is further used to confirm the anode type with due consideration the factors discussed in item (i) above.

Freyssinet France ILE-DE-France has suggested that a titanium anode of the LIDA type wire mesh (thickness 1.8 mm and grid 85 mm x 38 mm) allows proper polarisation of the rebar in a uniform manner over the entire surface of the structure in question. This wire mesh can support an anodic current of 110 mA/m² with a theoretical life span of 75 years. This type of anode will allow injection of the required current even in the case of a variation in resistivity of the concrete even in the case of a variation in resistivity of the concrete or if there was a more or less high density of rebar. [15]

c) Anode system layout:

Attention is given in planning the anode zone size and its layout. Feeder spacing is determined to ensure that local cathode current requirements are respected, keeping the minimum voltage differentials within zones. Primary mode materials, its cross-section, its distribution and primary mode/"positive cable" connection to provide the required redundancy and to minimise voltage drops.

The division of the cathodic protection system into zones should not exceed 130m² of rebar steel per zone or 4 Amperes per zone in order to polarise the rebar properly and to reduce the possibility of formation of over-polarised or under-polarised areas. Freyssinet has verified that polarising little surfaces leads to better polarised steel. [15]

Surface mounted activated titanium mesh and grid anodes require cementitious overlays and surface preparation, pre-treatment, design and application of the cementitious overlay is critic. Some failures have occurred due to loss of bond of the overlay. These failures are generally accepted to be attributable to deficient in substrate surface preparation, pre-treatment and/or application procedures not related to cathodic protection.

d) Current provision:

Based upon operating current demand and reserve capacity required, total current provision is estimated.

Table 3: Comparison of Electro Chemical Circuit Characteristics

	Galvanic or Sacrificial Anode	Impressed Current
1	No external power required	External power required
2	Fixed, small driving voltage	Voltage variable over wide range
3	Limited, small current output	Current variable over wide range
4	Interference of adjacent structure not likely	Interference can result
5	Overprotection not likely	Overprotection can result
6	Anodes rapidly consumed	Anodes slowly consumed.
7	Sensitive to temperature and moisture conditions	

Typical current demands for cathodic protection are 2 mA/m² to 20 mA/m² of steel for steel in chloride contaminated concrete and 0.2 mA/m² to 2 mA/m² for passive steel in nonchloride contaminated concrete, for cathodic prevention.

A more conservative recommendation [13] for the cathodic current required to polarise the rebar to an adequate level is of 30 mA/m² of steel. This value of the current takes into account the resistivity of the concrete.

A 12 V DC supply will be capable of correctly polarising a cathodic protection zone. In fact, by taking into account the technical properties of each component of the cathodic protection system, we can take for the electrical resistance of the anode the value of 0.066 ohm/m², with a maximum surface of 30m² of each component of the structure. We can adopt the electrical resistance of the electric cables as 8 ohm/km, with 100 meters maximum cable length for the structure in question. If we adopt the electrical resistance of the rebar in contact with the concrete the value of 4 ohm in a closed circuit and we take for the maximum current required a value of about 1.5 A for each specified zone of the structure in question, then

$$V = \left[(0.066 \times 30) + \frac{8 \times 100}{1000} + 4 \right] \times (1.5) = 10.17 \text{ V}$$

(Example for calculation)

e) Reinforcement connection:

Connection to the reinforcement, both for current circuits and for monitoring circuits is established. Number and location of connections to provide the required redundancy and to minimise the voltage drop is ensured. The rebars inside the structure in question are connected and their electrical continuity is ensured.

An analysis of the drawings of the existing rebar of the referred structure must be carried out in order to establish the groups of rebar which will be connected and thus to ensure the electrical continuity of the rebar in the structure in question.

The drop in potential due to the electric cable is 7.8 mv/A.M. For the specified zone of the structure at 100 m

distance from the power supply and a necessary maximum electric current of 1.5 A, the drop in potential = $7.8 \times 100 \times 1.5 = 1170 \text{ mV}$.

f) Cabling:

To determine the cross-sectional areas and routes for positive and negative cabling to provide redundancy and to minimise voltage differences, similarly, determine the locations of any junction boxes. The joint electric circuit in Figure 6 shows the cabling principle for the cathodic protection system and the electric assembly.

g) Transformer-rectifier:

Based on operating current and reserve capacity circuit resistance to calculate transformer rectifier output voltage, also determine ancillary transformer-rectifier facilities required for monitoring etc. and to provide A.C. supply requirements.

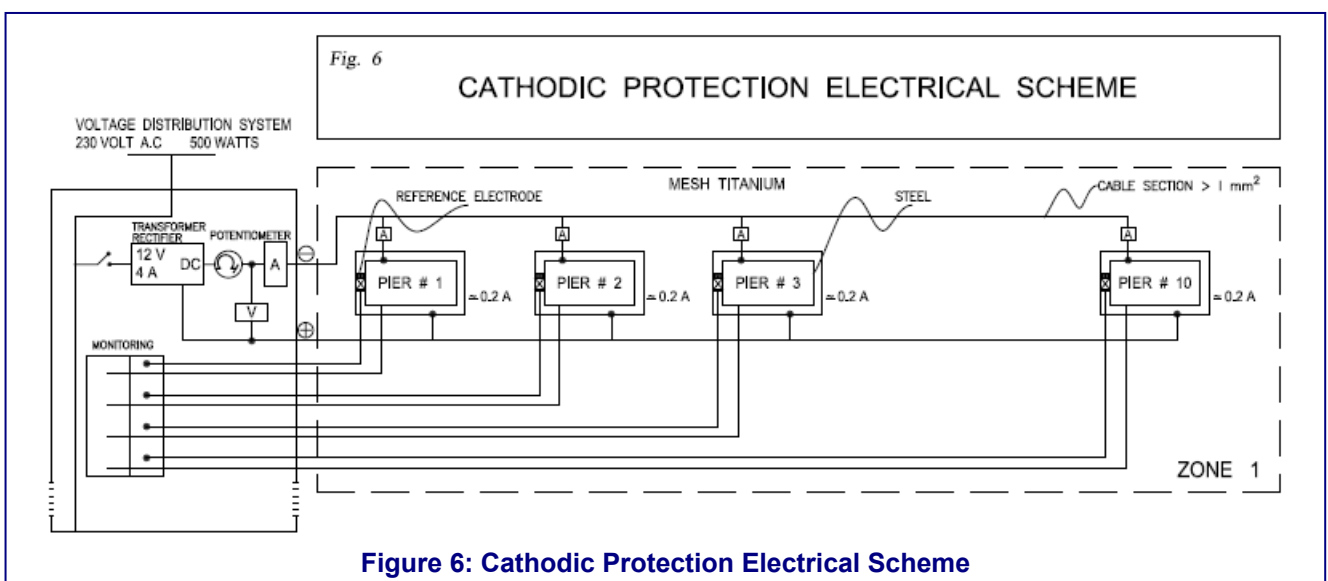
h) Reference electrodes:

Reference electrode type Ag/AgCl shall be placed in each zone of structure (say pile cap) to monitor the cathodic protection system. This electrode will be placed as close as possible to the rebar to be monitored and if possible in contact with the old concrete.

These electrodes are calibrated in the laboratory during the manufacturing process. The electrode that is used for calibration is a "calomel electrode" [Freyssinet]. The manufacturer ensures that the deviation is not more than $\pm 10 \text{ mV}$ between the calomel electrode and Ag/AgCl electrode.

i) Monitoring:

Determine the type, frequency and position of sensors and the appropriate instrumentation for the level of monitoring and control required. A computerized monitoring system including a recording of the key parameters of the cathodic protection system (electric potential, electric current, electrode potential) will be put in place to ensure the correct functioning of the system.



CONCLUSION

All reinforced concrete structures are susceptible to corrosion. Remedial measures for controlling corrosion of steel embedded in Portland cement concrete include:

1. Insulating the concrete surface from the corrosive environment.
2. Modifying the environment to make it less corrosive.
3. Actively controlling the electron flows within the environment so that no metal is lost from the structure.
4. To make the concrete impervious by using selected additives.
5. By adopting more reliable and safe design parameters and construction method.

However, not all the remedies discussed here are applicable to all types of reinforced concrete structures in the various environments. Cathodic protection is by far the most versatile method of

corrosion control in new as well as old structure. These systems equally apply for prevention as well as for protection of steel against corrosion.

Briefly the principle of setting up the cathodic protection of a structure, say pile caps is the following:

- Connect the first rank (and sometimes the second one) of the reinforcement steel of the required structure (say pile cap) to the cathode.
- Check the electrical continuity of the connected steels.
- Set in place the titanium mesh (anode) on the concrete surface.
- Set in place the reference electrodes.
- Set in place the rest of the electrical network (Devices to measure current intensity, voltmeters, and electrical cables. D.C. power supply etc.).



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INTRODUCTION TO WiMAX: THE WIRELESS BROADBAND ACCESS TECHNOLOGY

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ABSTRACT

WiMAX is presently the most promising Broadband Wireless Access (BWA) technology that focuses on solving the problems of point to multipoint broadband outdoor wireless networks. It has several possible applications, including last mile connectivity for homes and businesses, and backhaul for wireless hot spots. The same technology will also offer high-speed data services to all nomadic terminals (laptops, PDAs, etc.) with an optimized trade off between throughput and coverage. The purpose of this paper is to provide an introduction to the technology, latest standards, applications and its standing in similar wireless technologies.

The paper gives an overview of the broadband wireless access and data networks, followed by an introduction to the WiMAX. It also provides a brief description of the standards and the profiles developed by the Institute of Electrical and Electronics Engineers (IEEE) and the WiMAX Forum. Later, the paper discusses the WiMAX technology basics and outlines the security aspects. The paper also examines the currently available technologies that address broadband wireless access, followed by a comparison with WiMAX in terms of usage, range, throughput, modulation techniques and the frequencies. At the end, the paper identifies the potential applications of the technology and its deployment status.

INTRODUCTION

The start of the new millennium is witnessing a telecommunication world that is very different from even the recent past. The rapid evolution of wireless networking technologies over the last few years has opened up new possibilities for wireless delivery of multimedia services and content. As a result, in addition to third generation (3G) mobile networks, new broadband wireless access technologies such as WiMAX and IEEE 802.20 are also emerging as alternative means to provide services to the users. The WiMAX products and services hold the promise of greatly increasing access to networking through increased bandwidth, reducing connectivity costs, and enabling bandwidth-intensive business applications. The WiMAX technology is also offering possibilities for new players to enter the market, inducing competition, and possibly threatening the businesses of established players. But before we explore WiMAX technology, let us first get familiar with broadband wireless access and wireless data networks.

Broadband Wireless Access (BWA)

The staggering growth of the Internet is driving demand for higher-speed Internet-access services, leading to a parallel growth in broadband adoption. Broadband access not only provides faster Web surfing and quicker file downloads but also enables multimedia applications, such as real-time audio and video streaming, multimedia conferencing, and interactive gaming. Broadband connections are also being used for voice telephony using Voice-over-Internet Protocol (VoIP) technology.

The two predominant mass-market broadband access technologies today are the Digital Subscriber Line (DSL) and the cable modem. The DSL delivers broadband over twisted-pair telephone wires, while the cable modem delivers it over television coaxial cable. The broadband wireless solutions simply deliver the broadband over air interface using wireless technology.

Broadband wireless is a technology that promises high-speed connection over the air. It uses radio waves to transmit and receive data directly to and from the potential users whenever they want it.

BWA is a point-to-multipoint system which is made up of base station and subscriber equipment. Instead of using the physical connection between the base station and the subscriber, the base station uses an outdoor antenna to send and receive high-speed data and voice to subscriber equipment. This technology reduces the need for wire-line infrastructure and provides a flexible and cost-effective last-mile solution.

There are two types of BWA services. The first type, called *fixed wireless broadband*, attempts to provide a set of services similar to that of the traditional fixed-line broadband but using wireless as the medium of transmission. This type can be thought of as a competitive alternative to DSL or cable modem. The second type of broadband wireless, called *mobile broadband*, offers the additional functionality of portability, nomadic and mobility. Mobile broadband attempts to bring broadband applications to new user experience scenarios and hence can offer the end user a very different value proposition.

Wireless Data Networks

The word “*Wireless*” means transmitting signals using radio waves as the medium instead of wires. A wireless infrastructure has more flexibility than a fixed infrastructure, in which at least part of the access network closest to the user is dedicated to a specific location. Wireless networks do not suffer from this limitation – their use can be shared and reassigned much more easily. This tether-less nature of connectivity provides wireless network users with almost unrestricted mobility and the facility to access the network from anywhere. While in a wired network an address represents a physical location; in a wireless network the addressable unit is a station, which is the destination for a message and is not (necessarily) at a fixed location. Devices commonly used for wireless networking include laptop computers, desktop computers, handhelds, personal digital assistants (PDAs) and cellular phones.

A wide variety of different wireless data networking technologies now exist, ranging from global voice and data networks to infrared light and radio frequency technologies optimized for short-range wireless connections. These technologies can be distributed over different network families, based on a network scale. Figure 1 shows a classical representation of wireless network categories, with the most famous technologies for each type of network. The network categories are described as follows:

Wireless Personal Area Network (WPAN): A WPAN is a data network used for short range communication among data devices typically controlled by a single person. While data speeds are fast compared with the data rates of mobile

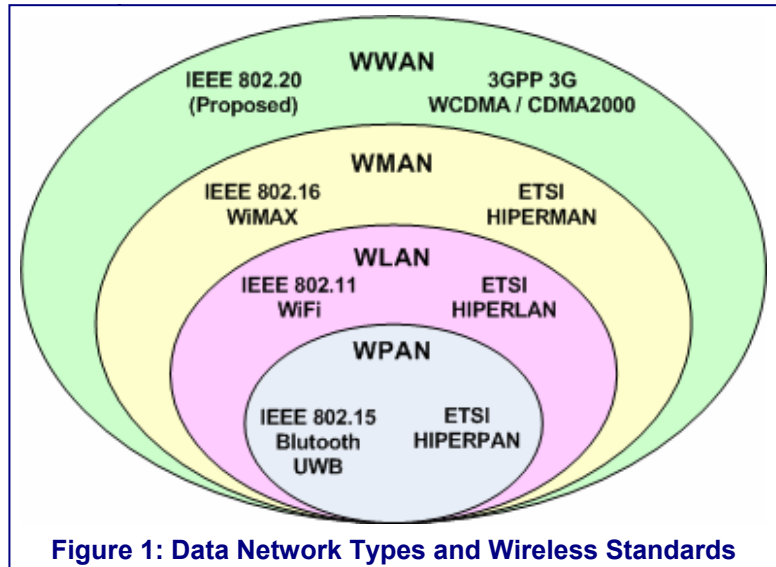


Figure 1: Data Network Types and Wireless Standards

telecommunications technology, their range is very limited, generally of the order of 10 meters, although some WPAN technologies may have a greater reach. The WPAN is designed to enable the users to access the Internet, or to connect nearby devices, via laptop computer, PDA or a cellular phone. Examples of WPAN technologies are Bluetooth, UWB and Wireless USB.

Wireless Local Area Network (WLAN): A WLAN is a data network used for communication among data devices: computer, printer and PDAs. This network covers a relatively small area, like a home, an office or a small campus. While data speeds are very fast compared with the data rates of mobile telecommunication technology, their range is limited, generally of the order of 100 meters. The WLAN is designed to enable users to access the Internet, and access other devices on the local network, in localized hotspots via a laptop computer, handheld, PDA or a cellular phone. Among the various WLAN solutions WiFi is the most widespread and popular. Other systems that provide WLAN functionality include DECT and HIPERLAN.

Wireless Metropolitan Area Network (WMAN): A WMAN is a data network that may cover up to several kilometers, typically a large campus or a city. For instance, a university may have a WMAN that joins together many of its WLANs situated around the site. The data speeds of WMANs are very fast compared with the data rates of mobile telecommunication technology. Examples of WMAN technologies are Fixed WiMAX and IEEE 802.20.

Wireless Wide Area Network (WWAN): A WWAN is a data network covering a wide geographical area. The data speeds are very fast compared with the data rates of mobile telecommunications technology, and their range is also extensive. Cellular and mobile networks based on 3G, GSM and CDMA are good examples of WWAN.

The IEEE has established a hierarchy of complementary wireless standards. These include IEEE 802.15 for the WPAN, IEEE 802.11 for the WLAN, 802.16 for the

WMAN and the proposed IEEE 802.20 for the WWAN. Each standard represents the optimized technology for a distinct market and usage model, and is designed to complement the others. These standards with respect to the data network types are shown in Figure 1.

WiMAX

WiMAX is a short name for Worldwide Interoperability for Microwave Access and it is described in IEEE 802.16 Wireless Metropolitan Area Network (WirelessMAN) air interface specification. The IEEE 802.16 is a suite of standards for fixed, portable, nomadic and mobile broadband wireless access in metropolitan area network and these standards supports point-to-multipoint (PMP) as well as mesh network architectures. It should be noted that WiMAX is not a standard, but a trade name for IEEE 802.16 wireless standards. In that respect, WiMAX and WiFi are analogous – WiFi is also a trade name that can be applied to a series of IEEE 802.11 standards, including 802.11a, 802.11b and 802.11g.

WiMAX is the hottest wireless technology that delivers broadband access services to customer premises in an economical way. It is easy to deploy, provides scalable solution for extension of a fiber-optic backbone, provides possibility for interoperability between equipment from different vendors, and promises to become a significant means of delivering bundled voice, data and video services over a single network.

Although it has one name, WiMAX represent two different market technologies. The first is for fixed wireless and falls under the IEEE 802.16-2004 standard, and the second for mobile applications and falls under the IEEE 802.16e specification. The fixed WiMAX supports point-to-multipoint connections across licensed and license-exempt frequency bands and is capable of becoming a replacement for cable modem, DSL or T1/E1 links, or for network backhaul. In future, WiMAX will transform the world of mobile broadband by enabling the cost-effective deployment of metropolitan area networks based on the IEEE 802.16e standard to support notebook PC and mobile users on move. Figure 2 illustrates some solutions provided by fixed and mobile WiMAX technologies.

The principal advantages of systems based on IEEE 802.16 are multi-fold: the ability to quickly provide service, even in areas that are difficult for wired infrastructure to reach; the ability to overcome the physical limitations of traditional wired infrastructure; avoidance of steep

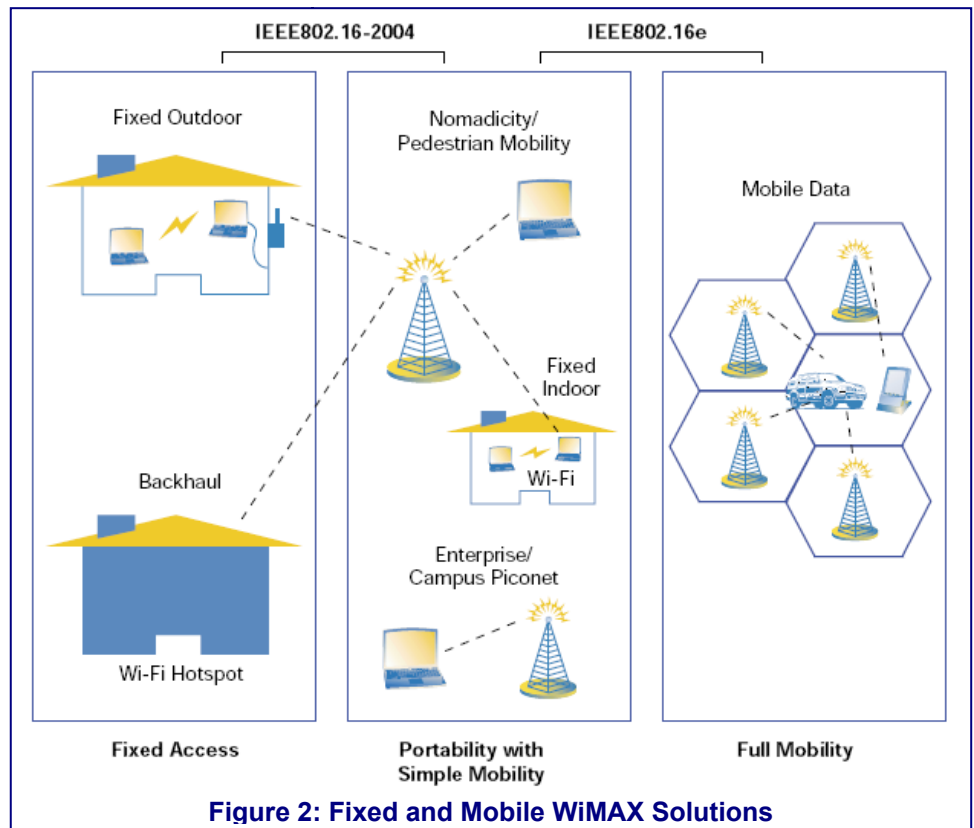


Figure 2: Fixed and Mobile WiMAX Solutions

installation costs; and widespread wireless reach. Providing a wired broadband connection to a currently underserved area through cable or DSL can be a time-consuming and expensive process. This is the reason that a surprisingly large number of areas in United States, Europe, and especially in developing countries, still do not have access to broadband connectivity. WiMAX wireless technology provides a flexible, cost-effective, standards based means of filling existing gaps in broadband coverage and reach millions of new residential and business customers worldwide.

The WiMAX 802.16-2004 standard is used today for:

- Last mile access to customer premises for basic telephony services where wire-line infrastructure doesn't exist.
- T1/E1 service for small businesses and enterprises.
- Competitive access backhaul for businesses and cell sites.
- Provision of broadband backhaul for 3G cell sites.
- Provision of Wireless Internet Service Provider (ISP) services.
- Temporary backhaul for sporting events and tradeshows.

With IEEE 802.16e, WiMAX will also be used for:

- Mobile multi-media services based on IP.
- Mobile telephony services using Voice over IP (VoIP).
- Low cost data downloads through "Hot Zones".

How WiMAX Works

WiMAX Building Blocks

Typically, a WiMAX system consists of two parts; WiMAX Base Station and WiMAX Subscriber Station.

WiMAX Base Station (BS): A WiMAX base station (consists of electronics and a tower) provide wireless coverage over an area called a “cell”. Typically, the radius of this cell is from 3 to 10 km (theoretically, a base station can cover up to a 50 km radius; however, practical considerations limit it to about 10 km). As with conventional cellular mobile networks, the base-station antennas can be omni-directional, giving a circular cell shape, or directional to give a range of linear or sectoral shapes for point-to-point use or for increasing the network capacity.

WiMAX Subscriber Station (SS): A WiMAX subscriber station, also referred as Customer Premise Equipment (CPE), is a receiver at the customer premises that could be a stand-alone box or a PC card that sits in a laptop or a computer. In certain instances, the CPE consists of an outdoor unit (an antenna) and an indoor modem. Access to a WiMAX base station is similar to accessing a wireless access point in a WiFi network, but the coverage is greater. The subscriber station typically serves a building (business or residence) using wired or wireless LAN.

The WiMAX MAN is schematically similar to a point-to-multipoint layout of a cellular network. It revolves around strategically positioned, highly elevated base stations that beam signals to subscriber stations within their radii. A base station connects directly to Internet backbone (core network) using a high-bandwidth, wired connection, or it connects to another base station using a line-of-sight, microwave link. This microwave connection to a second base station (or **backhaul**) is what allows WiMAX to provide coverage to remote rural areas. While the backhaul connects the system to the core network, it is not the integrated part of WiMAX system. Figure 3 shows WiMAX building blocks and a typical MAN setup.

The WiMAX Scenario

Here's what would happen if you got WiMAX. An Internet service provider sets up a WiMAX base station within a range of 10 km from your home. You would buy a WiMAX-enabled computer or upgrade your old computer to add WiMAX capability. You would receive a special encryption code that would give you access to the base station. The base station would beam data from the Internet to your computer (at speeds potentially higher than today's cable modems), for which you would pay the provider a monthly fee. The cost for this service could be much less than current 3G Internet subscription fees.

If you have a home network, things wouldn't change much. The WiMAX base station would send data to a WiMAX-enabled router, which would then send the data to the different computers on your network. You could even combine WiFi with WiMAX by having the router send the data to the computers via WiFi.

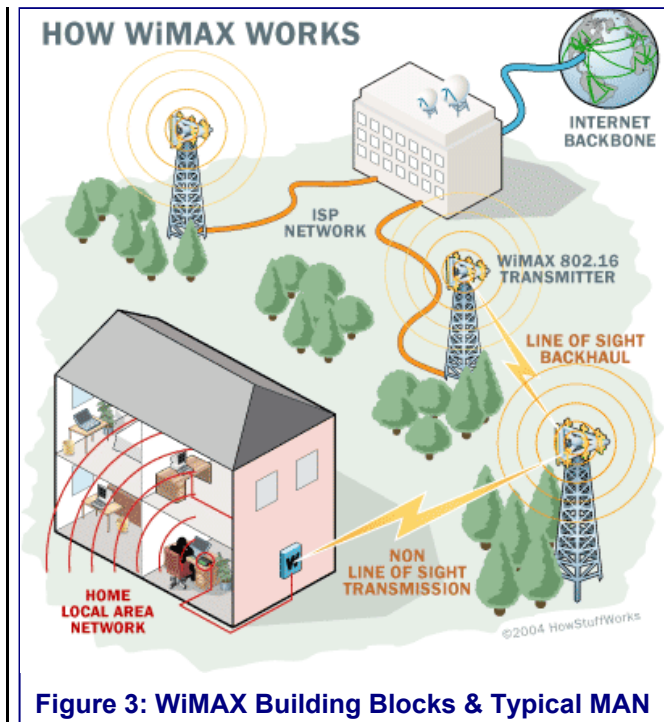


Figure 3: WiMAX Building Blocks & Typical MAN

WiMAX Forum

The IEEE 802 standards provide only the technology. It is then needed to have some mechanism for the certification of conformity and the verification of interoperability.



Figure 4: WiMAX Forum Logo

The WiMAX Forum was formed in June 2001 by equipment and component suppliers with the same objectives. The Forum is an industry-led, non-profit organization that facilitates the deployment of broadband wireless networks based on the IEEE 802.16 standard by providing the certification of conformity, and by ensuring the compatibility and interoperability of the equipment. WiMAX Forum Certified™ products not only adhere to IEEE 802.16 standard but they also offer higher bandwidth, lower costs, and broader service capabilities than most of the proprietary solutions. The Forum believes that the adoption of industry standards will be a key factor in any successful deployment of WiMAX technology. The forum also hopes that creating a widely accepted standard and certifying products as compliant with that standard will generate rapid growth of WiMAX based wireless products and services, similar to the growth of WiFi and IEEE 802.11 based products and services over the past several years.

The WiMAX Forum Certified™ products have significant advantages over proprietary broadband wireless solutions:

- They provide a high speed internet access solution for the delivery of voice, video and data.
- They create a forward looking transport and access network platform.

- They are generally based upon Ethernet, which has proven to be the most effective infrastructure for data networks over the past decade.
- They have the advantage of worldwide support from not only the WiMAX Forum but also the IEEE and ETSI.

The WiMAX Forum strategy has been formed in an effort to promote worldwide adoption of WiMAX equipment. Components of the WiMAX Forum strategy include:

- Select workable subset of the many available system profiles and variations in the IEEE 802.16 standard.
- Create a single interoperable standard from the IEEE 802.16 and European Telecommunications Standards Institute's (ETSI's) HiperMAN standards.

- Develop a testing and certification process to validate that equipment submitted by vendors conforms to "WiMAX" certification requirements of standard compliance and multi-vendor interoperability
- Continue to support IEEE 802.16 standard updates and corrections, including the current mobile WiMAX 802.16e standard.

The WiMAX Forum has over 300 members from equipment manufacturers, semiconductor suppliers, network operators, services providers and other telecommunication actors. Some of the noted members are Airspan, Alcatel, Alvarion, AT&T, Ericsson, Fujitsu, Huawei, Intel, LG, Lucent, Motorola, Nokia, Nortel, Proxim, Samsung, Siemens, ZTE, British Telecom, France Telecom and Korea Telecom.

WIMAX STANDARDS

The WiMAX standards for broadband wireless access provide the possibility for interoperability between equipment from different vendors. The first WiMAX standard was approved in December 2001. Since then, the standard went through many revisions, and many documents were approved and published by 802.16 Subcommittees. These standards are presented in Table 1 and a brief explanation of major standards is given below:

IEEE 802.16

In 1998, the IEEE began a standards project to specify a point-to-multipoint broadband wireless access system suitable for the delivery of data, voice, and video services to fixed customer sites. The initial standard, IEEE 802.16,

was developed for the licensed 10-66 GHz radio spectrum where Line-Of-Sight (LOS) between system antennas is required for reliable service. The standard specifies the physical layer (PHY) and medium access control layer (MAC) of the air interface. The standard was approved in December 2001 but it failed to have a significant impact. Factors beyond equipment cost, such as installation, roof rights, backhaul, and spectrum costs, were significant contributors to the poor economics of the high-frequency multipoint systems.

IEEE 802.16a

The IEEE 802.16 standard provides the foundation for a wireless MAN industry. However, the physical layer is not

Table 1: Main IEEE 802.16 standards

IEEE Standard	Date Approved	Date Published	Description
802.16-2001	6 Dec. 2001	8 Apr 2002	10–66 GHz licensed band; Line-of-sight (LOS); 2–5 km; Channel bandwidth values: 20, 25 and 28 MHz
802.16a	29 Jan. 2003	1 Apr 2003	2-11 GHz licensed and unlicensed bands; Non-line-of-sight (NLOS); Amendment to 802.16-2001
802.16c	11 Dec 2002	15 Jan 2003	Interoperability; Amendment to 802.16-2001
802.16-2004	24 Jun 2004	1 Oct. 2004	Revises and consolidates previous 802.16 standards; Replaces 802.16, 802.16a and 802.16c; 5–50 km
802.16e	7 Dec. 2005	28 Feb 2006	Mobility; OFDMA (SOFDMA); Amendment to 802.16-2004
802.16f	22 Sep 2005	1 Dec 2005	Management information base; Amendment to 802.16-2004
802.16g	27 Sep 2007	31 Dec 2007	Management plane procedures and services; Efficient handover, QoS and radio resource management; Amendment to 802.16-2004
802.16k	22 Mar 2007	14 Aug 2007	Media access control bridges; Amendment to 802.1D
802.16h, i, j			Projects to amend 802.16-2004
802.16Rev2			Second revision of 802.16; Consolidates 802.16-2004, 802.16e-2005, 802.16f-2005 and 802.16g; Under development

suitable for lower frequency applications where Non Line-Of-Sight (NLOS) operation is required. For this reason, the IEEE approved the 802.16a standard in January 2003 that allows users to get broadband connectivity without needing direct line of sight with the base station. The standard operates in licensed and unlicensed frequencies between 2 GHz and 11 GHz, and it is an extension of the IEEE 802.16 standard. These sub 11 GHz frequency ranges enable non line-of-sight performance, making the IEEE 802.16a standard the appropriate technology for last-mile applications where obstacles like trees and buildings are often present and where base stations may need to be unobtrusively mounted on the roofs of homes or buildings. In addition, IEEE 802.16a provides an ideal wireless backhaul technology to connect WiFi wireless LANs and commercial hotspots with the Internet. The 802.16 standard received wide attention after IEEE ratified the 802.16a standard.

IEEE 802.16a supports data rates of up to 71 Mbps, over distances of up to 50 km, with a typical cell radius of 6-10 km. Within the typical cell radius, non-line-of-sight performance and throughputs are optimal. With shared data rates up to 71 Mbps, a single “sector” (a single transmit/receive radio pair at the base station) of an IEEE 802.16a base station provides sufficient bandwidth to simultaneously support more than 60 businesses with T1-level connectivity and hundreds of homes with DSL-rate connectivity, using 20 MHz of channel bandwidth.

IEEE 802.16-2004

The IEEE 802.16-2004 standard revises and consolidates the earlier IEEE 802.16 standards, including 802.16-2001, 802.16a-2003 and 802.16c-2002. A corrected and modified version of IEEE 802.16a, known as 802.16d (also referred as 802.16-REVd) was started in September 2003 with the objective of taking into account the ETSI HiperMAN broadband wireless access standard. The 802.16d project was later concluded with the approval of IEEE 802.16-2004 in June 2004, and withdrawal of the earlier 802.16 documents, including a and c amendments.

IEEE 802.16-2004 is a fixed wireless access technology and utilizes Orthogonal Frequency Division Multiplexing (OFDM) to serve multiple users in a time division fashion in a sort of a round-robin technique. It is designed to serve as a wireless alternative to DSL or cable modem, or to provide basic voice and broadband access in underserved areas where no other access technology exists. The IEEE 802.16-2004 is also a viable solution for wireless backhaul for WiFi access points or potentially for cellular networks. The main features of IEEE 802.16-2004 standard are the following:

- NLOS and LOS service capability.
- Multiple radio modulation options (single carrier, OFDM).
- Licensed and unlicensed band implementations.
- Versatile access control and Quality of Service (QoS) features, including Time Division Multiplexed (TDM) and packet services, and advanced security.

IEEE 802.16e

IEEE 802.16-2004 is definitely very useful, replacing a set of documents all describing different parts of the same technology, with different modification directions. Yet, it lacks the mobility features. This gave the way to IEEE 802.16e amendment approved on 7th December 2005 and published in February 2006. IEEE 802.16e is a mobile extension to 802.16-2004 and supports portability and eventually full-scale mobility – making it possible to deliver broadband data to moving wireless terminals, such as laptop computers, smartphones and PDAs. This IEEE 802.16e utilizes Orthogonal Frequency Division Multiple Access (OFDMA) and can serve multiple users simultaneously by allocating sets of “tones” to each user. The standard requires a new hardware/software solution since it is not backward-compatible with 802.16-2004.

It should be noted that IEEE 802.16e is not a standalone document. It only proposes changes and additions to IEEE 802.16-2004 document. Hence, a person wishing to read the details of specific information in 802.16e has first to read the related part of 802.16-2004 and then go on to read the possible changes that took place in 802.16e.

IEEE 802.16Rev2

The work on IEEE 802.16Rev2 standard was started in April 2007 and will result in second revision of IEEE 802.16, following 802.16-2001 and 802.16-2004. It will consolidate 802.16-2004, 802.16e, 802.16f and 802.16g (and possibly 802.16i, if completed in time).

Other 802.16 Standards

In addition to the IEEE 802.16e amendment of the 802.16-2004, other amendments have been made or are still in preparation. The goal of these amendments is to improve certain aspects of the system or to clarify other aspects. These amendments are as follows:

802.16f: This standard was approved in Sep 2005 and provides enhancements to 802.16-2004. The amendment defines a Management Information Base (MIB) for the MAC and PHY, and associated management procedures.

802.16g: This standard was approved in September 2007 and provides enhancements to IEEE 802.16-2004. The amendment defines the elements for efficient handover, high-performance Quality of Service (QoS) management and radio resource management procedures.

802.16k: This standard was approved in March 2007 and it amends IEEE 802.1D standard). This amendment is for Media Access Control (MAC) Bridges (Bridging of 802.16).

Other amendments at the draft stage are the following:

802.16h: Improved coexistence mechanisms for license-exempt operation.

802.16i: Management plane procedures and services

802.16j: Multi-hop relay specification

WIMAX SPECTRUM

Successful WiMAX deployment depends largely upon the availability and suitability of spectrum resources. For entities providing WiMAX services, two types of frequency bands are available:

1. Licensed bands
2. License-exempt bands

Licensed bands require an authorization/license from a regulatory commission, which offers that individual user (or Licensee) the exclusive rights to operate on a specific frequency at a particular location or within a defined geographic area. In contrast, license-exempt bands (unlicensed spectrum) permit any user to access specific frequencies within any geographic area without prior authorization from a regulatory commission. While users of these bands do not have to apply for individual licenses or pay to use the band, they are still subject to certain rules:

- Unlicensed users must not cause interference to licensed users and must accept any interference they receive.
- Any equipment that will be utilized on license-exempt band must be approved in advance.

WiMAX operates on frequencies between 2-11 GHz. At these frequencies, radio waves can penetrate into buildings, and can bend and reflect around obstacles to some extent,

so the base station and client antennas do not need a clear line-of-sight between them.

Because of its broad operating range, licensed and license-exempt band options for WiMAX technology are extensive. The frequency bands that will be used internationally are as below:

Licensed Bands: 2.3 GHz, 2.5 GHz, 3.3 GHz and 3.5 GHz bands. The 2.4 GHz band is ISM (Industrial, Scientific and Medical), a free band used by WiFi and many other systems.

License-exempt Bands: 5 GHz (this frequency range includes bands between 5.25 and 5.85 GHz.). In future, various bands between 5 GHz and 6 GHz can be used for unlicensed WiMAX, depending on the country involved. It should be noted that the 5 GHz spectrum is partially licensed in some countries.

Table 2 shows the present WiMAX frequencies around the world. Other frequencies are sought. These frequencies should not be higher than the 5.8 GHz because, for relatively high frequencies, NLOS operation becomes difficult, which is an evident problem for mobility. The minimum channel bandwidth for WiMAX usage is 1.75 MHz per channel, while 10 MHz is considered as an optimum.

Table 2: Worldwide Allocation of Licensed and License-exempt Bands

Region or Country	Licensed Bands	License-exempt Bands
North America, Mexico	2.5 GHz	5.8 GHz
Central and South America	2.5 and 3.5 GHz	5.8 GHz
Western and Eastern Europe	3.5 GHz	5.8 GHz
South-East Asia	2.3, 2.5, 3.3 and 3.5 GHz	5.8 GHz
Middle East and Africa	3.5 GHz	5.8 GHz

In some countries, a WiMAX licensed band may only be used for WiMAX operation. Additional constraints may also exist. For example, WiMAX cannot be used for mobile operation in some countries.

WIMAX TECHNOLOGY BASICS

The IEEE 802.16 standard is a real revolution in wireless MANs that enables high-speed access to data, video, and voice services. It is mainly aimed at providing fixed, portable, nomadic and eventually mobile wireless broadband connectivity without the need for direct line-of-sight with a base station (BS). WiMAX operates on two frequency bands, 2-11 GHz and 10-66 GHz and has a range of about 50 km with speeds of up to 71 Mbps. At the 2-11GHz frequency range it works by non-line-of-sight (NLOS), where a computer inside a building communicates with a WiMAX tower at the base station. Higher frequency transmissions are used for line-of-sight (LOS) service. Since LOS connection is stronger and more stable, it enables the towers to communicate with each other over a greater distance. Due to infrastructure and costs involved it would be more suited to provide the backbone services for ISPs and large corporations providing wireless networking and internet access.

WiMAX Architecture

The WiMAX architecture framework is based on the following major principles:

- Support for deployment in both license and license-exempt frequency bands.
- Support for different radio access network topologies.
- Independent radio access network architecture to enable seamless integration and interworking with 3G, WiFi and existing IP operator core networks (e.g. DSL, cable, etc).
- Support for IPv4 and IPv6 clients and application servers.
- Support for IP technologies to build scalable all-IP broadband wireless access networks.

- Support for a broad range of TCP and UDP real-time and non-real-time applications, and delivery of rich broadband multimedia.
- Functional extensibility to support future migration to full mobility.
- Strong security, encryption and service authentication. Bilateral user authentication based on a variety of authentication mechanisms.

The IEEE 802.16 standard defines a Medium Access Control (MAC) Layer that supports multiple Physical (PHY) Layer specifications customized for the frequency band of use and their associated regulations. Through the IEEE 802.16 MAC, every base station (BS) dynamically distributes uplink and downlink bandwidth to subscriber stations (SS) using Time-Division Multiple Access (TDMA).

The IEEE only defined the PHY and MAC layers in 802.16 standards. This approach has worked well for technologies such as Ethernet and WiFi, which rely on other bodies such as the Internet Engineering Task Force (IETF) to set the standards for higher layer protocols such as TCP/IP, SIP, VoIP and IPSec. In the mobile wireless world, however, standards bodies such as 3GPP and 3GPP2 set standards over a wide range of interfaces and protocols. To resolve this issue, and to develop standard network reference models for open inter-network interfaces, WiMAX Forum has formed two additional working groups. These are the WiMAX Forum's Network Working Group, which is focused on creating higher-level networking specifications for fixed, portable, nomadic and mobile WiMAX systems beyond what is defined in the IEEE 802.16 standard, and Service Provider Working Group which helps write requirements and prioritizes them to help drive the work of Network Working Group.

The WiMAX network architecture is based on an all-IP platform, all packet technology with no legacy circuit telephony. The use of all-IP means that a common network core can be used, without the need to maintain both packet and circuit core networks. This results in lower cost, high scalability, and rapid deployment, and offers the advantage of reduced total cost of ownership during the lifecycle of a WiMAX network deployment.

MAC Layer

The Medium Access Control (MAC) Layer is a common interface that interprets data between the lower physical layer and the upper data link layer. The IEEE 802.16 MAC accommodates both continuous and burst traffic to support the variety of services required by multiple end users. It is designed mainly to support point-to-multipoint architecture with a central base station controlling the subscriber stations connected to it.

The IEEE 802.16 MAC protocol is connection oriented. Upon entering the network, each subscriber station creates one or more connections over which data are transmitted to and from the base station. The application must establish a

connection with the base station as well as associated service flows. Downlink connections are either unicast or multicast, while uplink connections are always unicast.

The IEEE 802.16 MAC layer provides the option of allowing a smart subscriber station to manage its bandwidth allocation among its users, and this is due to the MAC characteristic that offers the choice of conceding bandwidth to a subscriber station rather than to the individual connection it supports.

The IEEE 802.16 MAC layer is adaptable and flexible, and it supports several multiplexing and duplexing schemes. The MAC is divided into three sublayers:

1. **Service Specific Convergence Sublayer (SSCS):** The WiMAX supports a variety of convergence sublayer types, including Ethernet, IPv4 and IPv6. The SSCS interfaces to higher layers.
2. **Common Part Sublayer (CPS):** The CPS represents the kernel of the MAC layer and it carries out the key MAC functions. The CPS provides bandwidth allocation and establishes and maintains connections. It also provides a connection-oriented service to the subscriber stations.
3. **Privacy Sublayer (PS):** The PS provides authentication, secure key exchange and encryption.

The MAC incorporates several features suitable for a broad range of applications at different mobility rates. These include:

- Four QoS traffic classes – unsolicited grant service (UGS), real-time polling service (rtPS), non-real-time polling service (nrtPS) and best effort (BE).
- Three power management levels – normal operation, sleep and idle.
- Header suppression, packing and fragmentation for efficient use of spectrum.
- Security and encryption – triple DES security.
- Privacy key management (PKM) for MAC layer security.
- Broadcast and multicast support.
- High-speed handover and mobility management primitives.
- Support for adaptive modulation.

PHYSical Layer

The Physical (PHY) Layer establishes the physical connection between the two sides, often in both directions (uplink and downlink). It defines the type of signal used, the kind of modulation and demodulation, the transmission power and also other physical characteristics. The IEEE 802.16 PHY layer contains several specifications customized for the frequency band of use and their associated regulations. Since, general frequency ranges for 802.16 are very wide and takes from 2 to 66 GHz, a number of PHY considerations were taken into account for the target environment.

Table 3: PHYsical Interfaces Defined in the 802.16 Standard

	Designation	Frequency Band	Duplexing
1	WirelessMAN-SC (known as SC)	10–66 GHz (LOS)	TDD and FDD
2	WirelessMAN-SC (known as SCa)	Below 11 GHz (NLOS); licensed	TDD and FDD
3	WirelessMAN-OFDM (known as OFDM)	Below 11 GHz; licensed	TDD and FDD
4	WirelessMAN-OFDMA (known as OFDMA)	Below 11 GHz; licensed	TDD and FDD
5	WirelessHUMAN	Below 11 GHz; license exempt	TDD only

Propagation of data in higher frequency range needs a direct line-of-sight. Because of this limitation, the IEEE opted for single-carrier modulation (WirelessMAN-SC) for frequencies in 10 to 66 GHz interval. Since line-of-sight transmission requires a fixed antenna on the roof, with a strong and stable connection capable of transmitting large amounts of data, these antennas and their installation are costly.

For WiMAX technology to be accessible by small and residential applications, a non-line-of-sight system is needed. Since lower frequencies allow waves to bend over obstacles like houses and trees, IEEE opted for sub 11 GHz frequency range for non-line-of-sight capability. The 2 to 11 GHz frequency band supports three specifications:

- **WirelessMAN-SCa:** using single carrier modulation.
- **WirelessMAN-OFDM:** using OFDM with 256-point Fast Fourier Transform (FFT). Access is by TDMA.
- **WirelessMAN-OFDMA:** using OFDMA with a 2048-point FFT. Multiple access is provided by addressing a subset of the multiple carriers to individual receivers.

In order to create a single interoperable standard, WiMAX has decided to focus on the OFDM 256-FFT which is common between IEEE 802.16-2004 and ETSI's HiperMAN. In Dec. 2005, IEEE approved the 802.16e standard that adds mobility features to WiMAX in the 2 to 11 GHz licensed bands. The 802.16e allows for fixed wireless and mobile non-line-of-sight applications primarily by enhancing the OFDMA.

WiMAX is designed to accommodate either Time Division Duplexing (TDD), which is more adapted to asymmetrical traffic, or Frequency Division Duplexing (FDD), which is more suited to enterprise traffic and delivers both full and half duplex transmission on the same signal. Cohabitation of FDD and TDD techniques is possible within the same bands, provided guard bands are implemented.

Some specifications are given for the unlicensed frequency bands used for 802.16-2004 in the framework of Wireless High-speed Unlicensed Metropolitan Area Network (WirelessHUMAN) PHYsical Layer. Unlicensed frequency is included in fixed WiMAX certification. The IEEE 802.16 physicals interfaces are summarized in Table 3.

Multiplexing Techniques

OFDM

IEEE 802.16 standard is based on Orthogonal Frequency Division Multiplexing (OFDM), which is a very powerful transmission technique. It is based on the principle of subdividing the bandwidth into many narrow-band orthogonal frequencies (often called sub-carriers), and transmitting these frequencies simultaneously. These frequencies are orthogonal to each other which eliminate the interference between channels. Each frequency channel is modulated with a possibly different digital modulation. The frequency bandwidth associated with each of these channels is then much smaller than if the total bandwidth was occupied by a single modulation.

The smaller frequency bandwidth for each channel is equivalent to greater time periods and then better resistance to multipath propagation. Better resistance to multipath and the orthogonal nature of carriers allows a high spectral efficiency. OFDM is often presented as the best performing transmission technique used for wireless systems and it is a very effective means of transferring data when carriers of width of 5 MHz or greater can be used. Below 5MHz carrier width, current CDMA based 3G systems are comparable to OFDM in terms of performance.

OFDMA

The IEEE 802.16e standard uses Orthogonal Frequency Division Multiple Access (OFDMA), which is similar to OFDM in that it divides the carriers into multiple sub-carriers. OFDMA, however, goes a step further by then grouping multiple sub-carriers into sub-channels. The sub-carriers forming one sub-channel may be adjacent or not. A single client or subscriber station might transmit using all of the sub-channels within the carrier space, or multiple clients might transmit with each using a portion of the total number of sub-channels simultaneously.

SOFDMA

OFDMA multiple access is not the only specificity of OFDMA Physical Layer. Another major difference is the fact that its OFDM transmission is scalable (SOFDMA). The scalability is the change of the FFT size and then the number of sub-carriers. The supported FFT sizes are 2048, 1024, 512 and 128. Only 1024 and 512 are mandatory for mobile WiMAX profiles.

WIMAX PROFILES

The IEEE 802.16-2004 is very flexible and the only way to achieve interoperability is to narrow it down to a certain set of system options. Since 802.16 addresses the entire 2-11 GHz frequency range, there is an inherent need for a number of different solutions or profiles to use the vernacular of the WiMAX Forum. Therefore, the WiMAX Forum has devised system profiles (set of features of the 802.16 standard) that are required or mandatory for WiMAX certification. The 802.16 standard indicates that a system profile consists of five components: MAC profile, PHY profile, RF profile, duplexing mode (TDD or FDD) and power class. The frequency bands and channel bandwidths are chosen such that they cover as much as possible of the worldwide spectra allocations expected for WiMAX. Equipments can then be certified by the WiMAX Forum according to a specific system profile.

The use of profiles is clearly needed in order to support a wide range of deployment options; in particular it reduces the abundance of options to a manageable number and also causes the industry to focus on those profiles that should be implemented first. WiMAX Forum has released profiles based on three spectrum bands for global deployment: 5, 3.5 and 2.5 GHz. Each of these bands is briefly discussed below.

Licensed 3.5 GHz: The bands between 3.4 and 3.6 GHz have been allocated for broadband wireless access in the majority of countries, with the exception of the United States. In United States, this spectrum is designated for use by the Federal Government. Because the WiMAX Forum is focusing its efforts internationally, however, much of this spectrum is available for WiMAX use in Europe and elsewhere.

Licensed 2.5 GHz: The bands between 2.5 and 2.69 GHz have been allocated for broadband wireless access in the United States, Mexico, Brazil and some Southeast Asian countries. In United States, much of this spectrum has been licensed for use in the Multipoint Distribution Service

(MDS) and the instructional television fixed service. This band is also currently underutilized and potentially available in many countries throughout South America and Europe. The WiMAX Forum also includes 2.3 GHz in this band category because it expects to cover 2.3 GHz with the 2.5 GHz radio.

Unlicensed 5 GHz: This frequency range includes bands between 5.25 and 5.85 GHz. In the upper 5 GHz band (5.725–5.850 GHz), many countries allow higher power output (4 W) which can improve the coverage. This makes the 5.8 GHz band more attractive to WiMAX applications globally. Because much of this spectrum is unlicensed in the United States, it is readily available for WiMAX deployment without individual FCC licensing.

WiMAX Forum has defined two types of system profiles: fixed and mobile. These profiles are briefly introduced in the following sections.

Fixed System Profiles

Presently, the WiMAX Forum has identified five system profiles for 802.16-2004 that allow the technology to accommodate different frequency bands, channel bandwidths and duplexing schemes (FDD / TDD). These profiles are shown in Table 4. These system profiles are based on the OFDM PHYSICAL Layer IEEE 802.16-2004 standard and they all use point-to-multipoint topology.

Mobile System Profiles

The WiMAX Forum has also defined five system profiles for 802.16e mobile amendment. These profiles were approved in February 2006 and are shown in Table 5.

These system profiles are based on the OFDM PHYSICAL Layer IEEE 802.16e amendment and they all use only the point-to-multipoint topology.

Table 4: Fixed WiMAX Certification Profiles

Frequency Band (GHz)	Duplexing Mode	Channel Bandwidth (MHz)	Profile Name
3.5	TDD	7	3.5T1
3.5	TDD	3.5	3.5T2
3.5	FDD	3.5	3.5F1
3.5	FDD	7	3.5F2
3.5	TDD	10	5.8T

Table 5: Mobile WiMAX Certification Profiles (All using OFDMA PHY and PMP modes)

Frequency Band (GHz)	Duplexing Mode	Channel Bandwidth and FFT Size (Number of OFDMA Sub-Carriers)
2.3–2.4	TDD	5 MHz, 512; 8.75 MHz, 1024; 10 MHz, 1024
2.305–2.320	TDD	3.5 MHz, 512; 5 MHz, 512; 10 MHz, 1024
2.496–2.690	TDD	5 MHz, 512; 10 MHz, 1024
3.3–3.4	TDD	5 MHz, 512; 7 MHz, 1024; 10 MHz, 1024
3.4–3.8	TDD	5 MHz, 512; 7 MHz, 1024; 10 MHz, 1024

WIMAX SECURITY

A wireless system uses the radio channel, which is an open channel. Hence, security procedures must be included in order to protect the traffic confidentiality and integrity and to prevent different network security attacks such as theft of service. The IEEE 802.16 MAC layer contains a security sub-layer that supports best in class security features. Support exists for mutual device/user authentication, flexible key management protocol, strong traffic encryption, control and management plane message protection and security protocol optimizations for fast handovers. The usage aspects of the security features are described below:

Privacy Key Management (PKM) Protocol

Privacy Key Management Version 1 (known as PKMv1) in 802.16-2004 standard provide secure distribution of keying data from the base station to the subscriber station. In addition, PKM is used to apply conditional access to network services, making it the authentication protocol, protecting them from theft of service and providing a secure key exchange. Many ciphering algorithms are included in 802.16 standard for encrypting packet data across the 802.16 network.

Due to different security requirements for mobile and fixed wireless services, the security has been redefined in the IEEE 802.16e amendment. PKMv2 include two main component protocols; a data encapsulation protocol for securing packet data across the fixed wireless network, and a key management protocol for providing secure distribution of keying data from the base station to subscriber station. PKMv2 manages the MAC security using Traffic Encryption Control, Handover Key Exchange and Multicast/Broadcast security messages.

WiMAX allow using many encryption algorithms. These include DES (Data Encryption Standard), RSA (Rivest Shamir Adleman), AES (Advanced Encryption Standard) and HMAC (Hashed Message Authentication Code). These algorithms can be used for securing ciphering key exchange and for the encryption of transport data.

Authentication

The WiMAX architecture supports device and user authentication using IETF EAP (Extensible Authentication

Protocol). The strong bilateral user authentication is based on a variety of authentication mechanisms, such as username/password, X.509 digital certificates, Subscriber Identity Module (SIM), Universal SIM (USIM) and Removable User Identity Module (RUIM).

The architecture also supports subscriber station authorization using client/server key management protocol. The base station (BS) authenticates a subscriber station (SS) during the initial authorization exchange using digital-certificate-based SS authentication. The PKM protocol uses public key cryptography to establish a shared secret between the SS and the BS. The SS also uses the PKM protocol to support periodic reauthorization and key refresh.

Traffic Encryption

WiMAX uses cipher techniques for protecting all the user data over the MAC interface. Encryption is applied only to the MAC PDU payload – the generic MAC header is never encrypted. All MAC management messages are sent in the clear to facilitate registration, ranging and normal operation of the MAC Layer. Only the secondary management connections and the transport connections are encrypted.

The PKM protocol uses X.509 digital certificates, the RSA public key encryption algorithm and strong encryption algorithms to perform key exchanges between the SS and the BS. After the use of PKM as a public key cryptography to establish a shared secret (the authorization key) between the SS and the BS, this shared secret is used to secure further PKM exchanges of Traffic Encryption Keys (TEKs). The main operation is that the SS asks the BS for encryption keys. The use of the shared secret, authorization key, for a two-tiered mechanism for key distribution permits TEKs to be refreshed without incurring the overhead of computation intensive operations.

Fast Handover Support

WiMAX uses a 3-way Handshake scheme to optimize the re-authentication mechanisms for supporting fast handovers. This mechanism is also useful to prevent any man-in-the-middle-attacks.

COMPARISON TO OTHER WBA TECHNOLOGIES

The wireless world continues to grow as engineers develop faster, more robust technologies to free us from wires for greater simplicity, convenience, and efficiency. From short range to long range, the wireless landscape has taken shape in our lives. A wide variety of different wireless data technologies now exist, some in direct competition with one another, others designed to be optimal for a distinct market and they complement the others.

The major contenders of WiMAX are the current 3G technologies such as W-CDMA and CDMA2000. However, in addition to 3G technologies, four IEEE working groups are of special importance. The 802.11 working group develops standards for WLANs, whereas the 802.16 working group is responsible for WMANs, both fixed and mobile. Products conforming to these standards are certified and promoted by WiFi (Wireless Fidelity) Alliance and WiMAX Forum respectively. The third working group, 802.15, is responsible for WPANs. The

standards in this group include Bluetooth, Ultra Wide Band (UWB) and Wireless USB. Yet another working group, 802.20, is developing a standard for mobile broadband access networks.

To appreciate what WiMAX brings to us, and to decide which technologies to implement or products to purchase, we need to understand what additional features it provides over existing technologies. Existing broadband wireless access technologies that are close to WiMAX are third-generation mobile, Wi-Fi, Bluetooth and UWB. Let us first examine these and then compare with WiMAX.

3G Technologies

3G is the third generation of mobile phone standards and technology. It offers a wider range of advanced services while achieving greater network capacity through improved spectral efficiency. Services include wide-area wireless voice telephony and broadband wireless access, thus providing greatest mobility for voice communications and Internet connectivity. In order to realize these services, 3G allows data transmission speed up to 144Kbps in a high-speed moving environment, 384Kbps in a low-speed moving environment, and 2Mbps in a stationary environment. Typically, 3G technologies provide service at 5-10 Mbps.

3G is based on the International Telecommunication Union (ITU) specification under the International Mobile Telecommunications program, IMT-2000. The IMT-2000 standard consists of the following radio interfaces:

- W-CDMA (Wide-band Code Division Multiple Access)
- CDMA2000 (Code Division Multiple Access 2000)
- TD-CDMA / TD-SCDMA (Time-Division Synchronous Code-Division Multiple-Access)

The **W-CDMA** offers a seamless migration for GSM networks (which may or may not have already progressed to GPRS/EDGE) and can provide a migration path for narrow-band CDMA networks. Because of backward compatibility, W-CDMA is a preferred platform for the 3G cellular systems

The **CDMA2000** has emerged out of IS-95 standard and it has undergone a considerable amount of development, particularly in the area of multi-channel working. Operators of narrowband CDMA One (IS-95A/B) can deploy services designated as 3G in existing as well as new spectrum bands.

An organization called 3rd Generation Partnership Project (3GPP) has continued that work by defining a mobile system that fulfills the IMT-2000 standard. This system is called Universal Mobile Telecommunications System (UMTS).

W-CDMA 3GPP Release 5 extends the W-CDMA specification with High Speed Downlink Packet Access (HSDPA). HSDPA adds a new transport channel, which is optimized for shared data. It also provides higher-order modulation, short transmission time interval, fast link adaptation, fast scheduling, and fast hybrid automatic-repeat-request (ARQ).

In Asia and Europe, most of the telecommunication companies use W-CDMA technology because of its backward compatibility to GSM, while in USA CDMA2000 technology is more common.

Comparison of WiMAX to 3G

Since fixed WiMAX, 802.16-2004 represents a market completely different from 3G cellular networks, only mobile WiMAX, 802.16e is considered here for comparison.

- 3G cellular is already here and it has a field advance of two to three years with regard to WiMAX. In addition, some countries have restrictions on WiMAX frequency use, i.e. WiMAX operators can be forbidden to deploy mobility by the regulator.
- 3G cellular is a reliable, secure, long-range and private network with manageable data rates, but data services and the usage cost is too expensive – as much as 10 times the cost of using similar wire-line services. This is due to factors like totally revamping the infrastructure, and high license fees. Contrary to this, the frequency spectrum of WiMAX is cheaper than 3G system frequencies in many countries.
- The WiMAX frequency spectrum changes from one country to another. However, making multi-frequency mobile equipment, for a reduced cost, is now becoming easier for manufacturers.
- Indoor coverage is mandatory for WiMAX in any environment, whereas with cellular systems it is only essential in urban areas.
- The mobile WiMAX utilizes OFDMA where the spectrum is divided into many sub-carriers. In comparison to SC CDMA, this transmission technique has better performance (interference rejection, spectrum-use efficiency, and multi-path tolerance), high data quality of service support, and lower future equipment costs. However, there are plans to upgrade 3G by including OFDM and MIMO in it. This gives a time advance for WiMAX in the implementation of OFDM.
- WiMAX is an all-IP (Internet Protocol) technology. This is not the case for the 3G system where many intermediate protocols (tunneling, etc.) made for the first versions of 3G are not all-IP. However, evolution of 3G should provide end-to-end IP (or all-IP).

Taking into account all these observations, it could be said that there is a place for both of these technologies, depending on the market, the country and the application. In addition, WiMAX and 3G are both required because their optimum platforms differ: WiMAX works best for computing platforms, such as laptops, while 3G is best for mobile devices like PDAs and cell phones.

WiFi

WiFi is a short name for Wireless Fidelity and it is described in IEEE 802.11 Wireless LAN air interface specification. WiFi technologies include the approved

IEEE 802.11a, b and g specifications, as well as the yet-to-be-ratified 802.11n specification. WiFi is the first high-speed wireless technology to enjoy broad deployment, most notably in hotspots around the world – including homes and offices, and increasingly cafes, hotels, and airports. Optimized for indoor and campus environments, WiFi was intended to serve the needs of Ethernet LAN users and is quite limited in terms of range and the number of users that can be accommodated simultaneously. In fact, the wireless technology can only serve signals in a “hotspot” (a WiFi network) with a typical reach of about 100 meter (328 feet) indoors or 300 meter (1000 feet) outside, due to interference.

The IEEE 802.11a standard provides data rates up to 54 Mbps at 5 GHz frequency, which is relatively uncluttered, but has a shorter effective range of the order of about 15-30 meter (50-100 feet). The IEEE 802.11b standard (published in 1999) works at the unregulated, 2.4 GHz frequency spectrum and allows users to transmit data at speeds up to 11 Mbps. However, a number of wireless products, such as cordless phones and garage door openers, also use the 2.4 GHz frequency and can cause disruptions in the service. The IEEE 802.11g standard was approved in June 2003. It is backward compatible with IEEE 802.11b, uses the same 2.4 GHz spectrum and has the same range as the previous 802.11b standard. The major difference is that 802.11g can deliver speeds up to 54 Mbps. Of all these standards, IEEE 802.11b and IEEE 802.11g have been the most widely deployed and are relatively inexpensive. IEEE 802.11a is more expensive and as a result it not available for public access. WiFi uses OFDM that supports high data rates with low latency, over a distributed all-IP wireless network that can penetrate walls and associated structures.

Also of considerable interest is IEEE 802.11n, the high-speed standard. Projected speeds are in excess of 100 Mbps. The new standard will make use of Multiple Input, Multiple Output (MIMO) technology, where arrays of antennas are required for both base stations and subscriber terminals. Ratification is expected to take place in 2008.

Comparison of WiMAX to WiFi

- The main distinction between WiFi and WiMAX is speed and coverage distances. While WiFi typically provides local network access for around a 100 meter with speeds of up to 54 Mbps, a single WiMAX antenna can have a range of up to 50 kilometer with speeds of 70 Mbps or more. As such, WiMAX can bring the underlying Internet connection needed to service local WiFi networks.
- WiFi 802.11 may not be the best way for “last mile” connection. In fact 802.11 has performance limitations when supporting larger numbers of users needing guaranteed bandwidth. WiMAX has a much better performance than WiFi (range, QoS management, spectrum use efficiency, etc.) but this comes at the price of a higher cost and equipment complexity. It may be because of a difference in the chronology. WiFi 802.11 standard was published in 1997 and the WiMAX 802.16-200 was published in 2004. If we consider the standard or the products,

there is a difference of about seven years between the two. However, it is expected that, due to competition between manufacturers and larger quantities of products, WiMAX will soon catch up.

To conclude, it can be said that, if a network consists of nothing but short cell radius hotspots, 802.11 will suffice and indeed may be preferable, but for a metropolitan network most 802.11 equipment represents a severe compromise. In fact, WiFi and WiMAX are complementary, specifically if WiMAX is used for the backhauling of WiFi.

Wireless PAN Technologies

The 802.15 standard is an IEEE fixed-point wireless broadband standard, but it is one of even less relevance to public networks. The major technologies in this group are Bluetooth, Ultra Wideband (UWB) and Wireless USB. These are discussed in the following sections:

Bluetooth

Bluetooth is an open architecture, low-cost, low-power wireless communication protocol that is capable of communicating at 1 Mbps (Enhanced Data Rate specification allows data rates of 3 Mbps) in the 2.4 GHz (unlicensed) spectrum at a range of about 10 meters. Bluetooth operates on radio signals and provides electronic devices a method to communicate over short distances without the line-of-sight required by infrared technology. It is intended for use in close-proximity electronics such as PC's, PDAs, printers, keyboards, cellular phones, headsets, fax machines, digital cameras, video game consoles, and any other electronic device requiring cable connections to communicate. The Bluetooth devices can transmit through solid, non-metal objects and these devices communicate with one another when they are in range.

The Bluetooth technology also provides a universal bridge to existing data networks; therefore, it also offers wireless access from home appliances and portable handheld devices to Internet, local area networks, telephone networks and the mobile phone networks. This not only makes the Internet, local area and phone networks easier to use but also extends its reach.

Bluetooth's output power is between 1 and 100mW. Furthermore, the specification limits the radio output power exactly to that actually required. The range of devices depends upon the power class of the radio. Most devices use Class 2 radio at maximum output power of 2.5mW and allow the devices to communicate in a range of up to 10 meters in an obstacle-free environment. The Class 3 radio works at 1mW and communicates in a range of 1 meter, and the Class 1 radio works at 100mW and communicates in a range of up to 100 meters.

The idea for Bluetooth came from Ericsson in 1994. Ericsson was developing telecommunications infrastructure equipment and saw the need for an inexpensive way that electronics could communicate. The name “Bluetooth” comes from a story about a Viking named Bluetooth who successfully joined two Scandinavian Kingdoms

peacefully. Ericsson looked for partners to help with the development of the technology and in 1998 the Bluetooth special interest group was formed.

With its short range, Bluetooth allows for a wireless personal area network and it is defined in IEEE 802.15.1 PAN air interface specification. The technology creates many useful mobile usage models because the connections can occur while mobile devices are being carried in pockets and briefcases.

Bluetooth specification 3.0 is currently ongoing and has the goal to also use UWB. The specification 3.0 will allow throughput of up to 480 Mbps.

Ultra-Wideband (UWB)

UWB is a revolutionary wireless technology for transmitting digital data over a large-bandwidth with very low power. It uses the same spectrum that is currently being used by conventional radio communication devices, including emergency services. Specifically, UWB is defined as any radio technology having a spectrum that occupies a bandwidth greater than 20 percent of the center frequency, or a bandwidth of at least 500 MHz. Its combination of broader spectrum and lower power improves speed and reduces interference with other wireless spectra.

A significant difference between traditional radio transmissions and UWB radio transmissions is that traditional systems transmit information by varying the power level, frequency, and/or phase of a sinusoidal wave. UWB transmissions transmit information by generating radio energy at specific time instants and occupying wide bandwidth, thus enabling a pulse-position modulation technique. Modern UWB systems use other modulation techniques, such as OFDM, to occupy these extremely wide bandwidths.

UWB has two competing standards. The UWB Forum is promoting a standard based on direct sequence (DS-UWB); while WiMedia Alliance is promoting a standard based on OFDM. Each standard allows for data rates from approximately 0-480 Mbps at a range of 2 meters and a data rate of approximately 110 Mbps at a range of up to 10 meters

In United States, the Federal Communications Commission (FCC) has mandated that UWB radio transmissions can legally operate in the range from 3.1-10.6 GHz, at a limited transmit power of -41dBm/MHz. The UK regulator Ofcom has announced a similar decision on 9 August 2007. Many national jurisdictions around the globe are also expected to act on national regulations very soon.

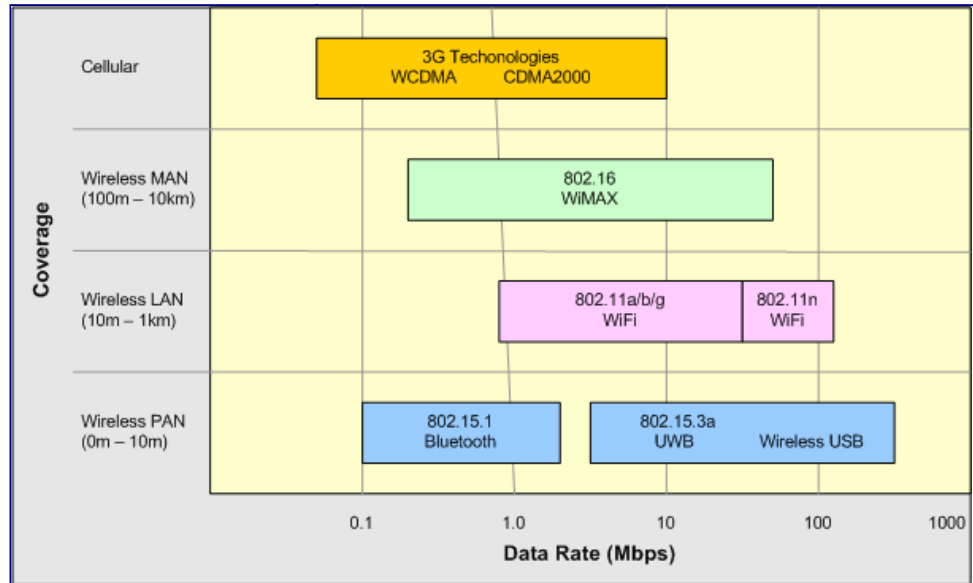


Figure 5: Wireless Standards Coverage

However, some national regulatory bodies apparently are somewhat reluctant to allow common unlicensed use.

UWB brings the convenience and mobility of wireless communications to high-speed interconnects in devices throughout the digital home and office. Designed for wireless personal area networks (IEEE 802.15.3a draft PAN standard), UWB is the leading technology for freeing people from wires, enabling wireless connection of multiple devices for transmission of video, audio and other high-bandwidth data. UWB has traditional applications in non cooperative radar imaging. Most recent applications target sensor data collection, precision locating and tracking applications. However, the UWB products are slow to come to market due to the disagreements over the standard and the lack of global regulatory approval

The UWB platform also serves as the underlying transport mechanism for different applications that would operate on top of the single radio, such as Wireless Universal Serial Bus (WUSB), IEEE 1394, and the next generation of Bluetooth. As such, it can also be utilized for connecting computer peripherals to a PC and multiple components in the consumer electronics stack, e.g. home movie theater and the entertainment center.

Wireless USB (WUSB)

WUSB is a short-range, high-bandwidth wireless radio communication protocol created by the Wireless USB Promoter Group. It is based on the WiMedia Alliance's UWB common radio platform, which is capable of sending 480 Mbps at distances up to 3 meters and 110 Mbps at up to 10 meters. It was designed to operate in the 3.1-10.6 GHz frequency range, although local regulatory policies may restrict the legal operating range for any given country.

The WUSB architecture allows up to 127 devices to connect directly to a host. Because there are no wires or ports, there is no longer a need for hubs. However, to facilitate the migration from wired to wireless, WUSB introduced a Device Wire Adapter (DWA) class. A DWA

Table 6: Summary of the Broadband Wireless Technologies

TECHNOLOGY (STANDARD)	USAGE	THROUGHPUT	RANGE	FREQUENCY RANGE	MODULATION	LICENSED / UNLICENSED
Bluetooth (802.15.1)	WPAN	1 Mbps 3 Mbps (EDR)	10 meter (Class 2) 100 meter (Class 1)	2.4 GHz	Adaptive FHSS	Unlicensed
UWB (802.15.3a)	WPAN	110 Mbps (10 meter) 480 Mbps (2 meter)	10 meter	3.1-10.6 GHz	OFDM or DS-UWB	Unlicensed
Wireless USB	WPAN	110 Mbps (10 meter) 480 Mbps (3 meter)	10 meter	3.1-10.6 GHz	MB-OFDM	Unlicensed
Wi-Fi (802.11a)	WLAN	54 Mbps	15-30 meter	5 GHz	OFDM	Unlicensed
Wi-Fi (802.11b)	WLAN	11 Mbps	100 meter	2.4 GHz	DSSS with CCK	Unlicensed
Wi-Fi (802.11g)	WLAN	54 Mbps	100 meter	2.4 GHz	OFDM, DSSS with CCK	Unlicensed
Wi-Fi (802.11n)	WLAN	200 Mbps	100 meter	2.4 GHz	OFDM-MIMO	Unlicensed
WiMAX (802.16-2004)	WMAN	70 Mbps (20 MHz BW) 1-3 Mbps (typical)	50 Km (max) 3-10 Km (typical)	10-66 GHz (LOS) 2-11 GHz (NLOS)	OFDM/OFDMA	Licensed & Unlicensed
WiMAX (802.16e)	Mobile WMAN	30 Mbps (10 MHz BW) 1-3 Mbps (typical)	2-7 Km (typical)	2-6 GHz	SOFDMA- MIMO	Licensed & Unlicensed
3G (WCDMA/UMTS)	WWAN	2 Mbps < 750 Kbps (typical)	2-10 Km (typical)	1800, 1900, 2100 MHz	CDMA/FDD	Licensed
WCDMA/UMTS (HSDPA)	WWAN	10.8 Mbps 1-2 Mbps (typical)	2-10 Km (typical)	1800, 1900, 2100 MHz	CDMA/FDD	Licensed
3G (CDMA2000 1xEVDO)	WWAN	2.4 Mbps 300-600 Kbps (typical)	2-10 Km (typical)	400, 800, 900, 1700, 1800, 1900, 2100 MHz	CDMA/FDD	Licensed
2.5G (EDGE)	WWAN	384 Kbps < 130 Kbps (typical)	30 Km (max) 2-10 km (typical)	1900 MHz	TDMA/FDD	Licensed

allows existing USB 2.0 devices to be used wirelessly with a WUSB host.

WUSB is used in game controllers, printers, scanners, digital cameras, MP3 players, hard disks and flash drives. It is also suitable for transferring parallel video streams.

The Wireless USB Promoter Group was formed in February 2004 to define the Wireless USB specification. The group consists of Agere Systems, Hewlett-Packard, Intel, Microsoft, NEC Corporation, Philips and Samsung. The USB Implementers Forum (USB-IF) tests and certifies the "Certified Wireless USB" based wireless equipment.

Although the Wireless USB specification was completed in May 2005, the companies started shipping the products in mid 2007. The first few products included embedded cards in notebook computers and Hub/Adapter solutions for the PCs. These products are from WiQuest, Belkin, Dell, Lenovo and D-Link.

Comparison of WiMAX to Wireless PAN

If we take a look into wireless PAN technologies, it is easy to say that they are meant for creating very small networks. Bluetooth has been used in a few hotspot public

networks, but the range is so short that it is utterly inapplicable in pervasive MANs. The UWB may well represent the far future of broadband wireless, but current power restrictions confine it to very short ranges and it is also not suitable for overarching MANs as it is currently configured. On the other hand, the WPAN technologies complement WiMAX and other longer range radio technologies such as WiFi and 3G cellular communications.

Summary of Comparison

The large number of technologies and standards in the broadband wireless space, coupled with the rapid pace of change, makes this a very dynamic and broad field to study. However, based on our comparison, it can be said that WiMAX, Wi-Fi, 3G and other wireless PAN technologies are all necessary to form a global wireless infrastructure needed to deliver high-speed communications and Internet access worldwide.

Table 6 summarizes the key characteristics of each of these technologies.

WIMAX APPLICATIONS

WiMAX help the industry in providing solutions across multiple broadband segments. It is mainly designed to address three challenges associated with traditional wired access deployment types.

These are large area coverage, last-mile access and the backhaul. Each of these applications is briefly discussed below:

Large Area Coverage

Metropolitan area networks are intended to serve an area approximately the size of a large city and these serve as the intermediary network between LANs and WANs. Today, MANs are being implemented mainly by running underground fiber optic and copper cables. However, due to problems associated with civil work and the cost of running fiber optic cable, there has been a growing interest in the development of wireless technologies that achieve the same results as traditional MANs without the difficulty of supplying the actual physical medium for transmission, such as fiber or copper.

What makes WiMAX so attractive is its potential to provide broadband wireless access to entire sections of metropolitan areas as well as small and remote locales throughout the world. People who could not afford broadband will now be able to get it, and in places where it may not previously have been available.

As a wireless MAN solution, WiMAX provides more capacity at lower cost than DSL or cable for extending the fiber networks. It also enables coverage of a large area very quickly and cost-effectively. WiMAX is also a good option for extending the range of WiFi networks to a large area, providing canopies of coverage anywhere from 1 to 10 kilometers wide.

Last-mile Access

The WiMAX wireless broadband access provides a missing link for the “last-mile” connection in metropolitan area networks where DSL or cable broadband access services are not available or too expensive. Typical solutions in this area are as given below:

Residential Broadband Access: The main contenders for residential market are the DSL and the cable technologies. However, practical limitations prevent these technologies from reaching many potential broadband customers. Traditional DSL can only reach about 5 km from the central office switch, and this limitation means that many locations may not be served by DSL connections. On the other hand, many areas are either not served by the cable or the cable networks have not been equipped to provide a return channel. WiMAX not only provides an alternative to these access methods but it is also expected to be more reliable due to wireless nature of communication between the customer premises and the base station. Moreover, the range of WiMAX solution, the absence of a line of sight requirement, high bandwidth and low cost helps to overcome the limitations of traditional wired access methods. Typical application will be in remote areas where it is not economically feasible to have a DSL or cable Internet. This is particularly useful in developing countries

where the reliability and quality of land-line communications infrastructure is often poor.

Rural and Underserved Areas: The WiMAX is well suited to provide the reliability and speed for meeting the requirements of residents and small-size businesses in low population density and underserved rural areas. It also offers an alternative to satellite Internet services for these areas and allows mobility of the customer equipment. The spectral limitation of WiMAX is advantageous here, as a single base station can serve most of the residents in a large area.

Backhaul

With support for long range and high throughput, WiMAX is capable of delivering backhaul for carrier infrastructure, enterprise campuses and WiFi hotspots. Typical solutions include:

Cellular Backhaul: The robust bandwidth of 802.16 technology makes it an excellent and cost-effective choice for point-to-point backhaul applications such as cellular towers. This provides an opportunity to cellular operators to lessen their independence on backhaul facilities leased from their competitors or proprietary microwave solutions.

Clustered WiFi Hotspots: As the number of WiFi hotspots proliferates, users will naturally want to be wirelessly connected, even when they are outside the range of the nearest hotspot. The WiMAX technology makes it an excellent choice for backhaul of these hotspots. WiMAX backhaul can significantly reduce the hotspot costs and, with nomadic capability, it can also fill in the coverage gaps between WiFi hotspot coverage areas. Last-mile broadband wireless access using WiMAX can also help to accelerate the deployment of WiFi hotspots and small wireless LANs, especially in those areas not served by DSL or cable.

Miscellaneous Applications

In addition to three main areas that we have discussed, WiMAX supports a variety of other applications. These include:

- Automatic Teller Machines
- Multimedia Communication
- Online Gaming
- Security and Surveillance
- Sensor Networks
- Telematics and Telemetry
- Vehicular Data and Voice
- Video-on-Demand (VoD)
- Virtual Private LAN Services (VPLS)
- Wireless VoIP

WIMAX DEPLOYMENT

With the finalization of the IEEE 802.16 standard, the operators all over the world are beginning to focus on the opportunities

presented by the WiMAX. According to “*Global WiMAX Market Analysis*”, a market research report published in March 2008, large subscriber base, inadequate broadband

infrastructure, along with the need for faster Internet access, will propel growth in WiMAX deployments in the Asia-Pacific and Middle East Africa regions. The report also mentions that the countries such as China, India and Russia, with their underdeveloped infrastructure and large populations, represent strong potential for WiMAX growth. However, Europe is slightly lagging behind in WiMAX deployments due to its well-built cellular infrastructure, intense competition, and strong presence of 3G services.

Currently the high prices of CPE make WiMAX more expensive than fiber, cable or DSL. However, most of the companies are counting on the trend of falling hardware prices. Also, as a last mile solution, WiMAX may not compete on price at this time, but as a solution for rural and underserved areas, customers do not have much choice available.

Pakistan

Two companies, Wateen Telecom and LINKdotNET, are actively participating in WiMAX deployment. Another company, Burraq Telecom also has plans to offer WiMAX in near future.

Wateen started its services in December 2007 with the installation of WiMAX network in 17 cities of Pakistan – the largest WiMAX deployment anywhere in the world. Wateen Telecom is using Motorola's wi4 WiMAX technology, based on the IEEE 802.16e standard. This solution would not only enable Wateen to offer both fixed and mobile broadband data and voice services on a single platform, it would also integrate a seamless mobility vision allowing interoperability across GSM, WiMAX and WiFi networks. Through its new WiMAX network, Wateen now

offers a triple play service – a bundled solution that include local and long distance telephony, high-quality TV, and broadband Internet connectivity.

LINKdotNET (an Orascom Telecom Company) has launched its operations with the installation of WiMAX network in 3 cities of Pakistan. They plan to bring the Internet revolution to Pakistan and, therefore, have already started work to add more cities to their network.

PTA, the communications regulatory body in Pakistan, has allocated a WiMAX spectrum in 3.5 GHz range. Since CDMA wireless phone operators such as Vfone and WorldCall, also have licenses in the same 3.5 GHz range, they are also likely to offer WiMAX services after getting approvals from PTA.

Saudi Arabia

The Middle East is also going for early adopter status with WiMAX. In Saudi Arabia, Bayanat Al-Oula has already started offering WiMAX services in four major cities; Riyadh, Jeddah, Dammam, and Makkah Al-Mukarramah. According to their agreement with Samsung (valued at over \$100 million), Samsung will supply mobile WiMAX equipment and devices to Bayanat Al-Oula over a period of two years starting from 2007. As such, the partnership will result in the largest mobile WiMAX deployment in Middle East region.

Another Saudi company, Atheeb, has also signed an agreement with Motorola to provide a WiMAX network for Saudi Arabia. With the completion of these projects, an increase of mobile WiMAX adoption is expected in other Middle East countries as well.

CONCLUSIONS

- In today's world wireless communication is no longer just about voice calls; instead it is heading in the direction in which it can be used, not only for voice calls, but also for getting information, multimedia contents, and real-time voice and video, at anytime and at anyplace.
- WiMAX is a powerful wireless MAN technology that can help in achieving the objective of getting information at anytime and at anyplace by providing broadband wireless connectivity to fixed, portable, nomadic, and ultimately to mobile users. It can satisfy a variety of access needs. Potential applications include extending broadband capabilities to bring them closer to subscribers, filling gaps in DSL, cable and T1/E1 services, backhaul to cellular networks and WiFi hotspots, providing "last mile" access to residences and businesses, and giving service providers another cost-effective option for supporting broadband services.
- WiMAX is aiming at providing a universal ubiquitous, and equitable and affordable access to Information and Communication Technology (ICT) infrastructure and services, and thus highly contributing to bridge the **Digital Divide**. The scope of WiMAX deployment will cover markets where the low telephone penetration, poor copper quality, or high DSL unbundling costs have acted as a brake on extensive high-speed Internet.
- WiMAX provides up to 50 km of service area range, allows users to obtain broadband connectivity without needing direct line-of-sight with the base station, and provides total data rates of hundreds of Mbps per base station – a sufficient amount of bandwidth to simultaneously support hundreds of businesses with T1/E1-type connectivity and thousands of homes with DSL-type connectivity with a single base station.
- WiMAX can provide wide area coverage and quality of service capabilities for applications ranging from real-time delay-sensitive voice and video to non-real-time downloads, ensuring that subscribers obtain the performance they expect for all types of communications.
- WiMAX is an all-IP-based wireless broadband technology. Thus, it can be integrated into wide-area

3G mobile networks, WiFi wireless networks and wire-line networks, allowing it to become part of a seamless anytime, anywhere broadband access solution.

- The WiMAX forum, backed by industry leaders, including operators, component suppliers and infrastructure suppliers, helps the widespread adoption of broadband wireless access by establishing a brand for the technology.
- With the flexibility of wireless technology, combined with the high throughput, scalability, long range and quality of service features, WiMAX promises an economically viable solution to accelerating the Internet adoption that can revolutionize lifestyles in developing countries.
- WiMAX market prospective looks very optimistic. With a huge market potential and the ability to be affordably deployed, WiMAX is on the verge of a major breakthrough. Many developing countries, including Pakistan, have already started offering the

WiMAX services. This alone can prove why the estimated growth of this technology can be so vast.

- **WiMAX has the potential to do to broadband Internet access what cell phones have done to phone access.** In the same way that many people have given up their “land lines” in favor of cell phones, WiMAX could replace DSL and cable modem services, providing universal Internet access just about anywhere you go.
- WiMAX was developed to provide low-cost, high-quality, flexible, broadband wireless using certified, compatible and interoperable equipments from multiple vendors. As WiMAX is based on interoperability tested systems that were built using the IEEE 802.16 standard-based silicon solutions, WiMAX will reduce costs.



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REVERSE ENGINEERING

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ABSTRACT

Reverse Engineering is a process of producing new components from the dimensional measurements and metallurgical analysis of new or damaged parts. The components & parts produced by this process meet the original design criteria, and are identical in geometry and functions to those produced by OEM (Original Equipment Manufacturers). The repair of damaged parts and replacement with new non-OEM parts, using Reverse Engineering Process, is a viable alternative and new trend in maintenance of power plants components, emerged during the recent years.

INTRODUCTION

The principle and process of reverse engineering is very old in the industry to produce parts and components. The process starts from the collection of basic data and elementary information about the components. The parts produced by this process meet the original design specifications and operational requirements. These are identical in geometry and functions to those produced by OEM (Original Equipment Manufacturers). The repair of damaged parts and replacement with new non-OEM parts, using Reverse Engineering Process, has become a common practice in maintenance of Gas Turbine Power Stations.

Reverse Engineering Process Steps

The reverse engineering technology has improved significantly in the last 20 years, due to availability of high-tech manufacturing software & hardware. Intensive dimensional and metallurgical analysis is necessary before manufacturing of components. As a minimum, the vendors need one damaged part and one new part to start the process. The major steps of the Reverse Engineering Process are: (Reference 2)

- Collection of technical data and specifications of the components.
- Functional evaluation to determine the service and criticality; it is specially needed when complete design specifications are not available.
- Dimensional measurements of the parts/ clearances, using laser techniques

- Metallurgical investigations to understand material specifications of damaged parts and to decide the manufacturing process.
- Establishing interface with the other systems and components.
- Preparation of manufacturing drawings. (OEM drawings are not used by Reverse Engineering Companies)
- Definition of manufacturing procedures; casting, machining, and coating requirements.
- Approval of prototype casting
- Definition of heat treatment cycle to achieve required mechanical properties
- Establishing tolerances and acceptance criteria.
- Machining of prototype castings in solution heat treated condition
- Establishing final tests and NDT to be done after manufacture of parts.
- Preparation of Quality Control Plan.
- Dimensional check and final approval of the machined components.

Facilities & Skills Used in Reverse Engineering

The following equipment and facilities are generally needed to do reverse engineering of any component:

- Metallurgy Labs
- Coordinate Measuring Machines
- Spark Emission Analysis
- Finite Element Modeling Tools
- Computational Fluid Dynamics (CFD) Software
- CNC Machining Methods
- Electro-Chemical Machining (ECM)

- Laser Welding Machines
- Heat Treatment Facilities
- Special Coating Powder Application Machines
- NDT Facilities
- Facilities for Prototype Testing

Some Advanced Techniques Employed in the Process

The Reverse Engineering Process has got a tremendous boost due to availability of the latest advanced analytical & engineering techniques. Some of these advanced techniques are listed below: (Reference 3)

1. Robots are employed for continuous scanning, and to develop 360 degree image of the parts.
2. Three-dimensional CAD images are developed to define the exact geometry of components, using CMM (coordinate measuring machine) and non-contact laser measuring equipment.
3. Finite Element Analysis (FEA) is done to verify original design and specifications.
4. Advanced casting techniques are available to enhance the life and performance of the components.
5. Special laser welding and electron beam welding techniques are applied to manufacture parts.

A brief description of some special machines and techniques are given in the following paragraphs.

Electron Microscope

The electron microscope is used to get information about the metallurgical structure of component. This is a destructive method of material investigations. A small section is cut out and put under the electron microscope. The studies are done to understand the metallurgical

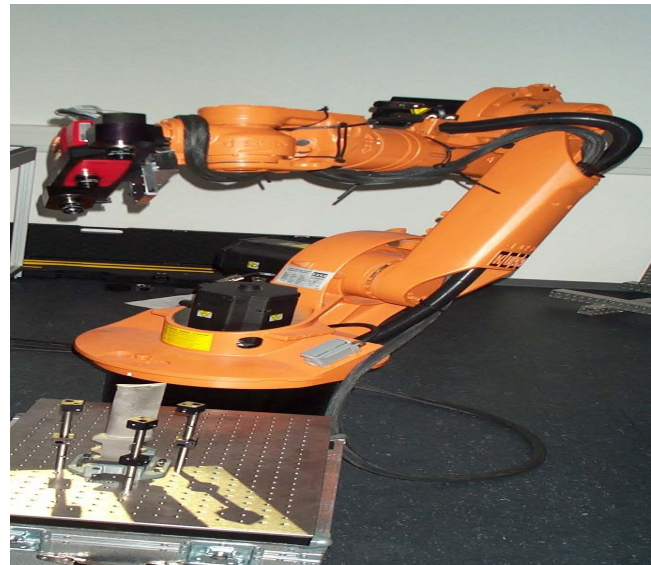


Figure 2: Dimensional Inspection of Parts & Measurement Devices

microstructure of the material. Typical metallurgical investigation results, obtained through light microscopy analysis, are shown in Figure 1.

Emission Analysis

The chemical composition analysis is carried out by a mobile Spark Emission Analyzer. This is a non-destructive technique to get an accurate analysis of materials. This machine generates a spark between the part and analyzer. The light rays, emitted by the spark generate an electromagnetic spectrum, which is converted into the chemical composition. (Reference 4)

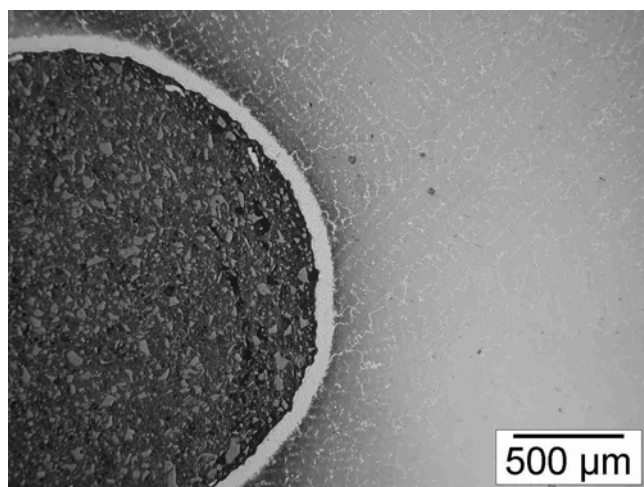


Figure 1: Light Microscopy Analysis Results (Metallurgical Investigations)

Coordinate Measuring Machines (CMM)

CMM Device is a programmable measuring robot. It completely scans the component in 3 dimensions and takes 360 degree images and photographs of components. This special and sensitive device gives full geometry of component, and produce new manufacturing drawings, using 3D CAD software. At this stage, the tolerances are added and modifications are done to improve performance & life of components. The final drawings go to Shops to manufacture the components.

Small portable CMM machines have also been developed. The machine digitizes the coordinates in a large sphere. In case the dimensions of the component exceed the range of the digitizer, repositioning of the equipment is done to get another set of readings. All set of measurements are coupled together by means of a reference method (leap frog method). This technique is used to produce drawings of large components; such as gas turbine casings and rotor assemblies. (Reference 3)

A typical common system for dimensional measurement is shown in Figure 2.

Laser Scanning Machines

This is a non-contact measuring device used to digitize the parts and components. It consists of 2 digital cameras and non-contact optical devices. The Scanner projects a pattern of light on the sample part, after which the double camera takes a pair of photographs. Due to slight difference between the positions of the two cameras, a 3D perception (image) is created. This (technique) is comparable to the visualization of depth by two human eyes. The sample is then slightly rotated and another pair of photographs is taken. When the part has made the full circle, a full 3D image is created with an accuracy of 0.1 mm. This accuracy is acceptable for all parts manufactured by casting methods. (Reference 2)

X-Ray Technique For Measurements

The dimensions of internal cavities of components are taken by X-ray techniques. The X-ray machines visualize the internal cavity details. The real time digital pictures are taken to examine the internal details of the component. There is no need to wait for X-ray films to get the measurements. (Reference 4)

Examples of Studies For Gas Turbine Components

Structure Analysis of Turbine Blades:

- In the first step, 3D models are created with CMM and non-contact type laser measuring equipment.

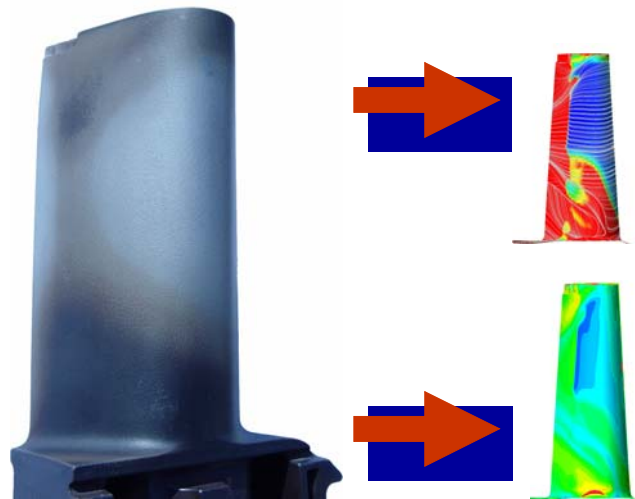


Figure 3: Structural Analysis of Turbine Blades

- This is simulated with the operational conditions. These models are calibrated, comparing them with the operational characteristics of traditional component.
- The metallurgy information is obtained by spark erosion machine or similar techniques. (Reference 5)

A typical structural analysis pattern is shown in Figure 3.

Quality Management

All companies (Non-OEM) have their own dedicated Quality Control Systems. The common features of their quality control mechanism are:

- The repair and manufacturing procedures meet the relevant international codes & standards.
- QA/ QC Groups work independently from the Production Units.
- The companies have ISO 9000 certification.
- The production facilities can be visited to audit their procedures.
- The vendors also accept the third party inspections during repair and manufacturing process.
- Some critical procedures are reviewed and approved by the Insurance Companies, whenever necessary..

Known Companies with Reverse Engineering Capability

Many independent Non-OEM companies are using this technique to produce significant parts and components. Some of these companies, engaged in producing parts and components for Gas Turbine Plants, are listed below:

1. Leistriz Turbomachines Technik, Germany
2. Sermatech Gas Path International, USA
3. Advanced Generator Technology Services Inc. USA

4. Wood Group Industrial Turbines Inc. UK
5. Turbine Blades Limited (TBL)/ GE, UK
6. Sulzer/ Elbar Turbomachinery Services, Netherlands
7. Turbine Services Limited, UK
8. Turbo Care, Italy
9. Chromalloy Heavy Industrial Turbine Ltd., USA
10. Allied Dynamics, USA
11. Turbomachinery Group of Industries, India
12. Mitsubishi Heavy Industries, Japan
13. Masood John Brown Gas Turbine Services, UAE
14. Pratt & Whitney Power Systems, Canada
15. Liburdi Turbo Services, Canada

Benefits of Using Reverse Engineered Parts

Substantial savings of 30 to 40 % have been noted by Reverse Engineering Process. Additional benefits of this process are:

- Upgrades and improvements in the original design of the component are possible with the modest incremental cost.
- New parts can be manufactured in the latest advanced materials using the advanced manufacturing technology.
- Life of the components is increased by selecting superior materials and special coating applications.
- Delivery time of components can be improved.
- The obsolete parts can also be manufactured with some design improvements.
- Alternate sourcing creates a competition among vendors.

Modifications & Upgrades Through Reverse Engineering Process

Following are some examples of modifications and upgrades achieved in Gas Turbine Components as a result of reverse engineering process: (Reference 5)

- Improvements are done in the material specifications and metallurgical structure of Blades to enhance their capability at high temperatures.
- Modification of cooling holes design in the blades.
- Addition of cooling holes in the vane segments.
- Application of special coatings to the turbine blades and other hot gas path components to enhance the component life.
- Application of special coatings to compressor blades to reduce the power consumption.
- Modification of locking pins of blades to reduce the vibration stress.

- Modification of blades shank stiffness to reduce the vibration amplitudes due to resonance condition.

Disadvantages / Risks Involved

There are some risks involved in using the parts manufactured by reverse engineering process. Sometimes, premature failure of components and their consequential damages have been noted due to sub-standard parts. The insurance companies may also charge high premium due to installation of non-OEM components and parts.

A careful evaluation & pre-qualification of vendors/manufacturers is necessary to minimize the risks. Special warranty conditions should be negotiated with the vendors before the award of contracts. Here are some suggestions to enhance the confidence level in these companies:

- The simplest way is to give preference, to the internationally well-known companies, who have previous experience in this field.
- Start the reverse engineering with a less critical part.
- Form a committee of highly skilled professionals to develop specifications and QA/QC requirements.
- Get better warranties from the Vendors, especially for the consequential damages, when the (Reverse Engineered) part fails.

Warranty Conditions

The warranty conditions are generally negotiated with the vendors before signing the contract. In case of components failure, the Vendors are committed to complete replacement of damaged parts and also to compensate for consequential damages. The following is the typical set of warranty conditions: (Reference 6)

1. Warranty to replace any failed component within 12 months from the date of operation, or 18 months from the date of delivery, whichever ever comes earlier.
2. Warranty for the consequential damages of components, which may be up to \$ 10 million.

International Law / Legal Problems

The fabrication of parts, by reverse engineering techniques, does not violate the international laws of patents, copy right, and intellectual property rights. These components are not produced as per original OEM drawings. New and revised drawings are prepared after doing modifications in the components. Sometimes, the improvements in materials are also done, to get enhanced thermal & mechanical performance. Such modifications/upgrades also relieve the Non-OEM vendors from the legal aspects. (Reference 2)



Figure 4: Vane Segment - TBC Coating Done By LPPS Plasma Spray

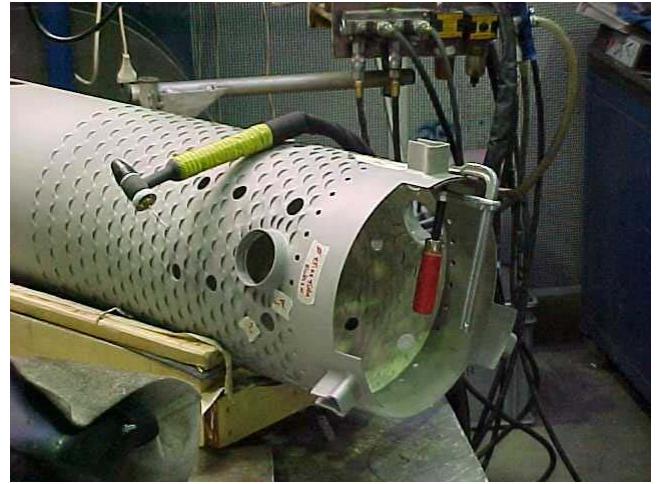


Figure 5: Combustion Liner GE MS 5001

Case Studies

The Power Generation Companies have arranged the manufacture of the following components through Reverse Engineering Process after a comprehensive survey of various production centers.

1. Rotor Buckets, Stage 1-3, GE Frame 7EA
2. Stator Nozzles, Stage 1-3, GE Frame 7EA
3. Rotor Blades, Stage 1-5, ALSTOM 11D5
4. Stator Vanes, Stage 1-5, ALSTOM 11D5
5. Seal Housing, Row 2 & 3, WH W501 D4
6. Combustion Baskets, WH W501 D5

Considerable savings have been made in manufacture of these components without affecting the operational reliability of the plants. Images of some components are shown in the Figures 4 & 5.

CONCLUSION

The manufacture of components through reverse engineering process is economically and technically feasible. Substantial savings have been noted after using the parts manufactured by Reverse Engineering Process. Alternate sourcing has also created a competition in the market; even OEM vendors have offered a reduction in their prices. In specific cases, savings of 40 to 50 % in material cost have been achieved. The large organizations should explore the Reverse Engineering as an option for the replacement of parts.

Reverse Engineering is very important for the industries in Pakistan. At present the techniques are being used in many organizations, but the activities are not organized in a proper way. It is strongly recommended that the Development Cell/ Divisions should be established in all industries and Engineering Establishments. This will enhance domestic participation and self sufficiency in the engineering industries.



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- [4] **Jan Hermans & Jan Prins**, "Gas Turbine Repairs", SULZER-ELBAR
- [5] "Repair Of Gas Turbine Components", Wood Group Presentation
- [6] "Repair of Gas Turbine Blades", Turbine Blades Limited/ GE Presentation

PEC RECOGNIZED ENGINEERING PROGRAMS

Following Engineering Programs of various Universities/Institutions in Pakistan are accredited with Pakistan Engineering Council (PEC):

ISLAMABAD

1. **COMSATS Institute of Information Technology (CIIT), Islamabad**
B.Sc. Electrical (Telecommunication) Engineering, B.Sc. Computer Engineering
2. **Bahria Institute of Management & Computer Sciences, Islamabad**
Bachelor of Computer Engineering, Bachelor of Software Engineering
3. **Air University, Islamabad**
Bachelor of Engineering (Electronic, Telecommunication, Mechatronics)
4. **Islamic International Engineering College, Islamabad**
B.Sc. Electrical Engineering (Communication)
5. **Muhammad Ali Jinnah University, Islamabad**
B.Sc. Electronic Engineering
6. **Institute of Space Technology (IST), Islamabad**
B.S. (Communication Systems Engineering, Aerospace Engineering)
7. **NUST Institute of Information Technology (NIIT), Rawalpindi**
Bachelor of Information & Communication Systems Engineering, Bachelor of Engineering (Electronic)
8. **National University of Computer & Emerging Sciences (NUCES-FAST), Islamabad**
B.Sc. Telecommunication Engineering

PUNJAB

1. **University of Engineering and Technology, Lahore**
B.Sc. Engineering (Architectural, Chemical, Chemical – Polymer, Civil, Electrical, Mechanical, Mining, Metallurgical & Materials, Industrial & Manufacturing, Mechatronics & Control, and Petrogas)
B.Sc. Computer Science and Engineering
2. **Institute of Chemical Engineering and Technology, Lahore**
B.Sc. Engineering (Chemical, Mining, Metallurgical), B.Sc. Metallurgy & Materials Science, M.Sc. Tech
3. **University of Agriculture, Faisalabad**
B.Sc. Agricultural Engineering
4. **NFC Institute of Engineering and Technological Training, Multan**
B.Sc. Engineering (Chemical, Computer System, Electronics)
5. **NUST College of Electrical & Mechanical Engineering, Rawalpindi**
B.E. (Electrical, Mechanical, Computer, Mechatronics)
6. **NUST Military College of Signals, Rawalpindi**
B.E. (Electrical, Computer Software)
7. **University of Engineering and Technology, Taxila**
B.Sc. Engineering (Civil, Electrical, Mechanical, Computer, Software Engineering)
8. **University College of Engineering and Technology, Multan**
B.Sc. (Civil Engineering, Electrical Engineering)
9. **National Textile University, Faisalabad (Former National College of Textile Engineering)**
B.Sc. Textile Engineering
10. **NFC, Institute of Engineering & Fertilizer Research, Faisalabad**
B.Sc. Chemical Engineering
11. **Foundation University, Rawalpindi**
B.Sc. Software Engineering
12. **University of Central Punjab, Lahore**
B.Sc. Electrical Engineering
13. **COMSATS Institute of Information Technology (CIIT), Wah**
B.Sc. Computer Engineering
14. **The University of Lahore**
B.Sc. Electrical Engineering
15. **COMSATS Institute of Information Technology (CIIT), Lahore**
B.Sc. Computer Engineering
16. **University College of Engineering and Technology, Bahawalpur**
B.Sc. Electronic Engineering
17. **National University of Computer & Emerging Sciences (NUCES-FAST), Lahore**
B.Sc. (Computer Engineering, Telecommunication Engineering)

AJ&K

1. **Ali Ahmed Shah, University College of Engineering & Technology, Mirpur**
B.Sc. Electrical Engineering

NWFP

1. **NWFP University of Engineering & Technology, Peshawar Campus**
B.Sc. Engineering (Civil, Electrical, Chemical, Computer Information Systems, Computer System, Agricultural, Mining, and Mechanical)
2. **NUST College of Aeronautical Engineering, Risalpur**
B.E. (Aerospace and Avionics)
3. **NUST Military College of Engineering, Risalpur**
B.E. Civil.
4. **Ghulam Ishaque Khan Institute of Engineering Sciences and Technology, Topi - Swabi**
B.Sc. Engineering (Mechanical, Electronic, Metallurgy & Materials, Computer Systems, Computer Software)
B.Sc. Engineering Sciences
5. **CECOS University of Information Technology and Emerging Sciences, Peshawar**
B.Sc. (Civil Engineering, Electrical Engineering)
6. **Peshawar College of Engineering, Peshawar**
B.Sc. Electrical Engineering
7. **Gandhara Institute of Science & Technology, PGS Engineering College, Peshawar**
B.Sc. (Civil Engineering, Electrical Engineering)
8. **COMSATS Institute of Information Technology, Abbottabad**
B.Sc. (Computer Engineering, Electronics Engineering)
9. **N.W.F.P. University of Engineering and Technology, Mardan**
B.Sc. (Telecommunication Engineering, Computer Software Engineering)
10. **National University of Computer & Emerging Sciences (NUCES-FAST), Peshawar**
B.Sc. Telecommunication Engineering

SINDH

1. **Bahria Institute of Management & Computer Sciences, Karachi**
B.Sc. (Computer Engineering, Software Engineering)
2. **NED University of Engineering and Technology, Karachi**
B.E. (Civil, Electrical, Mechanical, Computer Systems, Computer & Information Systems, Textile, Electronics, Industrial & Manufacturing)
3. **Institute of Industrial Electronics Engineering (PCSIR), Karachi**
B.E. Industrial Electronics
4. **Mehran University of Engineering and Technology, Jamshoro**
B.E. (Civil, Electrical, Mechanical, Electronics, Industrial, Pet-gas, Computer System, Chemical, Metallurgical, Mining, Textile, Telecommunication, Software)
5. **Usman Institute of Technology, Karachi**
B.E. (Computer Systems, Telecommunication, Electronic)
6. **Sir Syed University of Engineering & Technology, Karachi**
B.S. Engineering (Civil, Electronic, Bio Medical, Computer)
7. **NUST Pakistan Navy Engineering College, Karachi**
B.E. (Mechanical, Electrical, Electronics)
8. **Quaid-e-Awam University of Engineering, Science & Technology, Nawabshah**
B.E. (Computer Systems, Civil, Electrical, Mechanical)
9. **Sindh Agriculture University, Tandojam**
B.E. (Agricultural)
10. **Hamdard Institute of Information Technology (HIIT) Karachi**
B.E. (Telecommunication, Computer System)
11. **Dawood College of Engineering and Technology, Karachi**
B.E. (Electronics, Chemical, Metallurgical, Industrial & Management.)
12. **Iqra University, Karachi**
B.E. Electronics
13. **Pakistan Air Force - Karachi Institute of Economics & Technology, Karachi**
B.E. Electronics
14. **National University of Computer & Emerging Sciences (NUCES-FAST), Karachi**
B.Sc. (Computer Engineering, Telecommunication Engineering)

BALUCHISTAN

1. **Balochistan University of Engineering & Technology, Khuzdar**
B.E. (Civil, Electrical, Mechanical)
2. **Balochistan University of Information Technology and Management Sciences, Quetta (Takato Campus)**
B.Sc. (Computer Engineering, Electronics Engineering)



CHARTERED UNIVERSITIES & DEGREE AWARDING INSTITUTES IN PAKISTAN

FEDERAL

No	University Name	URL	City	Sector
1	Air University	http://www.au.edu.pk/	Islamabad	Public
2	Allama Iqbal Open University	http://www.aiou.edu.pk/	Islamabad	Public
3	Bahria University	http://www.bci.edu.pk/	Islamabad	Public
4	COMSATS Institute of Information Technology	http://www.ciiu.edu.pk/	Islamabad	Public
5	Federal Urdu University of Arts, Sciences and Technology	http://www.fuuast.edu.pk/	Islamabad	Public
6	Foundation University	http://www.fui.edu.pk/	Rawalpindi	Private
7	Institute of Space Technology (IST)	http://www.ist.edu.pk/	Islamabad	Public
8	International Islamic University,	http://www.iiu.edu.pk/	Islamabad	Public
9	National Defence University	http://www.ndu.edu.pk/	Islamabad	Public
10	National University of Computer and Emerging Sciences	http://www.nu.edu.pk/	Islamabad	Private
11	National University of Modern Languages	http://www.numl.edu.pk/	Islamabad	Public
12	National University of Science and Technology	http://www.nust.edu.pk/	Rawalpindi	Public
13	Pakistan Institute of Development Economics	http://www.pide.org.pk/	Islamabad	Public
14	Pakistan Institute of Engineering Applied Sciences	http://www.pieas.edu.pk/	Islamabad	Public
15	Quaid-i-Azam University	http://www.qau.edu.pk/	Islamabad	Public
16	Riphah International University	http://www.riu.edu.pk/	Islamabad	Private
17	Virtual university of Pakistan	http://vu.edu.pk/	Lahore	Public

PUNJAB

No	University Name	URL	City	Sector
1	Bahauddin Zakariya University	http://www.bzu.edu.pk/	Multan	Public
2	Beaconhouse National University	http://www.bnu.edu.pk/	Lahore	Private
3	Fatima Jinnah Women University	http://www.fjwu.edu.pk/	Rawalpindi	Public
4	Forman Christian College	http://fccollege.edu.pk/	Lahore	Private
5	GIFT University	http://www.gift.edu.pk/	Gujranwala	Private
6	Government College University	http://www.gcu.edu.pk/	Lahore	Public
7	Government College University Faisalabad	http://www.gcu.edu.pk/	Faisalabad	Public
8	Hajvery University	http://www.hajvery.edu.pk/	Lahore	Private
9	Imperial College of Business Studies	http://www.imperial.edu.pk/	Lahore	Private
10	Institute of Management Sciences	http://www.pakaims.edu.pk/	Lahore	Private
11	Islamia University	http://www.iub.edu.pk/	Bahawalpur	Public
12	King Edward Medical University	http://www.kemc.edu/	Lahore	Public
13	Kinnaird College for Women	http://www.kinnaird.edu.pk/	Lahore	Public
14	Lahore College for Women University	http://www.lcwu.edu.pk/	Lahore	Public
15	Lahore School of Economics	http://www.lahoreschoolofeconomics.edu.pk/	Lahore	Private
16	Lahore University of Management Sciences	http://www.lums.edu.pk/	Lahore	Private
17	Minhaj University	http://www.mul.edu.pk/home/home.php	Lahore	Private
18	National College of Arts	http://www.nca.edu.pk/	Lahore	Public
19	National College of Business Admin. & Economics (NCBA&E)	http://www.ncbae.edu.pk/	Lahore	Private
20	National Textile University, Faisalabad (Federal Chartered)	http://www.ntu.edu.pk/	Faisalabad	Private
21	The Superior College	http://www.superior.edu.pk/	Lahore	Private
22	University of Agriculture	http://www.uaf.edu.pk/	Faisalabad	Public
23	University of Arid Agriculture, Murree Road	http://www.uaar.edu.pk/	Rawalpindi	Public
24	University of Central Punjab	http://www.ucp.edu.pk/	Lahore	Private
25	University of Education	http://www.ue.edu.pk/	Lahore	Public
26	University of Engineering & Technology	http://www.uet.edu.pk/	Lahore	Public
27	University Of Engineering & Technology, Taxila	http://www.uettaxila.edu.pk/	Rawalpindi	Public
28	University of Faisalabad	http://www.tuf.edu.pk/	Faisalabad	Private
29	University of Gujrat	http://www.uog.edu.pk/	Gujrat	Public
30	University of Health Sciences	http://www.uhs.edu.pk/	Lahore	Public
31	University of Lahore	http://www.ulhr.edu.pk/	Lahore	Private
32	University of Management & Technology	http://www.umt.edu.pk/index.htm	Lahore	Private
33	University of Sargodha	http://www.uos.edu.pk/	Sargodha	Public
34	University of South Asia	http://www.usa.edu.pk/	Lahore	Private
35	University of the Punjab	http://www.pu.edu.pk/	Lahore	Public
36	University of Veterinary and Animal Sciences	http://www.uvas.edu.pk/	Lahore	Public

BALUCHISTAN

No	Univeristy Name	URL	City	Sector
1	Balochistan University of Engineering and Technology	http://buetk.edu.pk/	Khuzdar	Public
2	Balochistan University of IT and Management Sciences	http://www.buitms.edu.pk/	Quetta	Public
3	Iqra University	http://www.iqra.edu.pk/	Quetta	Private
4	Lasbela University of Agriculture, Water & Marine Science	http://www.luawms.edu.pk/	Lasbela	Public
5	Sardar Bahadur Khan Women University	http://www.sbkwu.edu.pk/	Quetta	Public
6	University of Balochistan	http://www.uob.edu.pk/	Quetta	Public

SINDH

No	University Name	URL	City	Sector
1	Agha Khan University	http://www.aku.edu/	Karachi	Private
2	Baqai Medical University	http://www.baqai.edu.pk/	Karachi	Private
3	Dadabhoy Institute of Higher Education	http://www.dadabhoy.edu.pk/	Karachi	Private
4	Dawood College of Engineering & Technology	http://www.dcet.edu.pk/	Karachi	Public
5	DHA Suffa University *		Karachi	Private
6	Dow University of Health Sciences	http://www.duhs.edu.pk/	Karachi	Public
7	Greenwich University	http://www.greenwichuniversity.edu.pk/	Karachi	Private
8	Hamdard University	http://www.hamdard.edu.pk/	Karachi	Private
9	Indus Institute of Higher Education	http://www.indus.edu.pk/	Karachi	Private
10	Indus Valley School of Art and Architecture	http://www.indusvalley.edu.pk/	Karachi	Private
11	Institute of Business & Technology BIZTEK	http://www.biztek.edu.pk/	Karachi	Private
12	Institute of Business Administration	http://www.iba.edu.pk/	Karachi	Public
13	Institute of Business Management	http://www.cbm.edu.pk/	Karachi	Private
14	Iqra University	http://www.iqra.edu.pk/	Karachi	Private
15	Isra University	http://www.isra.edu.pk/	Hyderabad	Private
16	Jinnah University for Women	http://www.juw.edu.pk/	Karachi	Private
17	Karachi Institute of Economics & Technology	http://www.pafkiet.edu.pk/	Karachi	Private
18	KASB (Khadim Ali Shah Bukhari) Institute of Technology	http://www.kasbit.edu.pk/	Karachi	Private
19	Liaquat University of Medical and Health Sciences	http://www.lumhs.edu.pk/	Jamshoro	Public
20	Mehran University of Eng. & Technology	http://www.muets.edu.pk/	Jamshoro	Public
21	Mohammad Ali Jinnah University	http://www.jinnah.edu/	Karachi	Private
22	Nazeer Hussain University *		Karachi	Private
23	NED University of Engineering & Technology	http://www.neduet.edu.pk/	Karachi	Public
24	Newports Institute of Communications and Economics	http://www.newports.edu.pk/	Karachi	Private
25	Pakistan Naval Academy	http://www.paknavy.gov.pk/	Karachi	Public
26	Preston Institute of Management Sciences and Technology	http://pimsat-khi.edu.pk/	Karachi	Private
27	Preston University	http://www.prestonpak.edu.pk/	Karachi	Private
28	Quaid-e-Awam University of Engineering, Science & Technology	http://www.quest.edu.pk/	Nawabshah	Public
29	Shah Abdul Latif University	http://www.salu.edu.pk/	Khairpur	Public
30	Shaheed Zulfiqar Ali Bhutto Institute of Science & Technology	http://www.szabist.edu.pk/	Karachi	Private
31	Sindh Agriculture University	http://www.sau.edu.pk/	Tandojam	Public
32	Sir Syed University of Engg. & Technology	http://www.ssuet.edu.pk/	Karachi	Private
33	Sukkur Institute of Business Administration	http://www.iba-suk.edu.pk/	Sukkur	Public
34	Textile Institute of Pakistan	http://www.tip.edu.pk/	Karachi	Private
35	University of East *	http://www.uoe.edu.pk/	Hyderabad	Private
36	University of Karachi	http://www.uok.edu.pk/	Karachi	Public
37	University of Sindh	http://www.usindh.edu.pk/	Jamshoro	Public
38	Ziauddin Medical University	http://www.zmu.edu.pk/	Karachi	Private

NWFP

No	Univeristy Name	URL	City	Sector
1	Abasyn University	http://www.abasyn.edu.pk/	Peshawar	Private
2	CECOS University of Information Technology and Emerging Sciences	http://www.cecos.edu.pk/	Peshawar	Private
3	City University of Science & Information Technology	http://www.cityuniversity.edu.pk/	Peshawar	Private
4	Frontier Women University		Peshawar	Public
5	Gandhara University	http://www.gandhara.edu.pk/	Peshawar	Private
6	Ghulam Ishaq Khan Institute of Engineering Sciences & Technology	http://www.giki.edu.pk/	Topi	Private
7	Gomal University	http://www.gu.edu.pk/	D.I.Khan	Public
8	Hazara University, Dодhial	http://www.hu.edu.pk/	Mansahra	Public
9	Institute of Management Sciences (IMSciences)	http://www.imsciences.edu.pk/	Peshawar	Public
10	Khyber Medical University	http://www.kmc.edu.pk/	Peshawar	Public
11	Kohat University of Science & Technology	http://www.kust.edu.pk/	Kohat	Public
12	Northern University	http://www.northern.edu.pk/	Nowshera	Private
13	NWFP Agriculture University	http://www.aup.edu.pk/	Peshawar	Public
14	NWFP University of Engineering & Technology	http://www.nwfpuetp.edu.pk/	Peshawar	Public
15	Pakistan Military Academy		Abbottabad	Public
16	Preston University	http://www.prestonpak.edu.pk/	Kohat	Private
17	Qurtaba University of Science & Information Technology	http://www.qurtaba.edu.pk/	D.I.Khan	Private
18	Sarhad University of Science & Information Technology	http://www.suit.edu.pk/	Peshawar	Private
19	University of Malakand, Chakdara		Malakand	Public
20	University of Peshawar	http://www.upesh.edu/	Peshawar	Public
21	University of Science & Technology Bannu	http://www.ustb.edu.pk/	Bannu	Public

AZAD JAMMU KASHMIR & NORTHERN AREAS

No	University Name	URL	City	Sector
1	Al-Khair University	http://www.angelfire.com/ak/alkhair/	AJK	Private
2	Mohi-ud-Din Islamic University	http://www.miu.edu.pk/	AJK	Private
3	University of Azad Jammu & Kashmir, Muzaffarabad	http://www.ajku.edu.pk/	AJK	Public
4	Karakorum International University	http://www.kku.edu.pk/	Gilgit	Public

* Universities are not being recognized/attested by the HEC because of non-availability of infrastructure requirements as set out in the Cabinet Criteria.

HEC RANKING OF PAKISTANI UNIVERSITIES

Based On Data Collected For the Years 2001-2002, 2002-2003 and 2003-2004

UNIVERSITY NAME	Research Max = 26	Student Max = 17	Facilities Max = 15	Finances Max = 15	Faculty Max = 27	RANK SCORE
AGRICULTURE / VETERINARY						
University of Agriculture (UAF), Faisalabad	17.35	14.26	10.51	7.98	16.34	66.44
NWFP University of Agriculture , Peshawar	19.17	7.49	8.97	8.22	20.25	64.10
University of Arid Agriculture, Rawalpindi	6.50	9.16	1.65	12.48	13.78	43.57
Sindh Agriculture University, Tandojam	3.57	5.09	9.49	9.32	11.85	39.31
ART / DESIGN						
National College of Arts, Lahore	8.40	10.90	6.96	9.04	17.25	52.55
Textile Institute of Pakistan, Karachi	7.00	4.62	10.76	10.53	18.60	51.51
Indus Valley School of Art & Architecture, Karachi	0.00	6.22	4.84	10.84	6.40	28.30
BUSINESS / INFORMATION TECHNOLOGY						
Lahore Uni. of Management Sciences (LUMS), Lahore	12.37	6.08	8.68	9.66	20.41	57.20
Institute of Business Administration (IBA), Karachi	7.45	9.01	5.75	8.08	10.00	40.30
Shaheed Zulfikar Ali Bhutto Institute of Sci. & Tech. Karachi	4.97	7.48	5.21	5.00	11.07	33.73
Iqra University, Defence View, Karachi	6.37	4.48	3.47	6.50	7.99	28.82
Lahore School of Economics, Lahore	2.48	2.71	4.43	10.07	6.69	26.37
Institute of Business Management (IBM), Karachi	7.06	2.54	1.63	6.47	4.72	22.41
Qurtuba Uni. of Science & Information Technology D.I.Khan	1.00	1.54	3.70	3.09	8.35	17.67
Karachi Institute of Economic & Technology (KIET), Karachi	1.02	2.84	4.60	3.79	3.49	15.74
CECOS , Peshawar	0.00	3.03	4.43	2.38	3.57	13.40
City University of Science & Information Tech., Peshawar	0.00	2.11	1.43	3.00	3.76	10.30
ENGINEERING						
Pakistan Institute of Engg. and Applied Sciences, Islamabad	11.70	9.73	6.52	12.42	20.98	61.35
National University of Sciences & Technology Rawalpindi	10.10	9.27	8.33	6.84	14.53	49.07
Ghulam Ishaq Khan Institute of Engineering, Swabi	10.07	7.69	6.05	8.73	13.24	45.78
University of Engg. & Technology (UET), Lahore	7.87	13.00	6.23	2.36	12.81	42.26
Mehran University of Engg. & Technology (MUET), Jamshoro	6.30	6.27	4.51	1.80	10.29	29.17
University of Engg. & Technology (UET), Taxila	4.90	5.94	3.30	5.72	5.15	25.00
National Univ. of Computer and Emerging Sciences, Islamabad	2.47	5.53	3.69	3.88	9.26	24.84
COMSATS Institute of Information Technology, Islamabad	3.36	4.35	2.55	3.26	8.91	22.42
NWFP University of Engg. & Technology, Peshawar	2.70	5.23	2.87	2.05	6.00	18.85
NED University of Engg. & Technology, Karachi	2.79	5.52	4.40	1.50	4.44	18.65
Quaid-e-Awam University, Nawabshah	2.23	3.58	3.50	3.72	5.61	18.64
Sir Syed University of Engineering & Technology, Karachi	1.56	4.95	3.00	4.64	2.91	17.06
Balochistan University of Engg & Tech. Khuzdar	0.00	2.49	4.18	3.17	5.74	15.57
GENERAL						
Quaid-i-Azam University (QAU), Islamabad	17.63	8.14	7.98	4.91	19.50	58.16
University of the Punjab, Lahore	10.49	12.04	6.91	5.07	11.41	45.92
University of Karachi, Karachi	9.71	7.97	6.99	5.48	11.87	42.01
University of Peshawar, Peshawar	10.18	10.86	3.49	3.28	8.98	36.78
Bahauddin Zakariya University, Multan	8.56	7.49	3.04	4.03	10.23	33.34
Government College Lahore University, Lahore	6.44	4.98	4.19	7.03	9.14	31.78
Isra University, Hyderabad	2.16	4.28	2.67	11.65	9.08	29.84
International Islamic University, Islamabad	6.45	6.33	4.58	4.15	8.31	29.82
University of Sindh, Jamshoro	6.67	6.65	3.46	3.68	8.54	29.00
Hamdard University, Karachi	0.96	2.99	8.65	10.43	4.65	27.68
University of Balochistan, Sariab Road, Quetta	5.60	2.16	2.74	7.15	7.04	24.69
Gomal University, D.I.Khan	3.60	5.45	2.68	4.49	7.37	23.60
Islamia University, Bahawalpur	3.65	5.34	2.32	3.45	8.16	22.92
University of Azad Jammu & Kashmir , Muzaffarabad	2.20	2.86	2.31	4.87	9.81	22.05
Lahore College for Women University, Lahore	1.18	4.66	2.84	6.65	5.66	20.99
Hazara University , Dhodial, Mansehra	2.00	2.97	2.60	5.38	7.52	20.47
Muhammad Ali Jinnah University, Karachi	0.73	3.33	2.43	8.23	4.81	19.52
Fatima Jinnah Women University, Rawalpindi	1.48	6.42	2.24	5.42	3.73	19.29
Bahria University, Islamabad	0.61	5.97	2.66	5.87	3.49	18.60
Shah Abdul Latif University, Khairpur	1.69	1.21	2.08	6.27	5.95	17.20
University of Malakand Chakdara, Dir, Malakand	0.66	7.36	1.36	2.01	2.10	13.49
Kohat University of Science & Technology, Kohat	1.26	2.16	2.17	5.22	2.03	12.84
National University of Modern Languages, Islamabad,	1.82	2.06	2.56	2.94	2.85	12.23
Jinnah University for Women (JUW), Karachi	0.64	2.44	0.84	3.41	1.91	9.24
HEALTH SCIENCES						
Aga Khan University, Karachi	15.87	7.27	10.68	14.85	21.24	69.91
Liaquat University of Medical and Health Sciences, Jamshoro	8.40	11.47	7.67	5.81	14.94	48.29
Baqai Medical University, Karachi	7.64	9.88	4.11	5.19	5.87	32.69
Zia-ud-din Medical University, Karachi	6.47	3.52	4.29	7.67	8.43	30.38

Note 1: Universities awarded Charters after 2001 or not meeting minimum criteria (Categories Y & Z) have been excluded from this Ranking.

Note 2: This ranking is to be used simply as one kind of reference to assist in the decision making process.

UNIVERSITIES NOT INCLUDED IN THE RANKING

Either Chartered After 2001 or Belong To Category Y or Z

NO	PUBLIC SECTOR UNIVERSITY / DEGREE AWARDING INSTITUTE	CHARTER YR.
1	Air University, Islamabad	2002
2	Balochistan Univ. of Information Tech. and Manag. Sciences, Quetta	2002
3	Dow University of Health Sciences Karachi	2003
4	Federal Urdu University of Arts, Sciences and Technology, Islamabad	2002
5	Frontier Women University	2005
6	Government College University, Faisalabad	2002
7	Institute of Space Technologies, Islamabad	2005
8	Institute of Management Sciences, Peshawar	2002
9	Karakurram International University (KIU), Gilgit	2002
10	Kinnaird College for Women, Lahore	2002
11	Lasbela University of Agriculture, Water and Marine Science, Lasbela	2005
12	Sardar Bahadur Khan University, Brewery Road, Quetta.	2004
13	Sukkur Institute of Business Administration, Sukkur	2006
14	University of Education (UE), Lahore	2002
15	University of Gujrat, Gujrat	2004
16	University of Health Sciences, Lahore	2002
17	University of Sargodha, Sargodha	2002
18	University of Science & Technology, Bannu	2005
19	University of Veterinary and Animal Sciences, Lahore	2002
20	Virtual University, (VU), Lahore	2002

NO	PRIVATE SECTOR UNIVERSITY / DEGREE AWARDING INSTITUTE	CATEGORY	CHARTER YR.
1	Al-Khair University, Muzaffarabad	Z	1994
2	Beaconhouse National University, Lahore	X	2005
3	Dadabhoj Institute of Higher Education, Karachi	Y	2004
4	DHA Suffa University, Karachi	Z	2002
5	Forman Christian College, Lahore (University Status)	X	2004
6	Foundation University, Islamabad	W	2002
7	Gandhara University, Peshawar	X	2002
8	Gift University, Gujrawala	X	2004
9	Greenwich University (GU), Karachi	Y	1998
10	Hajvery University, Lahore	X	2002
11	Imperial College of Business Studies (ICBS), Lahore	X	2002
12	Indus Institute of Higher Education, Karachi	W	2004
13	Institute of Business & Technology, Korangi Creek, Karachi	W	2004
14	Institute of Management Sciences (IMS), Lahore	X	2002
15	Iqra University, Quetta	Z	2002
16	Khadim Ali Shah Bukhari Institute of Technology (KASBIT), Karachi	Y	2001
17	Kinnaird College for Women	X	2002
18	Minhaj University, Lahore	X	2005
19	Mohi-ud-Din Islamic University (MIU), AJK	Z	2000
20	National College of Business Administration & Economics, Lahore	X	2002
21	National Textile University Mannawala, Faisalabad	W	2002
22	Nazeer Hussain University, Karachi	Z	2003
23	Newports Institute of Communications and Economics	X	2002
24	Northern University, 3 The Mall, Nowshera Cantt.	Y	2002
25	Preston Institute of Management, Science and Technology, Karachi	Y	2001
26	Preston University, Karachi	Y	2004
27	Preston University, Kohat	X	2002
28	Riphah International University, Islamabad	W	2002
29	Sarhad University of Science & Information Technology (SU), Peshawar	X	2001
30	Superior College, Lahore	X	2004
31	University of Central Punjab (UCP) Lahore	X	2002
32	University of East, Hyderabad	Z	2004
33	University of Faisalabad, Faisalabad	X	2002
34	University of Lahore, Lahore	X	2002
35	University of Management and Technology (IMT) Lahore	X	2004
36	University of South Asia, Lahore Cantt.	X	2003

Categoryization of Private Universities/Degree Awarding Institutions

Category W: University/Institution Meeting Requirements of Criteria

Category X: University/Institution with Minor Shortfalls, Expected to Meet Requirements of Criteria

Category Y: University/Institution Not Meeting the Requirements of Criteria

Category Z: University/Institution Seriously Deficient

Note 1: The Rankings are based on data collected on key issues: Students (17%), Facilities (15%), Finances (15%), Faculty (27%) and Research (26%). For Ranking Methodology and details, please visit <http://www.hec.gov.pk>

Note 2: Universities/Institutes awarded Charters after 2001, not meeting minimum criteria (Categories Y & Z) or imparting education via Distance Learning have been excluded from the Ranking

TIMES WORLD UNIVERSITY RANKINGS 2007

9TH NOVEMBER 2007

The *Times Higher-QS World University Rankings 2007* shows that the top universities, on a number of measures, are in the English-speaking world. In a head-to-head contest between Europe and North America, Europe's 86 listed universities easily defeat 57 in the US or even 71 for the whole of the Americas. The UK has 32 universities in the top 200 and the Germany has 11.

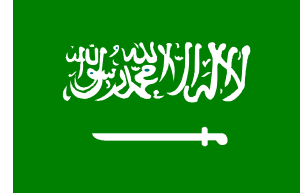
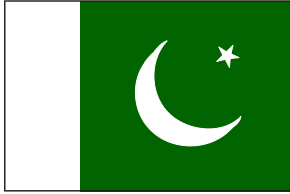
The rankings also contain a more subversive message. The top 200 universities are in 28 countries. Four are in the developing world: in Brazil (with two entrants), Mexico and South Africa. The story is less favourable in Mediterranean Europe. Italy and Spain muster only three universities between them in this analysis.

A more interesting comparison may be with the Asia-Pacific region. This area musters only 41 entries in this year's rankings. Australia's important role in the English speaking world and the energetic marketing of its universities across the Pacific give it 12 spots, with 11 for Japan, the world's second-biggest economy.

2007	2006	University Name	Country	Score	2007	2006	University Name	Country	Score
1	1	Harvard University	US	10.0	42	24	ETH Zurich	Switzerland	82.5
2	2	University of Cambridge	UK	97.6	43	38	Monash University	Australia	82.1
2	3	University of Oxford	UK	97.6	44	41	University of New South Wales	Australia	81.8
2	4	Yale University	US	97.6	45	27	University of Toronto	Canada	80.6
5	9	Imperial College London	UK	97.5	46	70	Osaka University	Japan	80.0
6	10	Princeton University	US	97.2	47	66	Boston University	US	79.7
7	7	California Institute of Technology	US	96.5	48	69	University of Amsterdam	Netherlands	78.6
7	11	University of Chicago	US	96.5	49	43	New York University	US	77.8
9	25	University College London	UK	95.3	50	46	University of Auckland	New Zealand	77.5
10	4	Massachusetts Institute of Technology	US	94.6	51	63	Seoul National University	South Korea	77.1
11	12	Columbia University	US	94.5	51	32	University of Texas at Austin	US	77.1
12	21	McGill University	Canada	93.9	53	58	Hong Kong Univ. of Science & Tech.	Hong Kong	76.9
13	13	Duke University	US	93.4	53	78	Trinity College Dublin	Ireland	76.9
14	26	University of Pennsylvania	US	93.3	55	84	University of Washington	US	76.7
15	23	Johns Hopkins University	US	92.9	55	79	University of Wisconsin-Madison	US	76.7
16	16	Australian National University	Australia	91.6	57	73	University of Warwick	UK	76.4
17	19	University of Tokyo	Japan	91.1	58	44	University of California, San Diego	US	76.3
18	33	University of Hong Kong	Hong Kong	90.7	59	17	London School of Economics	UK	75.7
19	6	Stanford University	US	90.6	60	58	Heidelberg University	Germany	75.5
20	35	Carnegie Mellon University	US	90.0	61	96	Katholieke Universiteit Leuven	Belgium	75.0
20	15	Cornell University	US	90.0	62	105	University of Adelaide	Australia	74.7
22	8	University of California, Berkeley	US	89.7	63	86	Delft University of Technology	Netherlands	74.4
23	33	University of Edinburgh	UK	88.8	64	111	University of Western Australia	Australia	74.3
24	46	King's College London	UK	88.2	65	90	University of Birmingham	UK	74.1
25	29	Kyoto University	Japan	87.2	65	98	Ludwig-Maximilians-Univ. München	Germany	74.1
26	18	Ecole Normale Supérieure, Paris	France	87.1	67	82	Technische Universität München	Germany	73.9
27	22	University of Melbourne	Australia	85.9	68	102	University of Sheffield	UK	73.7
28	37	Ecole Polytechnique	France	85.1	69	61	Nanyang Technological University	Singapore	73.6
29	42	Northwestern University	US	85.0	70	85	University of Nottingham	UK	73.2
30	40	University of Manchester	UK	84.7	71	61	Dartmouth College	US	73.0
31	35	University of Sydney	Australia	84.6	71	111	Uppsala University	Sweden	73.0
32	54	Brown University	US	84.5	73	77	University of Illinois	US	72.6
33	50	University of British Columbia	Canada	84.3	74	56	Emory University	US	72.4
33	45	University of Queensland	Australia	84.3	74	124	University of York	UK	72.4
33	19	National University of Singapore	Singapore	84.3	76	109	University of St Andrews	UK	72.3
36	14	Peking University	China	84.2	77	88	University of Pittsburgh	US	72.2
37	64	University of Bristol	UK	84.1	77	127	Purdue University	US	72.2
38	50	Chinese University of Hong Kong	Hong Kong	83.8	79	111	University of Maryland	US	72.1
38	29	University of Michigan	US	83.8	80	121	University of Leeds	UK	72.0
40	28	Tsinghua University	China	83.3	80	141	University of Southampton	UK	72.0
41	31	University of California, Los Angeles	US	82.8	82	53	Vanderbilt University	US	71.9

2007	2006	University Name	Country	Score
83	81	University of Glasgow	UK	71.8
84	90	Leiden University	Netherlands	71.7
85	60	Case Western Reserve University	US	71.6
85	116	Fudan University	China	71.6
85	87	University of Vienna	Austria	71.6
88	176	Queen's University	Canada	71.2
89	95	Utrecht University	Netherlands	70.9
90	99	Pennsylvania State University	US	70.5
90	118	Tokyo Institute of Technology	Japan	70.5
92	102	Rice University	US	70.3
93	54	University of Copenhagen	Denmark	70.1
93	181	University of Montreal	Canada	70.1
95	48	University of Rochester	US	69.3
96	170	University of California, Davis	US	69.1
97	133	University of Alberta	Canada	68.8
97	145	Georgia Institute of Technology	US	68.8
99	141	Cardiff University	UK	68.6
100	116	University of Helsinki	Finland	68.2
101	139	University of Liverpool	UK	68.1
102	102	Georgetown University	US	68.0
102	108	National Taiwan University	Taiwan	68.0
102	168	Tohoku University	Japan	68.0
105	39	University of Geneva	Switzerland	67.2
106	122	Lund University	Sweden	66.9
107	211	University of Colorado	US	66.8
108	155	McMaster University	Canada	66.6
109	132	Durham University	UK	66.5
110	130	University of Virginia	US	66.4
111	172	Maastricht University	Netherlands	66.2
112	128	Nagoya University	Japan	66.1
112	204	University of Waterloo	Canada	66.1
114	126	University of Aarhus	Denmark	65.6
114	75	University of Basel	Switzerland	65.6
114	79	University of Otago	New Zealand	65.6
117	141	University of California, Santa Barbara	US	65.5
117	64	Ecole Polytech. Fédérale De Lausanne	Switzerland	65.5
119	101	University of Southern California	US	65.4
120	219	Ohio State University	US	65.3
121	105	University of Sussex	UK	65.2
122	150	Texas A&M University	US	64.9
123	76	Université Catholique de Louvain	Belgium	64.8
124	141	University of Ghent	Belgium	64.5
125	180	Nanjing University	China	64.4
126	105	Humboldt-Universität zu Berlin	Germany	64.3
126	215	University of Western Ontario	Canada	64.3
128	119	Hebrew University of Jerusalem	Israel	64.0
129	133	Newcastle University	UK	63.9
130	194	Technical University of Denmark	Denmark	63.8
130	67	Eindhoven University of Technology	Netherlands	63.8
132	198	Korea Institute of Science & Technol	South Korea	63.7
132	93	Université Pierre et Marie Curie, Paris VI	France	63.7
134	224	University of Arizona	US	63.1
135	226	University of Florida	US	63.0
136	128	Kyushu University	Japan	62.8
137	195	University of Aberdeen	UK	62.7
137	232	Indiana University Bloomington	US	62.7
139	282	Simon Fraser University	Canada	62.6
140	198	University of California, Irvine	US	62.5
140	109	University of Zurich	Switzerland	62.5

2007	2006	University Name	Country	Score
142	187	University of Minnesota	US	62.3
142	170	Universität Tübingen	Germany	62.3
144	219	Universität Freiburg	Germany	62.2
145	153	University of Bath	UK	62.0
146	149	Freie Universität Berlin	Germany	61.9
147	228	University of Lancaster	UK	61.7
148	97	Wageningen University	Netherlands	61.5
149	154	City University of Hong Kong	Hong Kong	61.2
149	99	Queen Mary, University of London	UK	61.2
151	133	Hokkaido University	Japan	61.1
151	123	University of North Carolina	US	61.1
151	147	Tel Aviv University	Israel	61.1
154	165	Université Libre de Bruxelles	Belgium	61.0
155	165	University of Science and Technology	China	60.9
155	152	University of Notre Dame	US	60.9
157	72	Ecole Normale Supérieure de Lyon	France	60.8
158	140	Cranfield University	UK	60.7
159	163	Michigan State University	US	60.6
159	130	Tufts University	US	60.6
161	120	Keio University	Japan	59.9
161	48	Washington University in St Louis	US	59.9
163	92	Erasmus University Rotterdam	Netherlands	59.7
163	179	Shanghai Jiao Tong University	China	59.7
165	201	Universität Stuttgart	Germany	59.4
166	266	University of Calgary	Canada	58.9
166	138	Vienna University of Technology	Austria	58.9
168	156	Universität Göttingen	Germany	58.8
168	82	Macquarie University	Australia	58.8
170	291	Helsinki University of Technology	Finland	58.7
171	238	University of Dundee	UK	58.3
171	222	Universität Karlsruhe	Germany	58.3
173	207	University of Bologna	Italy	58.2
173	232	University of Groningen	Netherlands	58.2
175	124	University of Massachusetts, Amherst	US	57.9
175	284	University of São Paulo	Brazil	57.9
177	448	University of Campinas	Brazil	57.8
177	219	University College Dublin	Ireland	57.8
177	215	Rutgers, The State Univ. of New Jersey	US	57.8
180	190	University of Reading	UK	57.7
180	158	Waseda University	Japan	57.7
182	172	Rheinisch-Westfälische Technische	Germany	57.5
183	197	Università Degli Studi Roma, Sapienza	Italy	57.3
184	161	Université Louis Pasteur Strasbourg I	France	57.1
185	239	University of Leicester	UK	57.0
185	115	University of Twente	Netherlands	57.0
187	252	University of Antwerp	Belgium	56.9
188	333	University of Canterbury	New Zealand	56.6
188	177	University of Oslo	Norway	56.6
190	258	University of Surrey	UK	56.4
191	255	Rensselaer Polytechnic Institute	US	56.2
192	172	KTH, Royal Institute of Technology	Sweden	56.1
192	74	Universidad Nacional Autónoma	Mexico	56.1
194	190	University of Barcelona	Spain	55.9
195	137	Radboud Universiteit Nijmegen	Netherlands	55.8
195	192	Queensland University of Technology	Australia	55.8
197	147	Chalmers University of Technology	Sweden	55.5
197	181	Kobe University	Japan	55.5
199	196	University of Wollongong	Australia	55.3
200	257	University of Cape Town	South Africa	54.8



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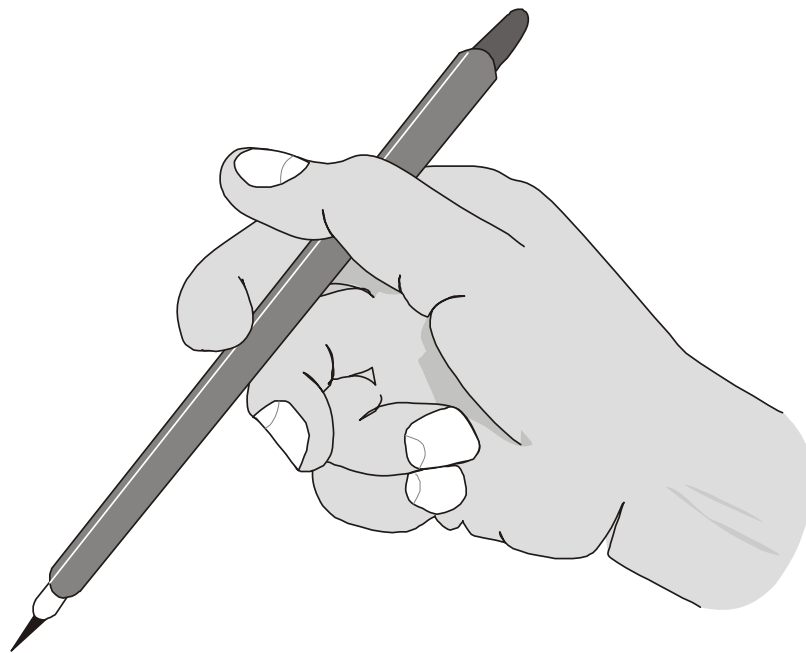


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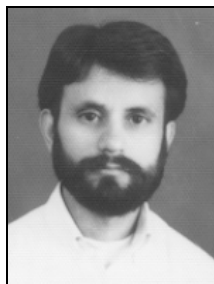
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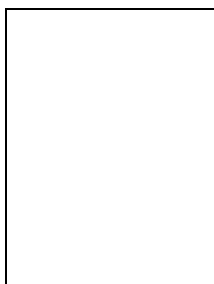
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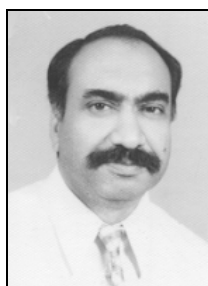
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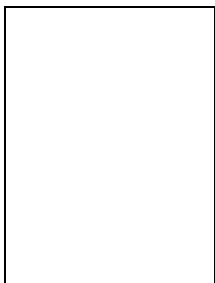
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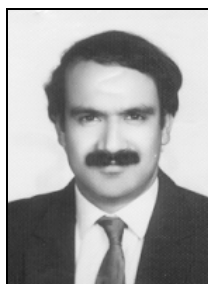
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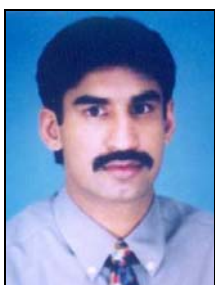
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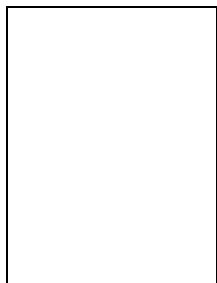
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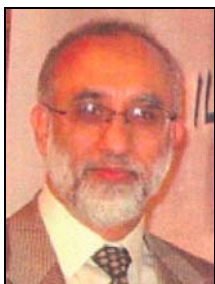
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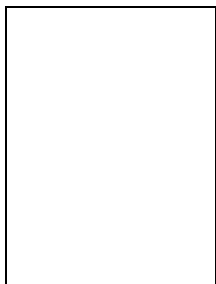
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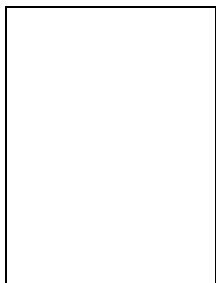
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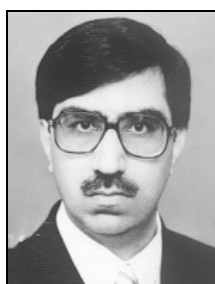
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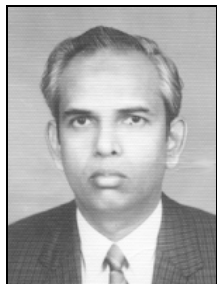
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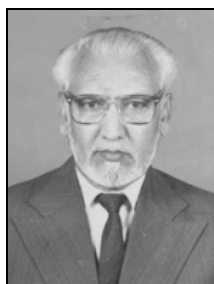
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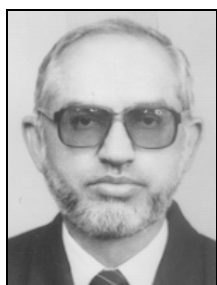
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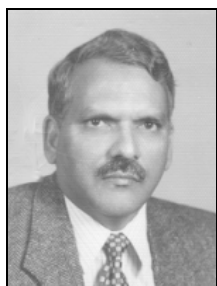
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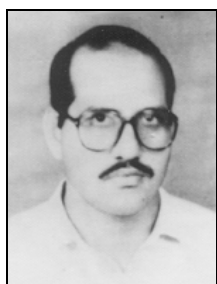
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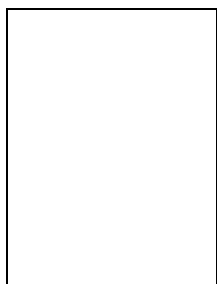
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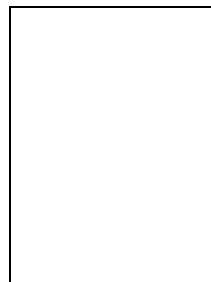
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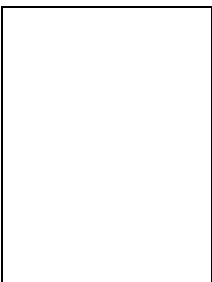
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Board of Investment	http://www.pakboi.gov.pk
Central Board of Revenue	http://www.cbr.gov.pk
Civil Aviation Authority	http://www.caapakistan.com
Export Promotion Bureau	http://www.epb.gov.pk
Federal Board of Inter/Sec Education	http://www.fbise.edu.pk
Federal Bureau of Statistics	http://www.fbs.gov.pk
Geological Survey of Pakistan	http://www.gsp.gov.pk
Government Forms	http://www.forms.gov.pk
Government of Pakistan Info	http://www.pak.gov.pk
Government of Pakistan Portal	http://www.pakistan.gov.pk
Government of Punjab	http://www.punjab.gov.pk
Government of Sindh	http://www.sindh.gov.pk
Higher Education Commission	http://www.hec.gov.pk
Karachi City Government	http://www.karachicity.gov.pk
Lahore City Government	http://www.lahore.gov.pk
Ministry of Finance	http://www.finance.gov.pk
Ministry of Foreign Affairs	http://www.forisb.org
Ministry of Interior	http://www.interior.gov.pk
Ministry of Labor/Overseas Pakistanis	http://www.labour.gov.pk
Ministry of Privatization	http://www.privatisation.gov.pk
Ministry of Religious Affairs	http://www.mra.gov.pk
Ministry of Science and Technology	http://most.gov.pk
National Accountability Bureau	http://www.nab.gov.pk
National Assembly of Pakistan	http://www.na.gov.pk
National Database & Reg. Authority	http://www.nadra.gov.pk
National Library of Pakistan	http://www.nlp.gov.pk

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National Reconstruction Bureau	http://www.nrb.gov.pk
National Savings Organization	http://www.savings.gov.pk
National Tariff Commission	http://www.ntc.gov.pk
Overseas Employment Corporation	http://www.oec.gov.pk
Overseas Pakistan Foundation	http://www.opf.gov.pk
Pakistan Housing Authority	http://www.pha.gov.pk
Pakistan International Airline	http://www.piac.com.pk
Pakistan Medical Research Council	http://www.pmrc.gov.pk
Pakistan Meteorological Department	http://www.met.gov.pk
Pakistan Post	http://www.pakpost.gov.pk
Pakistan Railways	http://www.pakrail.com
Pakistan Science Foundation	http://www.psf.gov.pk
Pakistan Software Export Board	http://www.pseb.gov.pk
Pakistan Sports Board	http://www.sports.gov.pk
Pakistan Telecom Authority	http://www.pta.gov.pk
Pakistan Telecom Company Limited	http://www.ptcl.com.pk
Pakistan Television	http://www.ptv.gov.pk
Pakistan Tourism Develop. Corp.	http://www.tourism.gov.pk
Private Power & Infrastructure Board	http://www.ppib.gov.pk
Privatization Commission	http://www.privatisation.gov.pk
Radio Pakistan	http://www.radio.gov.pk
Securities & Exchange Commission	http://www.secp.gov.pk
Small/Medium Enterprise D Authority	http://www.smeda.org.pk
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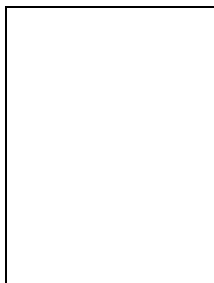
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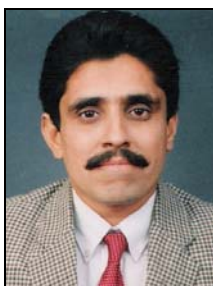
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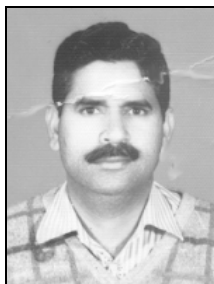
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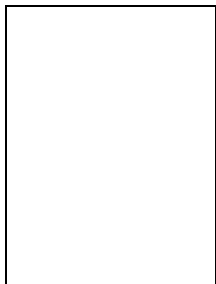
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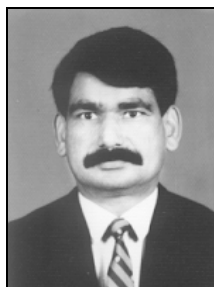


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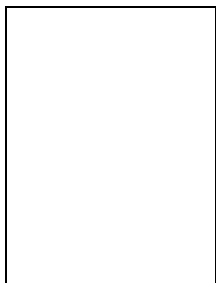
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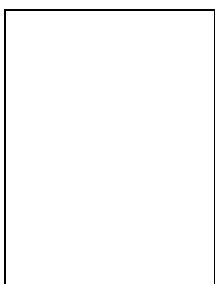
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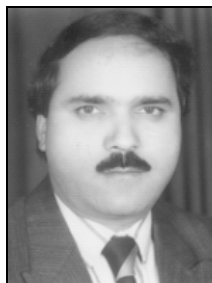
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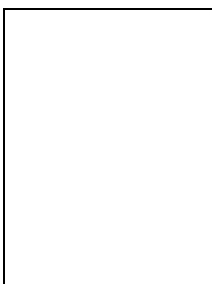
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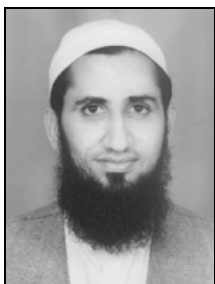
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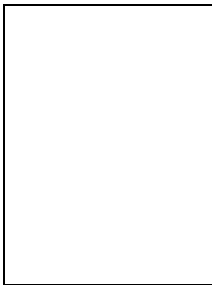
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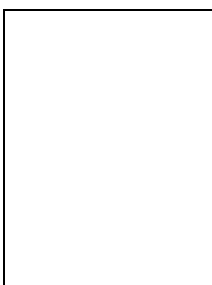
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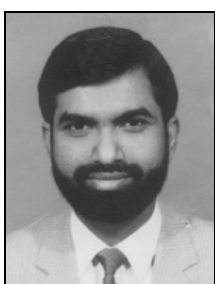
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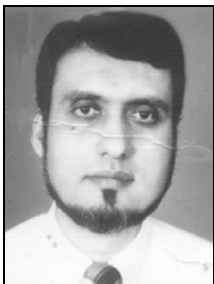
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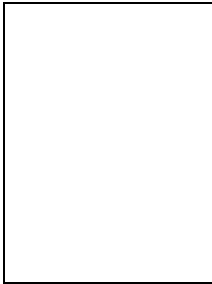


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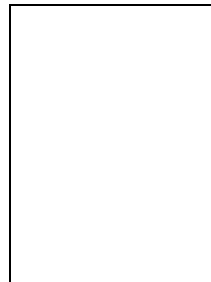
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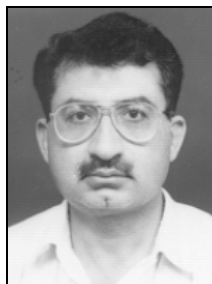
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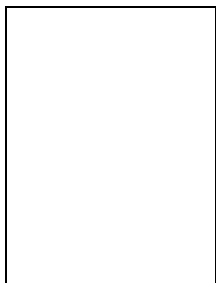
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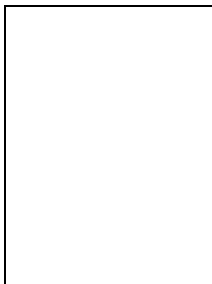
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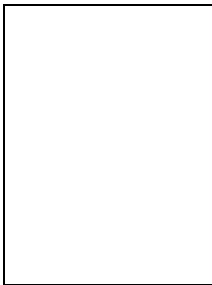
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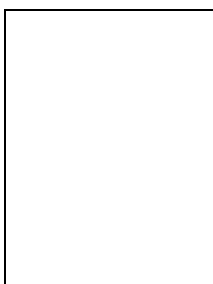


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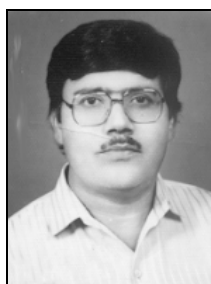


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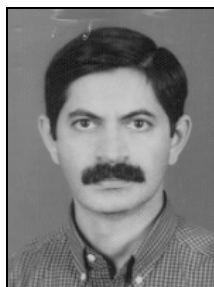


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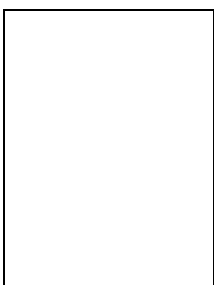
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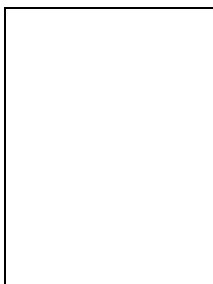
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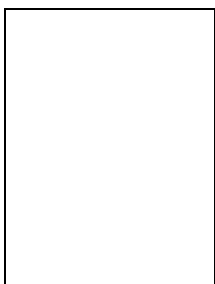
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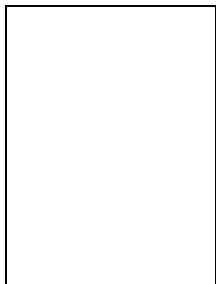
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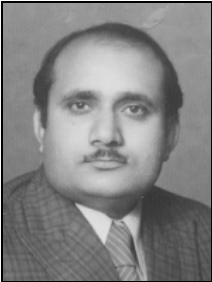
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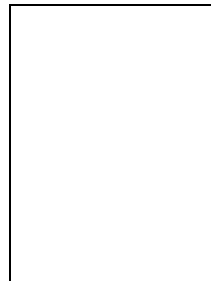
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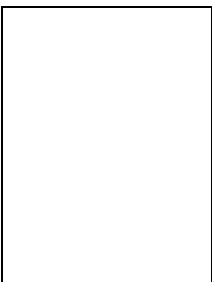
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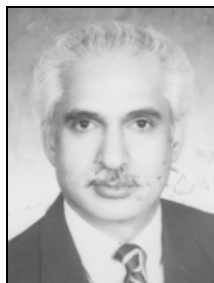
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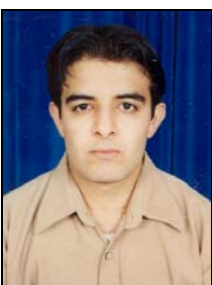
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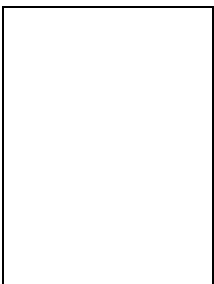
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PAKISTANI UNIVERSITIES STATISTICS

REGION	UNIVERSITES	PUBLIC	PRIVATE
AJK	3	1	2
Balochistan	6	5	1
Islamabad	17	14	3
Northern Areas	1	1	
NWFP	21	12	9
Punjab	36	19	17
Sindh	38	13	25
Total	122	65	57

RECOGNIZED PROFESSIONAL SOCIETIES

Professional Councils authorized under charter to issue Diploma/Certificates

1. Pakistan College of Physicians and Surgeons
2. Institute of Chartered Accountants Pakistan
3. Institute of Cost & Management Accountants of Pakistan
4. Pakistan Nursing Council

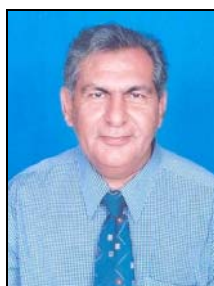
Professional Regulatory Bodies

1. Pakistan Medical and Dental Council
2. Unani, Ayurvedic & Homeopathic Practitioners
3. Pharmacy Council
4. Pakistan Bar Council
5. Pakistan Engineering Council
6. Pakistan Council of Architects and Town Planners
7. Pakistan Veterinary Medical Council

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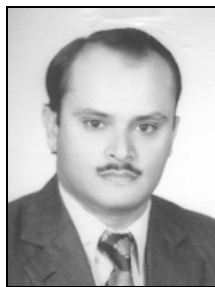
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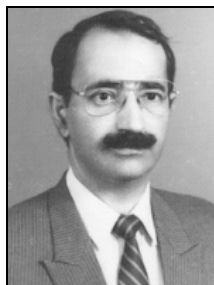
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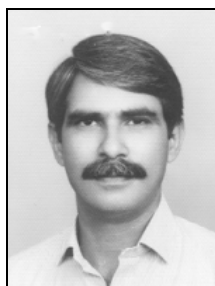
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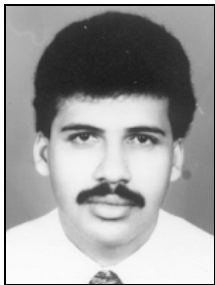
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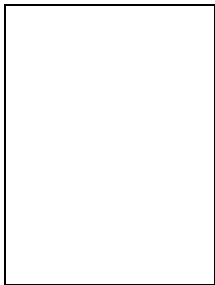
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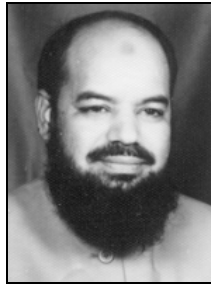
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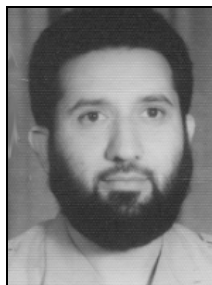
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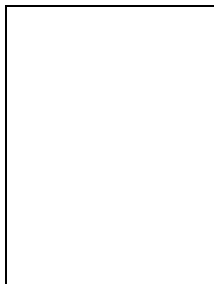
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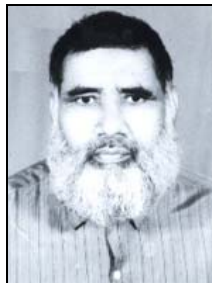
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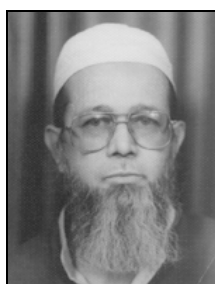
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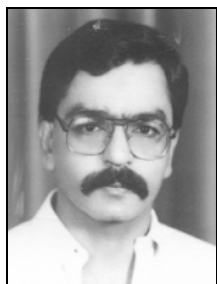
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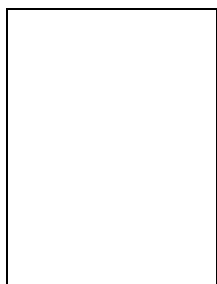
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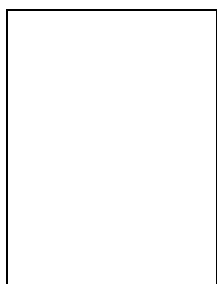
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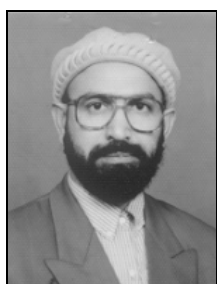
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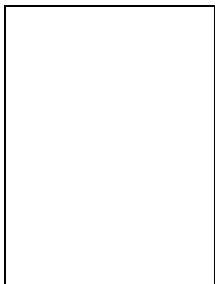
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AE	Associate Engineer	KFUPM-RI	King Fahad University of Petroleum & Minerals-Research Institute
AEC	Ahsanullah Engineering College, Dacca	KU	Karachi University, Pakistan
Aero	Aeronautical Engineering	KWU	Kennedy Western University, USA
Agr	Agricultural	LP	Liverpool Polytechnic
AIT	Asian Institute of Technology, Bangkok, Thailand	LU	Lamar University, Texas, USA
AMU	Aligarh Muslim University, India	M.E.	Master of Engineering
AUB	Astonon University, Birmingham	M.S.	Master of Science
AUUP	Allahabad University, UP, India	ME	Mechanical Engineering
BCE	Bihar College of Engineering	MEH	Mehran Engineering University, Jamshoro
BU	Baluchistan University, Pakistan	Met	Metallurgical Engineering
BUE	Birmingham University, England	METU	Middle East Technical University, Ankara, Turkey
CBA	College of Business Administration, Lahore	Min	Mining
CE	Civil Engineering	MiSU	Mississippi State University, USA
CEI	Council of Engineering Institution, UK	MMU	Manchester Metropolitan University, UK
CET	College of Engineering, Taxila, Pakistan	MOPTT	Ministry of Post, Telegraph and Telephone, Saudi Arabia
Chem	Chemical Engineering	MSU	Michigan State University, USA
CMSU	Central Missouri State University, USA	MTU	Michigan Technology University, USA
Comp	Computer	MUET	Mehran University of Engineering & Technology, Jamshoro
CPU	California Pacific University, USA	NCA	National College of Arts, Lahore
CSU	California State University, USA	NCET	National College of Engg. & Technology, Karachi, Pakistan
DCET	Dawood College of Engineering & Technology, Karachi, Pakistan	NED	NED College/University of Engineering & Technology, Karachi
DIT	Detroit Institute of Technology, USA	NEU	Near East University
DU	Duke University, USA	NU	Northrop University, USA
DUP	Drexel University, Philadelphia, USA	Nuc	Nuclear Engineering
E	Electrical	NWFPUET	North West Frontier Province Uni. of Engg. & Tech., Peshawar, Pakistan
Ecs	Electronics	Off.	Office
Env	Environmental	OSU	Ohio State University
EE	Electrical Engineering	OU	Osmania University, Hyderabad
EPUET	East Pakistan University of Engineering & Technology, Dacca	OUM	Oakland University, Michigan, USA
ET	ENSAE Toulouse, France	PAFCAE	Pakistan Air Force College of Aeronautical Engineering, Karachi
GCTK	Govt. College of Technology, Karachi	PCET	Punjab College of Engineering & Technology, Lahore
GIK	G. I. K. Institute of Engineering and Technology, Topi, Pakistan	PCOA	Pakistan College of Aeronautical Engineering
GPIS	Govt. Polytechnic Institute, Sialkot, Pakistan	PE	Petroleum Engineering
GT	Georgia Tech, USA	Pet	Petroleum
GWU	George Washington University, USA	PGC	Post Graduate Course
HP	Huddersfield Polytechnic, UK	PGD	Post Graduate Diploma
HWU	Heroit Watt University Edinburg, UK	PIBR	Polytechnic Institute Bucharest, Rumania
IBA	Institute of Business Administration, Karachi	PINSTC	Pakistan Institute of Science & Technology, Islamabad
ICES	Institute of Civil Engineering Surveyors, UK	PNEC	Pakistan Navy Engineering College
ICUL	Imperial College University of London, UK	PSU	Penn. State University, USA
IEEL	Institution of Electrical Engineers London, UK	PU	Punjab University, Lahore
IEP	Institution of Engineers Pakistan Exam Section A&B	PUI	Purdue University, West Lafayette, Indiana, USA
IIT	Illinois Institute of Technology, Chicago, USA	PUK	Preston University, Karachi, Pakistan
Ind	Industrial	QAU	Quaid-e-Azam University Islamabad
IQA	Institution of Quality Assurance, UK	Res.	Residence
IU	International University		
KCL	King's College London, UK		
KFUPM	King Fahad University of Petroleum & Minerals, Dhahran, Saudi Arabia		

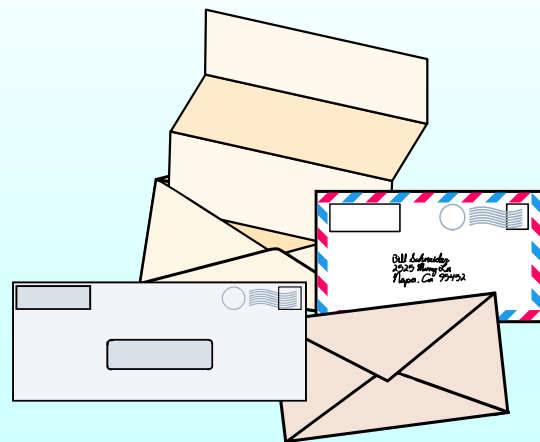
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RUH	Rice University Huston, USA	UOF	University of Florida, USA
S	Systems	UOG	University of Glasgow, UK
SGW	Sir George Williams, Canada	UOI	University of Illinois, Urbana, USA
SIU	Southern Illinois University, USA	UOL	University of London
Sr.	Senior	UOM	University of Manchester, UK
SSUET	Sir Syed University of Engineering and Technology, Karachi, Pakistan	UOM	University of Minisotta, USA
SU	Sind University, Jamshoro, Pakistan	UON	University of Nottingham, UK
SUC	Stanford University, California, USA	UOP	University of Peshawar, Pakistan
TSC	Telecom. Staff College, Haripur, Pakistan	UOS	University of Salford, UK
TUB	Technical University, Berlin, Germany	UOT	University of Engineering and Technology, Taxila
U	University	UOW	University of Waterloo, Canada
UB	University of Bahrain	UPM	University of Petroleum & Minerals, Dhahran, Saudi Arabia
UD	University of Detroit, Michigan, USA	US	University of Southampton, UK
UDE	University of Durham, England	USC	University of Southern California, Los Angeles, USA
UETL	University of Engineering and Technology, Lahore, Pakistan	UTA	University of Texas, Austin, USA
UL	University of Leeds, UK	UTC	University of Toronto, Canada
UM	University of Michigan, Ann Arber, USA	UW	University of Windsor, Ontario, Canada
UNSW	University of New South Wales, Australia	WSU	Washington State University, USA
UOB	University of Bradford, UK	WU	Winconsin University, USA
UOBE	University of Birmingham, UK	x	Extension
UOC	University of California, USA		



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ABDUL WAHEED	Mechanical	(03) 858-6649 x 86649	EHSAN-UL-HAQUE	Electrical	(01) 246-2776 x 36
ABDUL WAHEED KHAN	Civil	(01) 477-7222 x 168	ENAYATULLAH KHAN SHERWANI	Electrical	(01) 442-2000 x 312
ABDUL WAHEED MIR	Electrical	(01) 403-2222 x 14546	FAHAD KARIM KHAN	Electrical	(03) 857-2537
ABDUR RASHID HAQ	Civil		FAHEEM ELAHI ANSARI	Chemical	(02) 686-4288
ABDUR RASHID SHAD	Civil	(04) 622-4874	FAISAL JAN MOHAMMAD	Electrical	(03) 882-5669 x 262
ABID WASEEM ASLAM	Civil	(01) 476-8118	FAISAL MALIK	Mechanical	(01) 491-1333 x 385
ADIL BIN RAUF	Mechanical	(03) 357-7691	FAKHRUDDIN A. HABIBY	Metallurgy	(03) 357-7253
AFAQ HUSSAIN SIDDIQI	Civil	(01) 403-7878 x 430	FAQIR HUSSAIN	Civil	(03) 812-2966 x 450
AFTAB AHMAD MALIK	Mechanical	(03) 801-2806	FAREED AHMED	Mechanical	(01) 491-1333
AFTAB AHMED	Civil	(02) 667-0500 x 117	FAREED AHMED MEMON	Electrical	(07) 227-1111 x 1493
AFTAB ALAM	Civil	(02) 542-6421	FAREEDUDDIN AHMED	Electronics	(03) 860-2884
AFZAAL SHAIQ QADRI	Chemical	(01) 523-1489	FARHAT ALI BURNEY, DR	Mechanical	(02) 695-2251
AGHA ZIA-UL-HASSAH	Mechanical	(01) 465-4235 x 105	FAROOQ AHMED BHATTI	Architecture	(03) 895-5004 x 1510
AHMAD NADEEM KHAWAJA	Electrical	(03) 847-3020	FAROOQ AHMED KHANANI	Electrical	(01) 498-3844
AHMAD SOHAIL SIDDIQI	Electrical	(01) 452-8896	FAROOQ HAMEED	Mechanical	(03) 357-7332
AHMAD WARAICH	Civil	(01) 454-9191 x 245/267	FAROOQ SALEEM IKRAM	Chemical	(03) 340-6663
AHMAD ZAHEER TAHIR	Electrical	(03) 882-4603 x 204	FASIH AHMED	Civil	(01) 482-3380
AHMED FARRAKH MANZOOR	Electrical	(03) 882-6506 Ext. 4245	FASIH-UZ-ZAMAN KHAN	Mechanical	(01) 476-3030 x 295
AHSAN AHMED RANA	Electronics	(01) 452-7376	FATEH KHAN	Electrical	(01) 241-2228 x 4126
AHSAN ALI LOONA	Mechanical	(01) 476-8686 x 108	FAYYAZ AHMED KHAN	Mechanical	(01) 476-3030 x 283
AHTSHAM AHMED	Mechanical	(02) 550-6273 x 330	FAYYAZ MUDDASSIR MUBEEN	Mechanical	(07) 341-1600 x 141
AJAZ AHMAD QUDDUSI	Electrical	(03) 882-9394 x 322	FAZAL UR-REHMAN AWAN	Metallurgy	(03) 359-9230
AKHTAR HAYAT	Electrical	(03) 882-9546 x 222	FAZLE RAFEY	Electrical	(01) 265-3030 x 1658
AKHTAR JAWAID NIAZI	Civil	(03) 882-2299	FURQAN ALI SIDDIQI	Electronics	(03) 858-5955
AKIF ALI	Electrical	(01) 477-7947 Ext 181	GHAZANFAR ALI IQBAL	Electrical	(01) 408-7805
ALI AKBAR	Electrical	(01) 465-6150	GHUFRAN AHMED	Electrical	(03) 882-5669 x 240
ALTAF HUSSAIN KHAN	Electrical	(01) 465-9975 x 206	GHULAM ABBAS	Electrical	(01) 405-5143
AMANULLAH TURK	Mechanical	(03) 847-7801 x 242	GHULAM HUSSAIN KHAN	Mechanical	(01) 467-6841
AMIR BIN RAUF	Mechanical	(03) 357-7276	GHULAM RASUL MERCHANT	Electrical	(02) 271-8581
AMIR RASOOL	Metallurgy	(03) 812-2966	GHULAM SAFDAR	Civil	(01) 226-3727
AMJAD IQBAL	Electronics	(0) 358-7000 x 1349	GHULAM SARWAR	Mechanical	(01) 464-1188
AMJAD RASHEED	Electrical	(01) 275-5999 x 815	HABIBULLAH TALPUR	Mechanical	(01) 241-4364 x 4220
ANIS AL-HASAN	Civil	(02) 667-6612	HAFEEZ-UR-REHMAN	Electronics	(01) 206-0000
ANIS UR REHMAN KHAN	Civil	(03) 864-2642	HAFIZ KHADIM HUSSAIN	Civil	(01) 477-3115 x 5244
ANWAR KHALIL SHEIKH DR.	Mechanical	(03) 860-2575	HAFIZ MUHAMMAD WASEEM	Mechanical	(02) 651-9998 x 233
ANWAR NAZAR ALI JIWANI	Electrical	(01) 465-2260 / 463-3411	HAMID ALI	Electrical	(03) 586-8600 x 2627
ANWAR RAZA KHAN	Mechanical	(03) 340-3263 Ext.121	HAMID ALI KHAN	Civil	(01) 454-9191 x 239
ANWAR UL HAQ	Civil	(01) 485-4644	HAMID MAHMOOD SHAH	Mechanical	(03) 812-2212 x 260
AQIL NASIR MIRZA	Electrical	(03) 357-7603	HAMID MOHSIN	Electrical	(01) 479-3000
ARIF ISLAM BUTT	Electronics	(02) 651-9998 x 240	HAMIDUR RAHMAN ADNAN	Electrical	(01) 478-0320
ARSHAD ALI	Electrical	(07) 227-1111 x 1328	HAROON RASHID RAJA	Electrical	(02) 697-7723
ARSHAD ALI AMJAD, DR.	Civil		HAROON SALEEM QAZI	Mechanical	(03) 857-4401
ARSHAD HUSSAIN	Electronics	(01) 493-6622 x 260	HASSAN SIDDIQI	Electrical	(01) 291-2877 x 243
ARSHAD M. CHOHAN	Architecture	(02) 675-7253	HUMAYUN AKHTAR	Electrical	(01) 443-1570
ARSLAN AHMED	Mechanical	(01) 245-3681 x 9765	HUSAIN AHMED	Electrical	(03) 341-2444 x 77592
ASAD NAVEED	Electrical	(03) 860-4069	IFTIKHAR AHMAD QAZI	Chemical	(01) 285-1889
ASADULLAH ABDUL GHANI	Electrical	(01) 265-3030 x 1423	IFTIKHAR AHMED CHEEMA	Electrical	(01) 404-0910
ASHFAQ MOHAMMAD QURESHI	Architecture	(01) 464-1188 x 207	IFTIKHAR AHMED HAJI	Electronics	(01) 452-8184
ASIF ABBAS ZAIDI	Mechanical		IFTIKHAR NADEEM	Miscellaneous	(03) 860-3893
ASIF KAMAL	Electronics	(03) 357-7387	IJAZ AHMAD KHAN	Civil	(01) 465-9975 x 115
ASIF MAJEED	Electrical	(01) 403-2222 x 29310	IJAZ HUSSAIN	Electrical	(01) 472-4473
ASIF MAQSOOD SHEIKH	Mechanical	(01) 477-5192x 265	IKRAM HUSSAIN	Chemical	(03) 860-3085
ASIF RASUL	Electrical	(01) 435-5125 x 1868	IMRAN ASHRAF	Electronics	(01) 560-313031
ASIF ZAFAR	Mechanical		IMRAN IDREES MEMON	Electrical	(01) 265-3030 x 1592
ASRAR HUSSAIN	Electrical	(01) 206-0000 x 3681	IMRAN SULTAN	Mechanical	(03) 857-7710
ASRAR KHAN GHORI	Civil	(01) 465-8665 x 258	IMTIAZ AHMAD	Chemical	(03) 358-5002 x200
ASRAR M AHMED	Civil	(02) 542-6421	IMTIAZ AHMED	Civil	(01) 295-3015
ASRARUL HAQ SHEIKH	Electrical	(03) 860-1182	IMTIAZ AHMED DURRANI	Civil	(02) 671-5621
ATEEQ UR REHMAN KAILANI	Metallurgy	(01) 403-6269	INAM KHAN	Electrical	(03) 842-2442
ATHAR ALIM KHAN	Mechanical	(01) 488-2226 x 23	INAM MUHAMMAD	Mechanical	(03) 860-2520
ATHER JAMIL DAR	Electrical	(01) 452-8847	INAYAT ULLAH MEMON	Electrical	(03) 678-8288 x 1071

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NAME	DISCIPLINE	PHONE (OFFICE)	NAME	DISCIPLINE	PHONE (OFFICE)
IQBAL AHMED	Electrical	(01) 478-2027 x 35	MASROOR AKBAR RAMZI	Electrical	(01) 403-2222 x 18593
IQBAL AHMED SIDDIQUI	Electronics	(01) 479-5802	MASUD KHAN	Electrical	
IQBAL HUSSAIN	Civil	(01) 478-1444 / 477-8301	MASUD UL HASAN	Electrical	(03) 860-3880
IQBAL ISMAIL KHURRAM	Electrical	(01) 239-7497	MAZHAR NAWAZ KHAN	Electrical	(03) 358-3072 x 113
IRFAN AHMAD CHISHTI	Civil	(03) 859-8503	MAZHAR NOOR	Electrical	(01) 206-0000 x 3326
IRFAN ALI KHAN	Mechanical	(01) 474-5296	MIAN ABDUL REHMAN SARWAR	Mechanical	(03) 812-2966 x 611
IRFAN BROHI	Mechanical	(03) 857-3559	MIAN FAHEEM-UL-GHANI	Electronics	
IRFANUDDIN AHMED	Electronics	(02) 660-7860x 249	MIAN MUHAMMAD ISRAIL	Electrical	(03) 857-8900 x 87068
IRSHAD AHMED CHAUDHRY	Mechanical	(07) 227-1111 x 1615	MIAN SHAMIM AHMAD	Mechanical	(01) 464-1188 / 254-0881
IRSHAD NABI	Civil	(01) 465-6975	MIR MAJID TAUSEEF	Electrical	(01) 464-3333 x 14443
ISLAM AHMAD ASIF	Electrical	(03) 889-1609 x 12	MIR SARFARAZ ALI KHAN	Civil	(03) 895-5004 x 465
ISLAM MUSHEER KHAN	Mechanical	(03) 854-2058	MIR ZAMAN KHAN	Mechanical	(02) 612-9999
ISMET AMIN KHAWAJA	Civil	(03) 864-6593	MIRZA AHTESHAM UD DIN	Civil	(02) 667-2082
ISRAR UL HAQ	Electrical	(01) 246-6500 x 235	MOBASHIR AHMED SHEIKH, DR	Electrical	(02) 663-4442
ITLAQUE AHMED KHAN	Mechanical	(03) 340-9667	MOHAMMAD ABBAS ANSARI	Mechanical	(03) 341-0109 x 3517
JALEEL HASAN	Electrical	(01) 225-0428	MOHAMMAD ABDUL HALIM	Electrical	(03) 832-4400 x 148
JAMIL A. WARSI	Mechanical	(01) 463-3330	MOHAMMAD ABDUL KHALID	Civil	(03) 858-6629
JAMSHED AHMED	Electrical	(03) 835-3234 x 600	MOHAMMAD ABDUL RAUF	Civil	(01) 465-9975
JAVAID HAMEED	Electrical	(03) 858-6350	MOHAMMAD ABDULLAH	Electrical	(03) 845-0000 x 150
JAVAID IQBAL	Civil		MOHAMMAD ABRAR SHAMI	Electrical	(07) 227-1111 x 1328
JAVED IQBAL	Civil	(03) 865-6982	MOHAMMAD ADIL	Civil	(03) 847-1500 x 1502
JAVED M. AHSANI	Electronics	(01) 460-0590	MOHAMMAD ADNAN KHAN	Electrical	(03) 859-5912
JAVED SAFDAR	Electrical	(03) 858-6747	MOHAMMAD AFTAB ALAM KHAN	Electrical	(01) 495-1300 x 322
JAVED SHAMIM	Electrical	(01) 452-7928	MOHAMMAD AFZAL	Electrical	(03) 857-2300 x 84894
JAWAID INAM	Electrical	(03) 864-8371	MOHAMMAD AFZAL	Civil	(03) 341-3096
JAWAID IQBAL	Mechanical	(02) 654-5683 / 692-0421	MOHAMMAD AFZAL NADEEM	Electrical	(03) 858-5909
JAWED IQBAL	Civil	(01) 419-1818	MOHAMMAD AJMAL KHAN	Electrical	(01) 477-6777 x 1553
JUNAID AHMAD HASHMI	Electrical	(01) 401-4806	MOHAMMAD AKHTAR	Electrical	(03) 858-6516
KAFEEL AMEEN KHAWAJA, DR.	Miscellaneous	(03) 864-6593	MOHAMMAD AKRAM	Electrical	(01) 476-9777 x 42550
KAMRAN ASIF ASLAM	Electronics	(01) 473-1300 x 107	MOHAMMAD AKRAM ARAIN	Electrical	(03) 341-4276
KARAMAT ULLAH	Electrical	(02) 608-5833	MOHAMMAD ALIUDDIN	Civil	(03) 766-0055 x 4079
KASHIF ZIA	Mechanical	(03) 811-7001	MOHAMMAD AMIN	Electrical	(03) 534-2774 x 105
KAUSER MAHMOOD BUTT	Electrical	(01) 403-2222 x 23196	MOHAMMAD AMIN UDDIN AHMED	Electrical	(03) 833-7110
KAZIM HUSSAIN RIZVI	Chemical	(03) 359-9297	MOHAMMAD ANWAR	Civil	(02) 631-2280 x 514
KHALID ALI	Mechanical	(07) 227-1111 x 1358	MOHAMMAD ANWAR DAWOOD	Mechanical	(01) 477-6777 x 1371
KHALID HUSSAIN	Civil	(03) 867-1708	MOHAMMAD ANWAR HAYAT	Civil	(03) 883-2377
KHALID IQBAL WARRAICH	Architecture	(01) 240-6483	MOHAMMAD ARSHAD	Mechanical	(01) 464-3500 x 450
KHALID LATIF	Mechanical	(03) 357-7609	MOHAMMAD ARSHED	Electrical	(01) 403-2222 x 23397
KHALID MAHMOOD DR.	Civil	(02) 695-2250	MOHAMMAD ARSHED JAVAID	Mechanical	(07) 227-1111 x 1358
KHALID MAHMOOD MALIK	Civil	(01) 476-3030	MOHAMMAD ASGHAR MUGHAL	Mechanical	(03) 357-7084
KHALID MASOOD BARLAS	Mechanical	(01) 476-6500	MOHAMMAD ASHFAQ	Electrical	(01) 265-0515 / 406-6661
KHALID NADEEM	Electronics	(02) 650-4744 x 478	MOHAMMAD ASHRAF	Electrical	(02) 650-3507
KHALIL AHMED	Computer	(01) 499-6666 x 2907	MOHAMMAD ASHRAF RABBANI	Electrical	(01) 467-6692
KHALIL UR REHMAN SHAH	Mechanical	(01) 442-7686	MOHAMMAD ASHRAF ZIA	Mechanical	
KHAWAR IQBAL KHAN	Mechanical	(02) 531-7420	MOHAMMAD ASIF	Electrical	(01) 403-6670 x 125
KHIZAR JUNAID USMANI	Electrical	(01) 265-3030 x 1562	MOHAMMAD ASIM SIDDIQUI	Electrical	
KHURAM RAZZAK MOHIB	Civil	(03) 898-2240	MOHAMMAD ASLAM	Electrical	(01) 291-2000 x 415
KHURRAM KARAMAT	Civil	(01) 465-9975 x 107	MOHAMMAD ASLAM	Electrical	(01) 464-1498
KHURRAM SHAHID QURESHI	Computer	(01) 478-1212 x 227	MOHAMMAD ASLAM BROHI	Miscellaneous	(01) 889-1609
KIRMANI SYED MUBASHIR	Civil	(01) 465-3127	MOHAMMAD ASLAM IQBAL	Electrical	(03) 895-5004 x 425
KUNWAR MUHAMMAD IDRIS	Electrical	(02) 672-9913	MOHAMMAD ATIQULLAH	Electrical	(03) 894-6816
LAIQUE HAIDER	Civil	(03) 862-5481	MOHAMMAD AWAIS	Electrical	(03) 363-1824 x 76585
LIAQAT ALI KHAN	Electrical	(03) 586-8600 x 62739	MOHAMMAD AYAZ QUTUB	Electrical	(01) 408-6630
LIAQAT ALI SAHI	Mechanical	(03) 873-8959	MOHAMMAD AYOUB WALI	Metallurgy	(03) 817-5133
M. ASHRAF KHAN	Electrical	(01) 265-1515 x 626	MOHAMMAD AZAM	Electrical	
M. FARAZ UDDIN QURESHI	Electronics	(01) 281-9637	MOHAMMAD AZAM	Electrical	(02) 574-9045 x 404
M. FEROZE SAYEED	Mechanical	(03) 834-4500 x 603	MOHAMMAD FAHEEM	Civil	(03) 812-2967 x 239
M. IMRAN ASGHAR	Mechanical	(03) 3575709	MOHAMMAD FAHEEM WAJID	Mechanical	(03) 340-8881/2
M. IRSHAD A. USMANI	Electrical	(03) 843-1874	MOHAMMAD FAHIM UDDIN	Civil	
M. JAVED AKHTAR	Electrical	(03) 845-0000	MOHAMMAD FAROOK KHAN	Electrical	(03) 882-6506 Ext. 4228
M. JAVED IQBAL	Electrical	(03) 889-1609 x 19	MOHAMMAD FAWAD KARBARI	Civil	(01) 464-9835 / 462-3951
M. SHABBIR SHEKHANI	Electrical	(03) 882-9430	MOHAMMAD FAWAD RABBANI	Electronics	(01) 279-1029
M. WAHEED CHUGHTAI	Civil	(01) 239-7619	MOHAMMAD FAZLUL AMIN	Mechanical	(01) 245-3681 x 9335 /24
M.J.K. ZARRAR SHARIF	Mechanical	(01) 435-8422 x 1686	MOHAMMAD FEROEZ ALAM	Mechanical	(03) 894-6816 x 372
MAHMOOD BUTT	Mechanical	(03) 03-572-0849	MOHAMMAD HAFEEZ-UR-	Electrical	(03) 341-4223
MAHMOOD SARWAR MALIK	Electrical	(01) 464-3333 x 14573	MOHAMMAD HANIF	Electronics	(01) 265-3030 x 1371
MAHMOOD USMAN	Electrical		MOHAMMAD HASAN	Civil	(03) 891-2838
MAJID LATIF	Electronics	(01) 476-3777 x 141	MOHAMMAD HASEEB NAZ	Computer	(01) 230-3111 x 2003
MAJOR WAHID AHMED BHUTTA	Civil	(01) 260-0087	MOHAMMAD HASSAN SHEIKH	Electrical	(02) 542-2836
MALIK HUMAYOON IQBAL	Civil	(01) 478-9000 x 4635	MOHAMMAD HUSSAIN	Electrical	(01) 458-2222 x 3502
MALIK ZUBAIR	Electronics	(03) 887-0188 x 253	MOHAMMAD HUSSAIN KASHIF	Mechanical	(03) 857-7710
MANSOOR JAMIL	Electronics	(03) 358-5002	MOHAMMAD IBRAHIM	Civil	(01) 478-9000
MAQBOOL AHMED BHATTI	Mechanical	(01) 419-6425	MOHAMMAD IDREES FAROOQI	Electrical	(03) 231-2222 x 3742
MAQBOOL HUSSAIN	Miscellaneous	(01) 465-9975 x 249	MOHAMMAD IDREES QURESHI	Electrical	(01) 403-2222 x 23243
MAQBUL AHMED	Mechanical		MOHAMMAD IFTEKHAR-UD-DIN	Civil	(07) 722-1477
MAQSOOD AHMED ZAFAR	Electrical	(01) 403-2222 x 14875	MOHAMMAD ILYAS	Electrical	(02) 671-4774
MAQSOOD ALAM	Electrical	(01) 265-0515	MOHAMMAD ILYAS	Electrical	(01) 452-7664
MAQSOOD HAMID	Chemical	(03) 357-7220	MOHAMMAD IMAMUDDIN	Electronics	(03) 857-2595
MAQSOOD HUSSAIN TARIQ	Electrical	(02) 667-0500	MOHAMMAD IMRAN	Electrical	(03) 899-1930
MAROOF AHMED JAFFERI	Mechanical	(03) 858-0511 x 216	MOHAMMAD IMTAR	Electrical	(03) 857-7000
MASOOD ELAHI	Mechanical	(01) 251-3559 / 251-3461	MOHAMMAD IQBAL GHADAI	Electrical	(02) 684-1693
MASOOD HAMID	Electrical	(02) 697-2620 / 697-6951	MOHAMMAD IQBAL QURESHI DR.	Electrical	(01) 467-6963
MASOOD SAID	Mechanical	(02) 663-5666	MOHAMMAD IQBAL TAREEN	Electronics	(01) 467-6069
MASOOD AHSAN SIDDIQUI	Electrical	(02) 686-4855	MOHAMMAD IQBAL YOUSAF	Electrical	(01) 452-9362

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NAME	DISCIPLINE	PHONE (OFFICE)	NAME	DISCIPLINE	PHONE (OFFICE)
MOHAMMAD IRFAN	Electronics	(07) 227-1111 x 1128	MOHAMMED SALEEM BUKHARI	Architecture	
MOHAMMAD IRFAN AHMAD	Electronics	(02) 056-0313408	MOHAMMED ZIAUL ISLAM	Miscellaneous	(03) 357-5726
MOHAMMAD ISHAQUE QAZI	Mechanical	(01) 221-2067	MOHIUDDIN AHMED	Mechanical	(03) 860-3779
MOHAMMAD ISHTIAQ ASLAM	Electrical	(03) 341-7493	MOHSIN TANVIR MALIK	Electrical	(02) 672-5405
MOHAMMAD ISRARUL HAQ	Mechanical	(03) 858-6529	MUBEEN UDDIN AHMED	Civil	(03) 576-0650 x. 195
MOHAMMAD JAFAR KHAN	Civil	(03) 897-1050	MUHAMMAD ILYAS MUGHAL	Electronics	(03) 357-7601
MOHAMMAD JAMSHAD MEER	Mechanical	(03) 874-1343	MUHAMMAD JAVAID AGHA	Chemical	(03) 358-7124
MOHAMMAD JASIM AKHTAR	Civil	(01) 252-0088 x 4559	MUHAMMAD NASIR SHAHAB	Chemical	
MOHAMMAD JAVAID SIDDIQUI	Electrical	(01) 468-3031	MUHAMMAD TARIQ	Mechanical	(03) 357-7260
MOHAMMAD JAWAID IQBAL	Electrical	(02) 682-7337	MUJAHID AHMAD	Electrical	(01) 273-5050
MOHAMMAD KALIMUR REHMAN,	Civil	(03) 860-1129	MUNEEB AHMAD DAR	Electrical	(03) 899-5605 / 898-007
MOHAMMAD KASHIF SAIR	Electrical	(03) 857-9922	MUKESH KUMAR	Electrical	(01) 403-2222 x 23222
MOHAMMAD KASSIM HUSSAIN	Electrical	(01) 265-3030 x 1337	MUKHTAR AHMAD FAZAL KARIM	Electrical	(01) 403-2222 x 5545
MOHAMMAD KHALID AHMAD	Electrical	(02) 627-1400	MUNAWAR A. SAUDAGAR, DR.	Chemical	(07) 227-1111 x 1106
MOHAMMAD KHALID BHATTI	Electrical	(03) 895-5004 x 322	MUNEEB AHMAD DAR	Electrical	(03) 898-2240
MOHAMMAD KHALID SYED	Electronics	(03) 857-9922 x 408	MUNEER AHMED RANA	Civil	(01) 460-7667
MOHAMMAD KHURSHID	Civil	(01) 464-9688	MUNIR AHMAD	Civil	(01) 403-1103
MOHAMMAD MAHFOOZ ALAM	Civil	(01) 462-7799	MUNIR AHMAD HASRAT	Electrical	(01) 411-2222 x 3324
MOHAMMAD MAHMOOD ALAM	Mechanical	(04) 392-5316	MUNIR AHMED	Civil	(01) 490-0116
MOHAMMAD MAHMUD	Electrical	(01) 278-9247	MUNIR AHMED	Electrical	(01) 265-3030 x 1330
MOHAMMAD MAHTAB ALAM	Electrical	(02) 684-2691	MUNIR AHMED JAVID	Civil	(03) 889-1609
MOHAMMAD MANSOUR VIRK	Electrical	(01) 2312222 x13733	MUSHARRAF ALI KHAN	Electrical	(01) 265-0255 x 15
MOHAMMAD MANSOUR AZAM	Architecture	(01) 465-9975-703	MUSHIR AHMED SIDDIQUI	Electrical	(01) 481-6666 x 318
MOHAMMAD MAROOF-UZ-ZAMAN	Electrical	(02) 697-7723	MUSHTAQ AHMED AZAD	Electrical	(01) 403-2222x 18587
MOHAMMAD MASOOD ANJUM	Civil	(01) 454-9191 x 214	MUSHTAQ AHMED CHEEMA	Electronics	(01) 403-2222 x 10346
MOHAMMAD MOZAM KHAL	Civil	(01) 464-1611	MUSHTAQ AHMED M. BHUTTO	Electrical	(07) 231-9177
MOHAMMAD MUSHTAQE	Electrical	(01) 426-0018 x 8231	MUSHTAQ AHMED SOOMRO	Electrical	(01) 403-2222 x 23203
MOHAMMAD MUSLIM KHAN	Electrical	(01) 454-8121	MUSHTAQ AHMED WASSAN	Civil	(02) 612-9999 x 9480
MOHAMMAD NADEEM IQBAL	Electrical	(01) 265-1515 x 517	MUSTAFA IQBAL NASIM	Civil	(01) 401-2550 x 617
MOHAMMAD NAEEM HASSAN	Electrical	(03) 857-2300 x 84561	MUSTAFA NOEED AHMED	Civil	(03) 842-2442
MOHAMMAD NASIM	Electrical	(01) 403-2222 x 10208	MUZAFFAR UL HASSAN	Electrical	(01) 408-6345
MOHAMMAD NAVEED ARSHAD	Electrical	(03) 361-3407	NABEEL AHMAD SIDDIQUE	Electronics	(01) 230-3111 x 9245
MOHAMMAD NISAR ASAAD	Electronics	(03) 343-0333 x 30713	NABEEL PERVAIZ MALIK	Chemical	(03) 361-0115
MOHAMMAD NOOR ALAM	Electrical	(01) 401-5555 x 1364	NADEEM ARSHAD SHEIKH	Civil	(01) 465-9975 x 213
MOHAMMAD PARVEZ MALIK	Mechanical	(03) 857-7710 x 222	NAEEM AKHTAR	Civil	(03) 860-2691
MOHAMMAD RAFIQUE MOGHAL	Electrical		NAEEM UD DIN	Electrical	(01) 241-3236 x 4165
MOHAMMAD RASHAD BHATTI	Electrical	(01) 478-9000 x 3761	NAEEM ULLAH SHEIKH	Electrical	(01) 265-1573 x 240
MOHAMMAD RASHID	Civil	(03) 592-4445	NAFIS-UL-HASAN	Mechanical	(01) 498-0020 x 7013
MOHAMMAD RASHID QAZI	Electrical	(03) 362-1824 x 76597	NAJIB REHMAN	Mechanical	(02) 612-9999 x 9433
MOHAMMAD RIAZ	Electrical	(01) 230-3111	NASIM R.M INAMULLAH	Mechanical	(01) 245-3681 x 9753
MOHAMMAD SADIQ KHAN	Electrical	(01) 403-2222 x 223	NAVEED AHMAD, PMP	Electrical	(01) 265-3030 x 1534
MOHAMMAD SAEED AKHTAR	Mechanical	(03) 887-3868 x 202	NAVEED AKHTAR	Electrical	(01) 464-9390
MOHAMMAD SAEED IQBAL	Electrical	(03) 899-7629	NAVEED ASLAM	Mechanical	(03) 847-1840 x 207
MOHAMMAD SAFDAR	Electrical	(03) 858-7536 x 3303	NAVEED IQBAL QURESHI	Mechanical	(01) 477-7009 x 27213
MOHAMMAD SAGHIR	Mechanical	(01) 463-4451	NAVEED ULLAH	Civil	(03) 859-4015
MOHAMMAD SAJID MUSHTAQE	Electrical	(01) 403-2229 x 18355	NAYER AZAM	Electronics	(01) 416-2222 x 440
MOHAMMAD SAJJAD HUSSAIN	Civil	(03) 887-9525 x 1536	NAZAR HUSSAIN MALIK, DR.	Electrical	(01) 467-6783
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MOHAMMAD SALEEM	Civil	(03) 860-2691	NISAR AHMAD ATTA	Mechanical	(07) 227-1111 x 1295
MOHAMMAD SALEEM	Electrical	(03) 847-3020 x 232	NISAR AHMAD PIRACHA	Electrical	(03) 857-9922
MOHAMMAD SARDAR KHAN	Electrical	(01) 452-7493	NISAR BALOCH	Electrical	(01) 291-2877 x 24
MOHAMMAD SHAFIQ	Electrical	(01) 464-9811 x 430	NOMAN BIN NASIR	Electrical	(03) 859-5912
MOHAMMAD SHAFIQ MAITLA	Civil	(01) 464-5142	NOOR MOHAMMAD KHAN	Electrical	(01) 464-3333 x 14851
MOHAMMAD SHAKIL HARIS	Chemical	(03) 847-2466 x 152	NOOR ULLAH KHALID	Architecture	(01) 461-6087 x 166
MOHAMMAD SHAUKAT ALI	Electrical	(07) 227-1111 x 1410	NUSRAT PERVEZ	Electronics	(01) 463-1277 x 401/404
MOHAMMAD SHEHBAZ KHAN	Mechanical	(03) 897-1050 x 272	OBAIDULLAH SIDDIQI	Civil	(01) 476-3030 x 289
MOHAMMAD SHER UMAR KHAN	Electrical	(03) 857-7738 x 242	OMER FAROOQ SALAM	Chemical	
MOHAMMAD SULAIMAN LALA	Mechanical	(01) 463-1111 x 2111	PARVEZ A. NAUSHAH	Civil	(03) 898-2240
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MOHAMMAD TAHIR SALEEM	Civil	(0) 477-8556	PERVAIZ IQBAL QURESHI	Civil	(01) 465-6150
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MOHAMMAD TARIQ BARLAS	Chemical	(03) 857-9922	QAIYYUM HASHMI	Civil	(03) 897-1050 x 788
MOHAMMAD TARIQ FAQUIH	Mechanical	(01) 403-2222 x 1720	QAIYYUM HASHMI	Civil	(01) 477-3115 x 5361
MOHAMMAD TARIQ SHAFI	Electrical	(03) 857-9922	QAMAR UL ISLAM	Computer	(01) 478-3603 x 263
MOHAMMAD TAUSIF	Electrical	(01) 403-2222 x 21157	QAMARUL HAQUE SIDDIQUI	Electrical	(02) 669-5851 x 242
MOHAMMAD TAYYIB WARAICH	Civil	(01) 454-9191 x. 256	QAZI SALEEM AHMED	Electrical	(02) 673-6033 x 251
MOHAMMAD TOUSEEF ASLAM	Electrical	(03) 577-1405	RAFIQ AHMED	Electrical	(01) 465-6975
MOHAMMAD WASEEM	Architecture	(01) 252-0088 x 4563	RAFIQ AHMED LAGRIL	Mechanical	(03) 898-2240
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MOHAMMED ANEEQ KASHAN	Computer	(01) 206-0000 x 3277	RIZWAN UL HAQ FAISAL	Electrical	(03) 857-9922 x 227
MOHAMMED MAHMOOD	Electrical	(03) 892-2300 x 2503	RUKHSUDDIN SHAIKH	Architecture	(01) 408-9051
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SALMAN MEHMOOD	Electronics	(03) 865-5422	SYED NAZEEF AKHTER	Electronics	(01) 454-9191 x 275
SALMAN MUSTAFA	Electrical	(03) 566-2072	SYED NIAZ AHSAN	Metallurgy	(03) 359-9224
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SHAH NAWAZ KHAN	Electrical	(07) 227-1111 x 1740	SYED SHAHERYAR A SHAH	Electrical	(01) 401-2550 x 608
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SHAHABUDDIN	Miscellaneous	(01) 523-5529	SYED SHAMSUL HAQ	Electrical	(01) 477-7950
SHAHID AKHTAR BUTT	Electrical	(03) 357-7320	SYED SHUJAAT KHURSHED	Electrical	(01) 402-6809 x 304
SHAHID ANWAR	Civil	(01) 249-9270	SYED TARIQ MUHAMMAD	Electrical	(03) 898-4045 x 406
SHAHID MASOOD	Mechanical	(03) 572-0059	SYED TASNEEM HUSAIN	Electrical	(01) 265-1689 x 1482
SHAHID ZUBAIR	Electrical	(01) 265-1515 x 507	SYED TOUSEEF AHMAD RIZVI	Electrical	(02) 662-8049
SHAHIDMAHMOOD ALVI	Electrical		SYED UMER MOIZ	Electrical	(01) 467-2759
SHAHZAD ALI BAIG	Electrical	(03) 882-9394	SYED WAJID HUSSAIN	Electrical	(03) 858-4855 x 307
SHAHZAD HABIB GILL	Electrical	(03) 857-2300 x 84812	SYED WALIULLAH HUSAINI	Mechanical	(02) 667-0092 x 336
SHAIKH ASRAR AHMED	Electronics	(01) 473-8995 / 473-8991	SYED WASI IMAM	Civil	(03) 895-5004 x 239
SHAIKH MOHAMMAD ASHRAF	Civil	(01) 472-4338	SYED WIQAR FAKHRI	Electrical	(03) 673-5071
SHAKEEL AHMAD	Electrical	(01) 402-0227	SYED ZAFAR AHMAD	Mechanical	(01) 476-9777 x 42310
SHAKIL AHMAD	Electrical	(03) 386-1750 x 114	SYED ZAFAR WAHAB	Electrical	(03) 586-8600 x 62864
SHAKIL OMAR	Electrical	(03) 882-9546	SYED ZAHID HASSAN RIZVI	Electrical	(01) 403-2222 x 18448
SHAKOOR ALAM	Mechanical	(03) 898-2240	SYED ZAHIR-UL-HUSNAIN SHAH	Civil	(03) 820-4309
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SHAMIM AHMED	Mechanical	(03) 341-0671	TAHIR ILYAS SHEIKH	Mechanical	(01) 210-3333 x 5511
SHAMIM ALAM KHAN	Electrical	(01) 403-1128	TAHIR J. BAIG	Chemical	(03) 357-7399
SHAMIM UDDIN	Mechanical	(01) 464-1188 x 226	TAHIR RASHID KHAN	Mechanical	(03) 348-2440
SHAMS-UD-DIN AHMED	Mechanical	(03) 340-1634	TAHIR S. MIRZA	Electrical	(03) 858-6201
SHAMS-UR-REHMAN	Mechanical	(03) 837-3299	TAJAMMAL HUSSAIN	Metallurgy	(03) 812-2966
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SHAUKAT ALI	Electrical	(03) 860-4252	TANWEER NAWAZ MALIK	Electrical	(01) 275-5999 x 4702
SHAUKAT PERVAIZ	Mechanical	(01) 478-4401	TARIQ AHMED SHEIKH	Metallurgy	(07) 227-1111 x 1301
SHEHZAD AHMED	Electrical	(03) 397-4005	TARIQ ALI KHAN	Chemical	(03) 847-4050
SHEIKH AKHTAR HUSAIN	Civil	(01) 465-9975 x 240	TARIQ AZIZ BHUTTA	Civil	(03) 847-3556
SHEIKH KHALIL AHMED	Civil	(01) 454-9191 x 225	TARIQ BIN ZAFAR	Mechanical	(03) 859-0484
SHEIKH MAHMOOD AHMED	Electrical	(03) 373-0308 x 72634	TARIQ JAVED	Mechanical	(01) 244-1245
SHEIKH MUHAMMAD IRSHAD	Mechanical	(07) 231-9105 x 1124	TARIQ MAHMOOD	Chemical	(01) 498-4000 x 1888
SHIEKH NISAR MUHAMMAD	Mechanical	(07) 227-1111 x 1306	TARIQ MUMTAZ SOOMRO	Electrical	(01) 293-3617 / 464-308:
SHOAIB AHMAD	Electrical	(03) 897-6283	TARIQ MUSHTAQ	Electrical	(03) 858-5471
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SIRAJ UL HUDA SIDDIQUI	Mechanical	(01) 464-1188 x 203	TASADDUQ HUSSAIN GILANI	Electronics	(01) 206-0000 x 3334
SULTAN ALI MANZOOR	Electrical	(03) 858-7075 x 37	TASNEEM AHMED	Electronics	(03) 858-7505 / 858-759:
SYED ABDUR REHMAN	Mechanical	(01) 491-1333 x 431	TAZIM HUSSAIN KAZMI	Miscellaneous	(02) 671-7717 x 529
SYED ABUL HASAN JAFRI	Electrical	(02) 665 4616	USMAN AHMAD	Mechanical	(01) 265-3701
SYED ADNAN ALI	Electronics	(01) 462-9095 x 5313	WAHEED AKHTER	Electronics	(01) 464-9811 x 430
SYED ADNAN MOID	Electrical	(01) 462-5858 x 248	WAJAHAT HUSSAIN SIDDIQUI	Electrical	(02) 640-0004 x 265
SYED AFZAL HUSAIN	Electrical	(01) 465-4406	WAQAR AHMAD	Mechanical	(01) 403-2222 x 29337
SYED AHMED MAHMOOD	Mechanical	(02) 640-0004 x 378	WAQAR USMAN MIAN	Metallurgy	(03) 857-9922 x 393
SYED AHMED SALMAN	Mechanical	(03) 857-3559 x 116	WASIM NOOR MALIK	Civil	(01) 454-9191 x 309
SYED ALI ABID	Mechanical	(01) 491-1333 x 303	WAZIR ULLAH KHAN	Electrical	(03) 889-1609
SYED AMIR UR REHMAN	Electrical	(03) 835-8875	YASER MUSHTAQ, PMP	Electrical	(01) 265-2112 x 1516
SYED ANWAR ALI	Mechanical	(03) 857-2300 x 84951	YASIN KHAN, DR.	Electrical	(01) 467-9813
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SYED AZHAR MOIN	Chemical	(03) 341-9065	ZAFAR IQBAL, PMP	Electrical	(01) 478-2027
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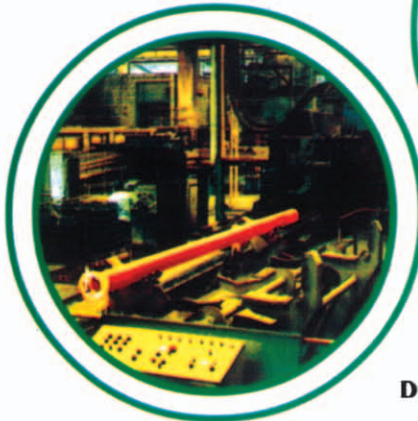


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